



# KOM WPPRD LMD 2021: ENEA

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- State of the art of the target design
- Wetting, corrosion, protection
- Future work and conclusion

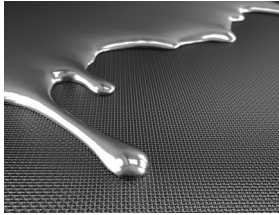


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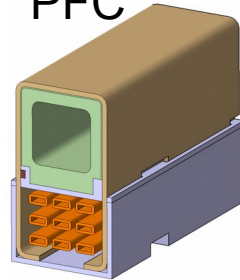
# Regarding the target design

Many subsystems need to be combined to an integrated component

Liquid metal confinement



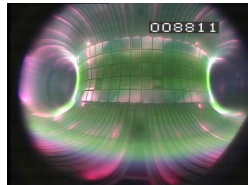
Integrated PFC



Cooling system

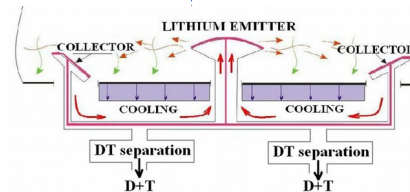
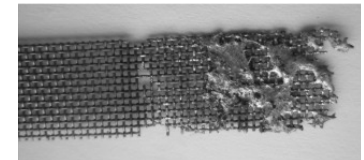


Safety



Plasma scenario

Structural materials



Closed loop



# Flowing vs Static – brief summary

## Flowing

### PROS:

- Active removal of particles and heat loads
- Easier to operate in vertical target(?)

### CONS:

- Splashing
- Need external recycling for T recovery
- Flow instabilities

## Static

### PROS:

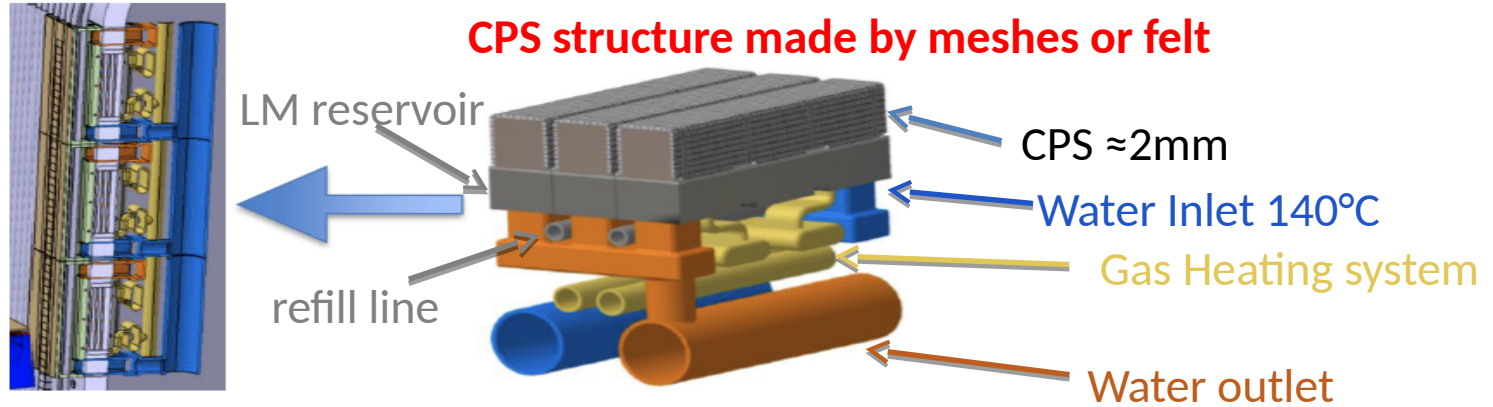
- Simplicity
- No splashing issues
- Flexible (choice of geometry, LM)
- Small quantities of LM
- Concept maturity

### CONS:

- Heat load must be exhausted by coolant - Need of a solid support

# Project of the Divertor module

Definition of the basic requirements for the liquid module



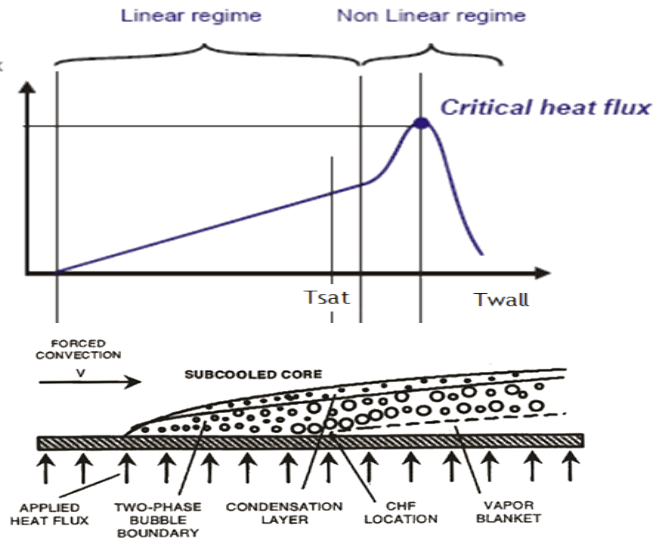
Each liquid metal elementary unit should be provided by:

