



SP B.4: IAP activities in 2021: W-based coatings with pre-defined properties (incl. *SEM*, *XRD*, *GDOES*, *TDS* characterization) produced for analyses and plasma experiments – plans and capabilities

E. Grigore, C. Ruset, M. Gherendi, F. Baiasu , IAP



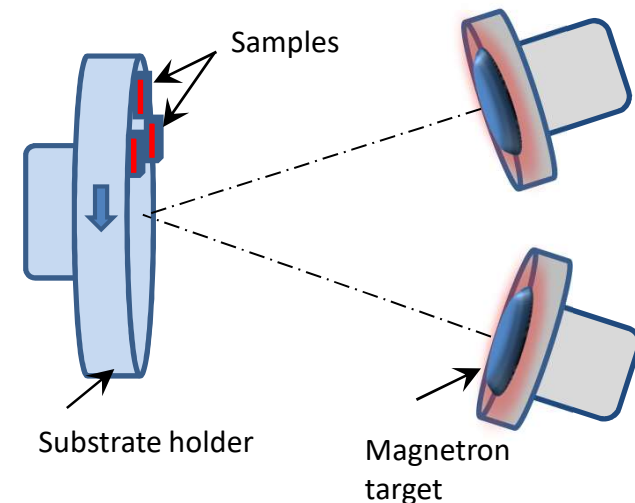
This work has been carried out within the framework of the