- **Coolant**
- LM reservoir and refill line
- **Heating system**
- **Anti-corrosion layer**

# Water to exhaust heat...

Water has been chosen due to high remove heat capability:

It is possible to keep the  $T_{in}$  below the limit of  $1300^{\circ}\text{C}$  with Incident (and absorbed ) Heat Flux (IHF) of  $20 \text{ MW/m}^2$



The main issue is to prevent the critical heat flux (CHF)

**Some definitions:**

Peaking factor:

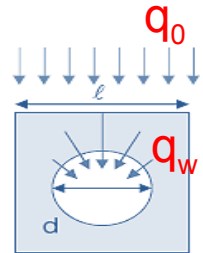
$$f_p = q_w / q_0$$

Incident CHF:

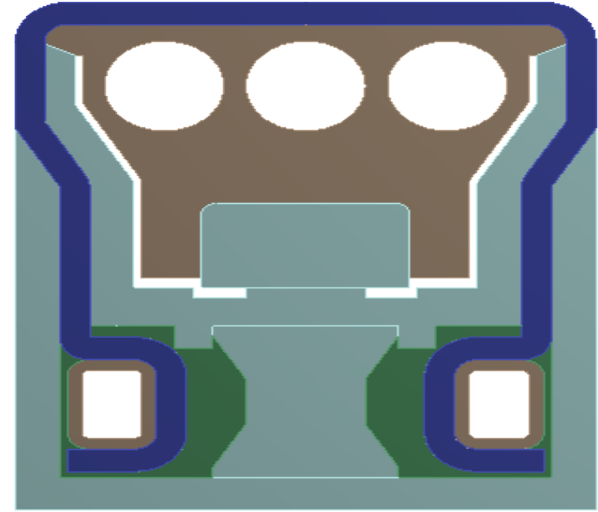
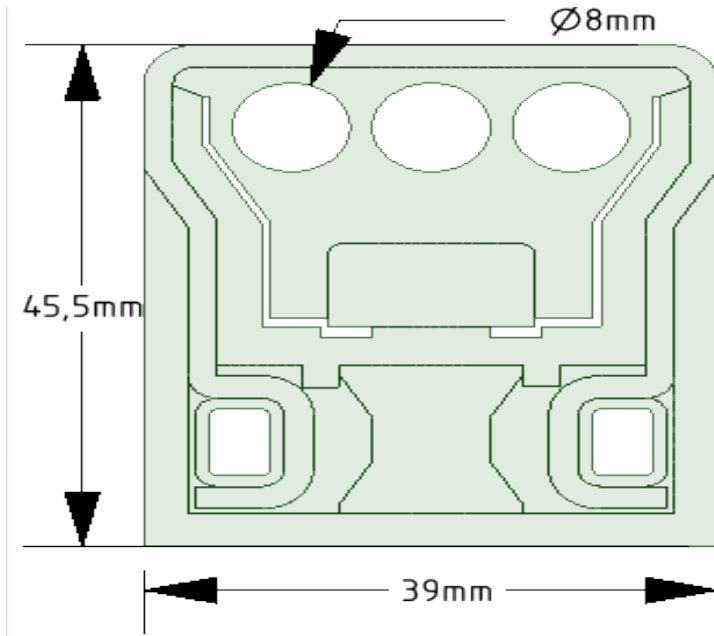
$$\text{ICHF} = \text{CHF} / f_p$$

CHF Margin:

$$\text{MCHF} = \text{ICHF} / \text{IHF}$$



# CuCrZr PFU thermal analysis



**Gas temperature**  
 $T = 350^{\circ}\text{C}$

**Water hydraulic parameters**

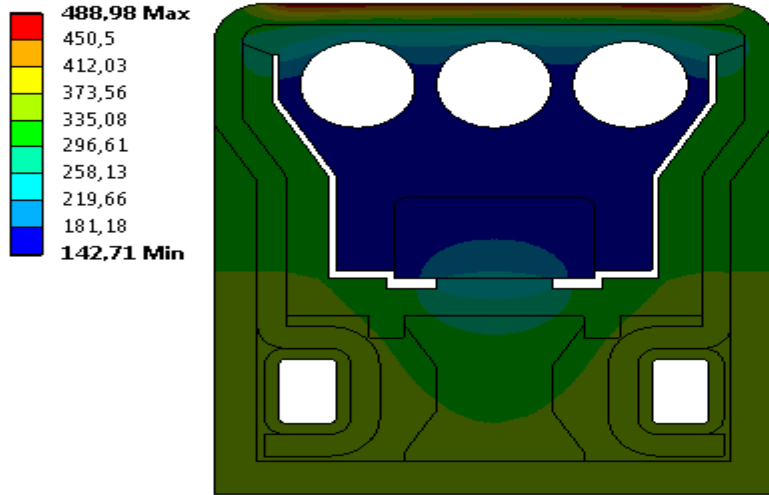
$$T_{\text{bulk}} = 140^{\circ}\text{C}$$

$$p = 5 \text{ MPa}$$

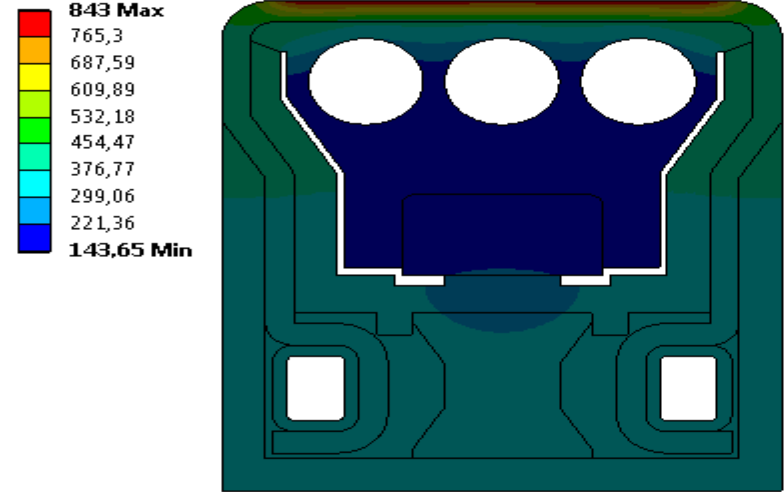
$$v = 12 \text{ m/s}$$

# CuCrZr PFU thermal analysis

Heat flux = 10 MW/m<sup>2</sup>



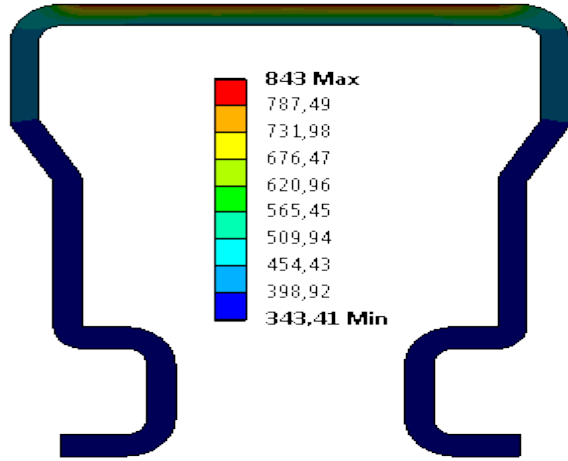
Heat flux = 20 MW/m<sup>2</sup>



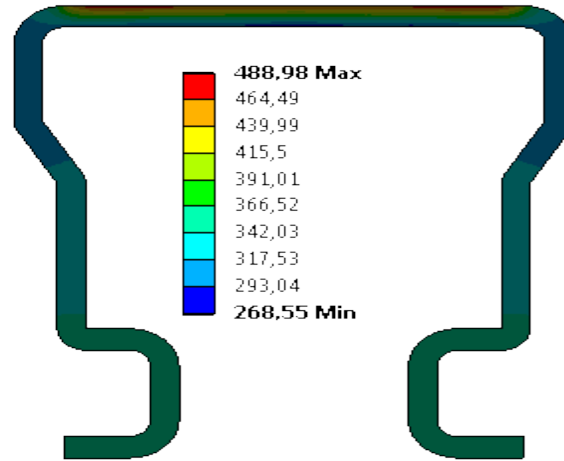
**In both cases evaporation is negligible because CPS surface temperature is below 1300 °C**

# CuCrZr PFU thermal analysis

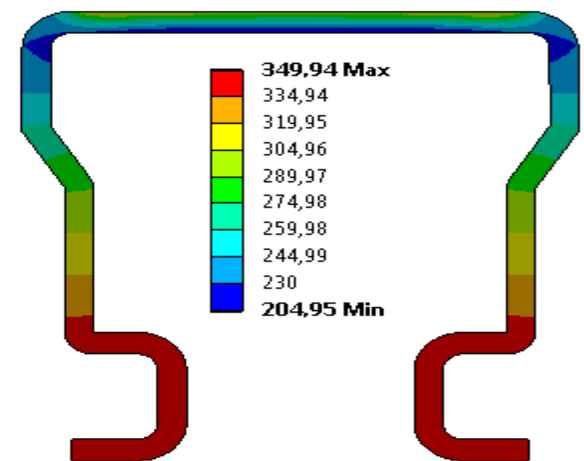
Heat flux = 20 MW/m<sup>2</sup>



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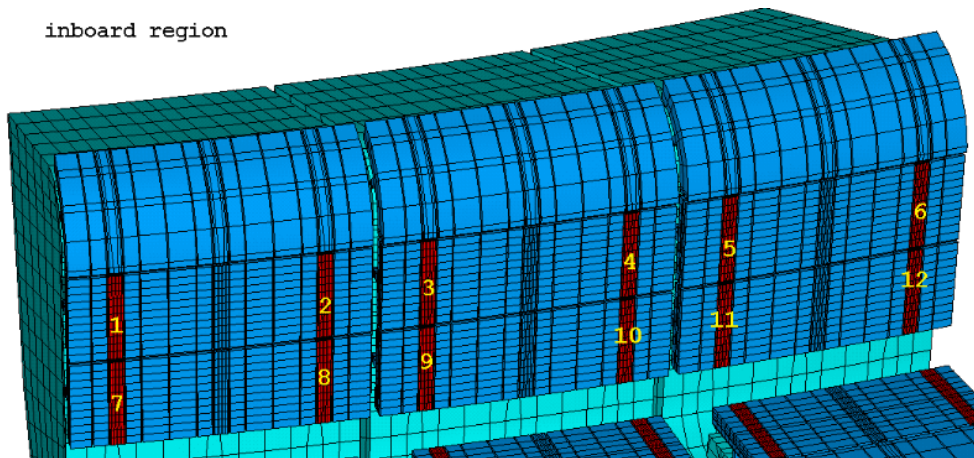


Tin is always liquid

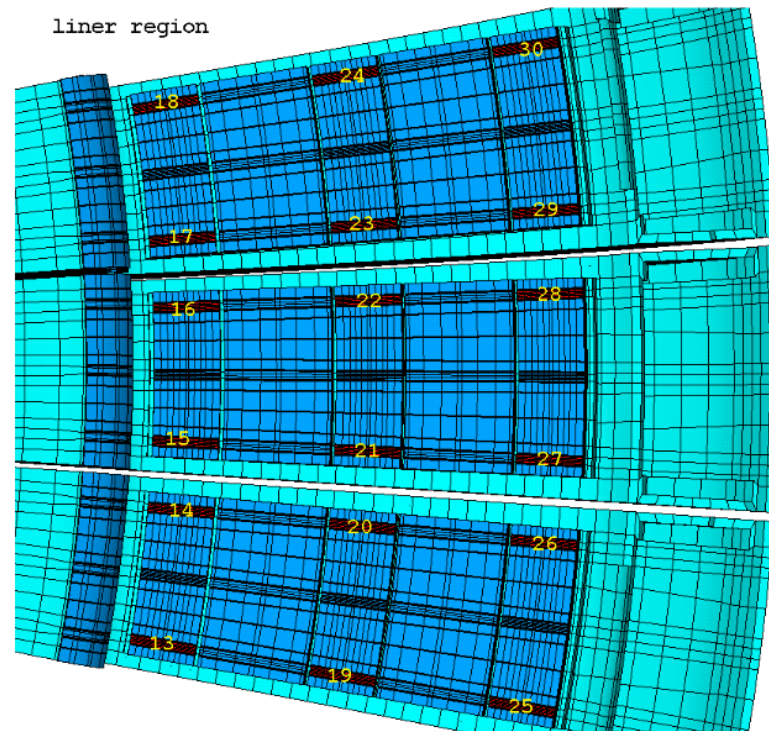
# Electromagnetic load calculations



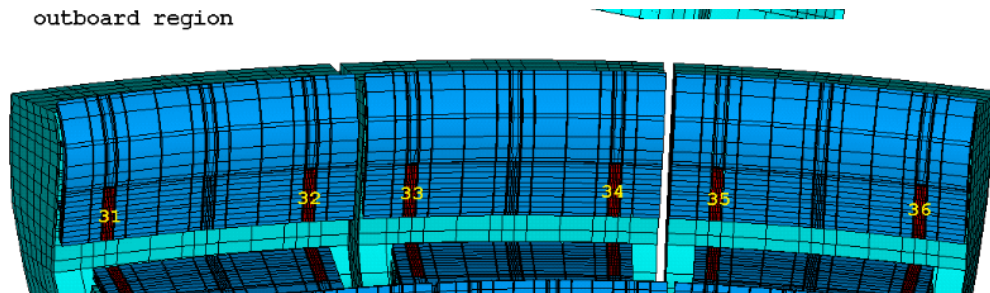
inboard region



liner region



outboard region

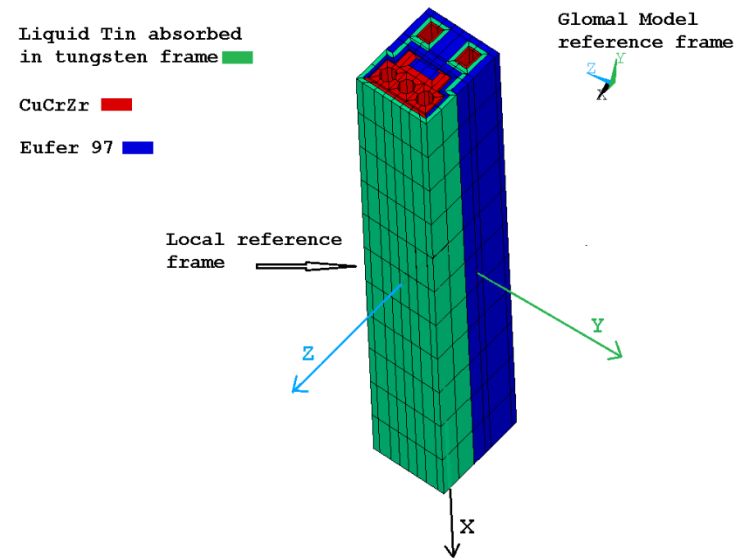


Details of the Units used in the calculations

# Electromagnetic load calculations



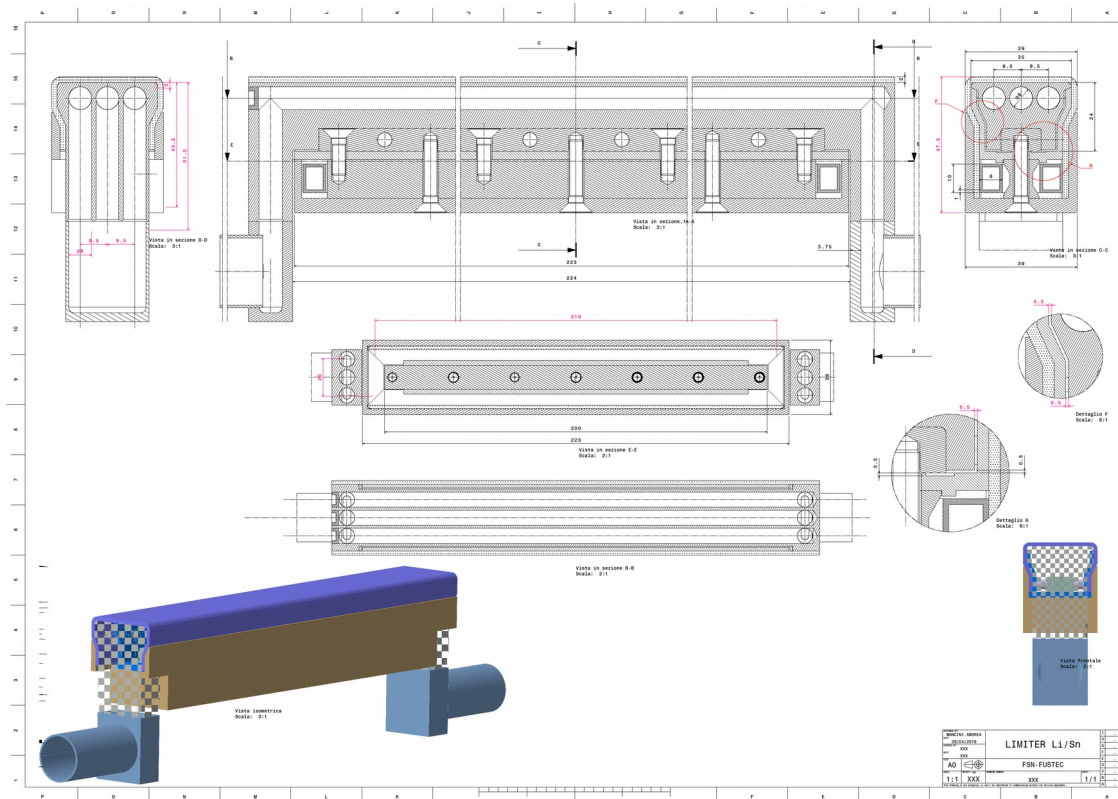
- The analyses showed that the driving loads of the PFC are the **force components in Z**
- Taking into account several contributions (eddy currents, halo currents and magnetization force) the highest positive value of  $F_z$  is **1400 N** on two units (27-28) These units lie on the **liner very near to the outboard target**. This load is still somewhat high (between **1100 and 1200 N**) for the two units (31-36) that are attached to the outboard target.
- Two disruptions cases have been analyzed: fast VDE (74ms) and slow VDE (400ms).
- It can be noted that, due to the contribution of the halo current, that in the slow VDEDW400ms are about two times higher than in the fast VDEDW74ms, **the worst EM transient must be considered the VDEDW400ms**.



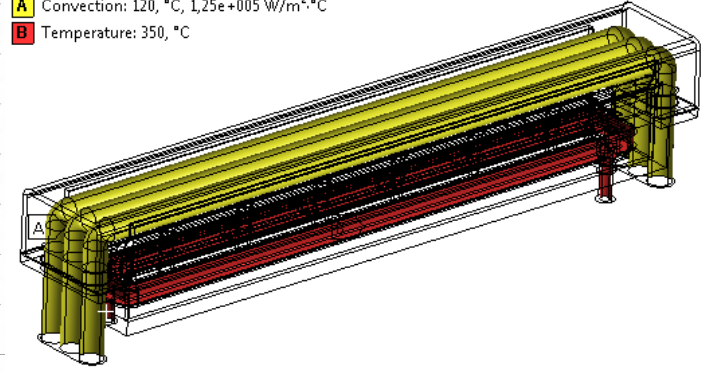
**At this stage these forces are compatible with the actual design.**



# LMD mock-ups need to be tested



- A** Convection: 120, °C,  $1,25e+005$  W/m<sup>2</sup>·°C
- B** Temperature: 350, °C



A small mock-up will be ready within few months to be tested in linear plasma devices.

**Experiments are needed**

# LMD mock-ups need to be tested



Two mock-ups have been already manufactured: CuCrZr and W-Cu/80-20

We need to insert the CPS and wet them with tin.

We are waiting for the W yarn delivery in a few weeks.





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- **Wetting, corrosion, protection**
- Future work and conclusion



# Activities at Frascati Liquid Metal Laboratory



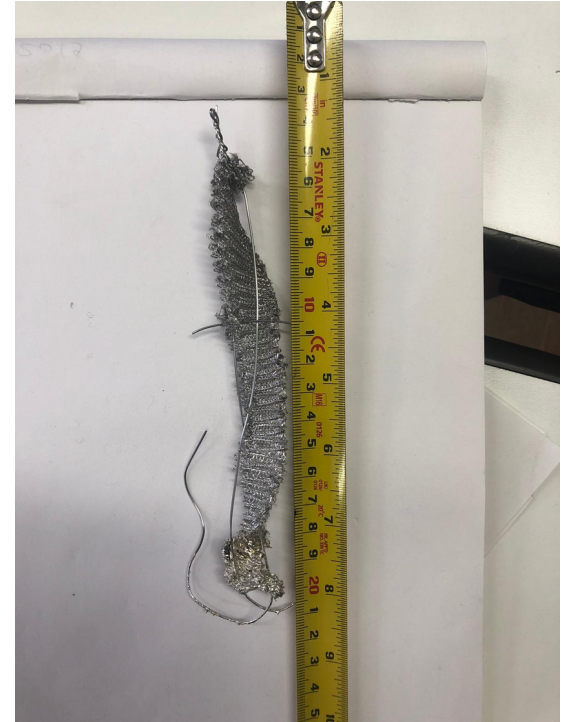
**We are mainly focus on wetting and corrosion prevention**

# Wetting

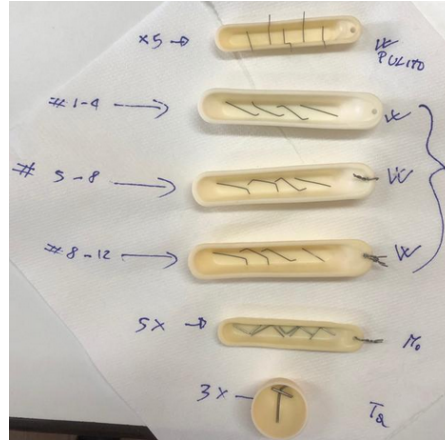
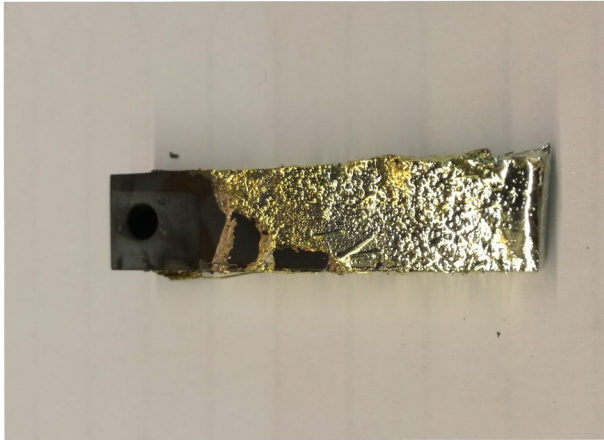


Example of wetting of large and complex CPS compatible with our divertor project module.

Capillary pressure exceeds 15 cm equivalent liquid tin hydrostatic pressure

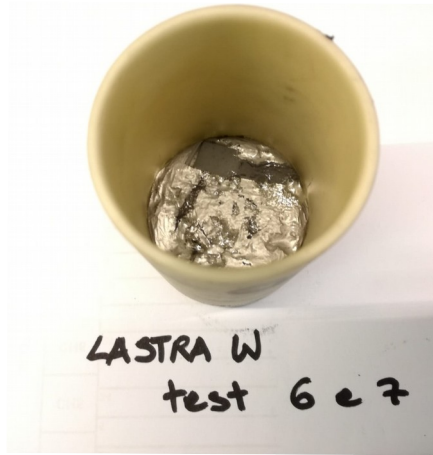


# Corrosion Tests

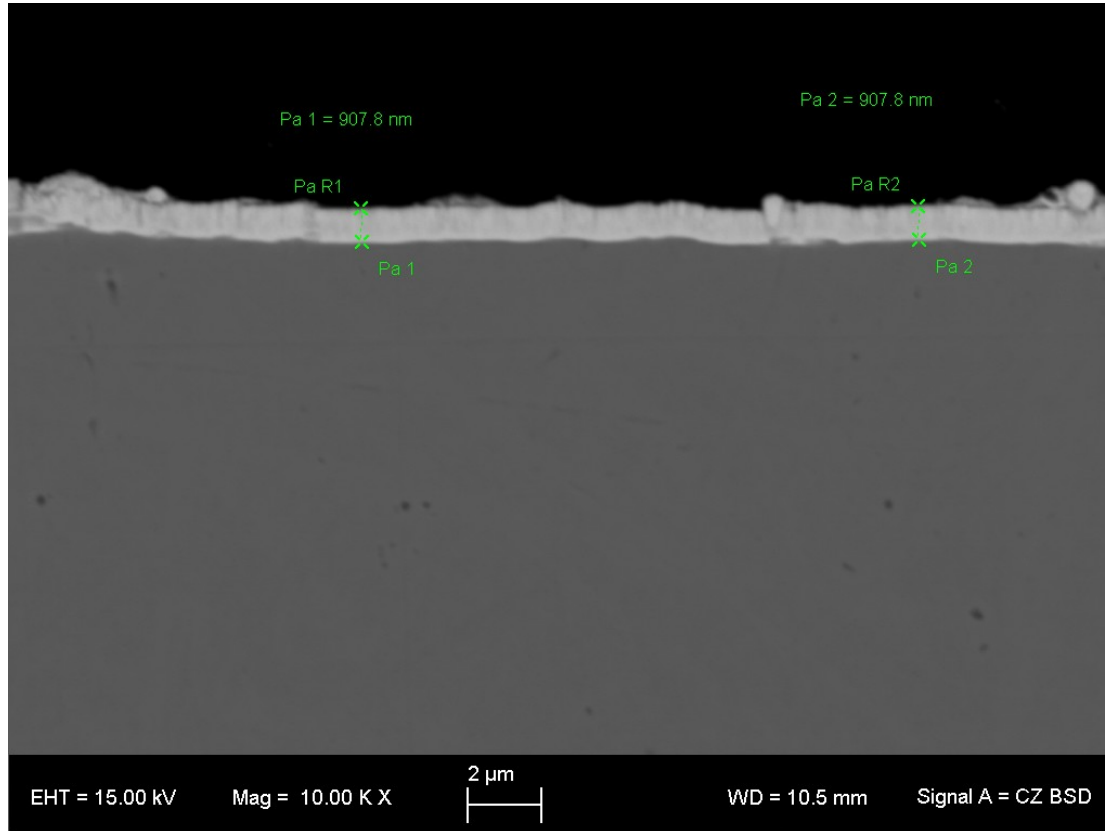


Corrosion tests have been performed:

- CuCrZr and SS at low temperature (<500)
- W, Mo, Ta at high temperature (>800)



# Preventing corrosion



W PVD coating is actually under test.

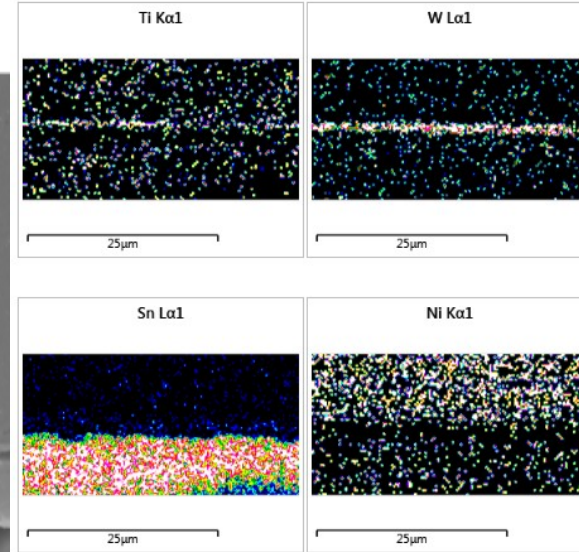
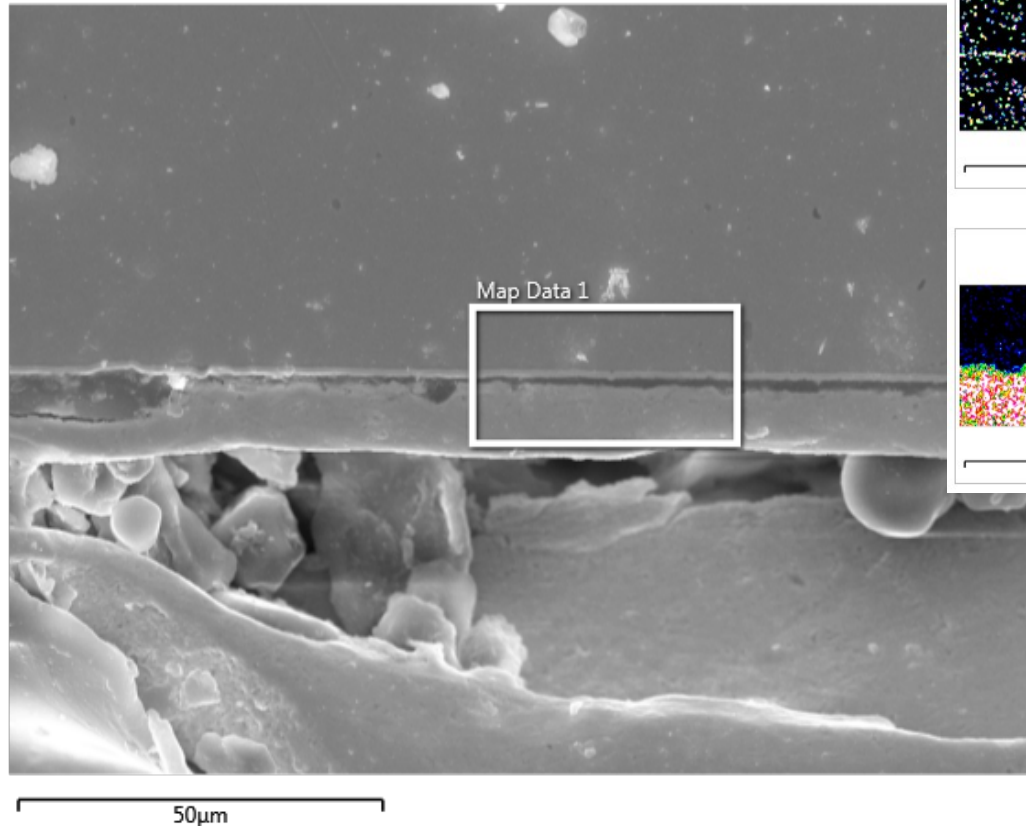
The results on AISI316 are promising. Further improvements for CuCrZr are required.



# Preventing corrosion



EDS Layered Image 1



The W protective layer on AISI316 showed promising results after test in liquid tin 50h @ 500°C.

Further analysis and improvements are on going.





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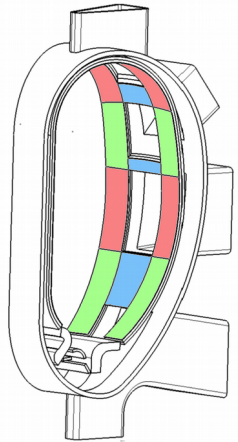
- Mock-ups assembly including anti-corrosion layer and CPS wetted with tin
- Mock-ups tests in linear devices
- Start planning future experiments on tokamaks?  
Asdex-U manipulator? COMPASS-U? DTT?

# Divertor Tokamak Test Facility



## DTT Objectives

The DTT facility will test the physics and technology of various alternative divertor concepts under conditions that can confidently be extrapolated to DEMO.

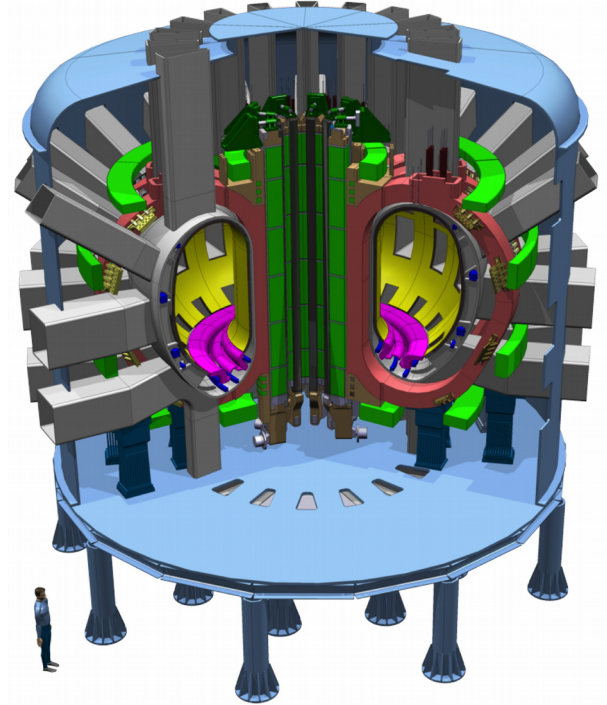


### First wall

- Cooled replaceable W coating panels
- Working temperature up to 300°C

### Standard W divertor

- compatible with advanced magnetic configurations



A liquid metal module divertor is under design.



- Roccella, S., Dose, G., de Luca, R., lafrati, M, et al. CPS Based Liquid Metal Divertor Target for EU-DEMO. J Fusion Energy (2020). <https://doi.org/10.1007/s10894-020-00263-4>
- Thermomechanical design and manufacturing of a liquid metal divertor target  
G. Dose, S. Roccella, R. De Luca, M. lafrati , A. Mancini and G. Mazzitelli  
31st Symposium on Fusion Technology (SOFT2020) 20<sup>TH</sup> – 25<sup>TH</sup> September 2020, virtual edition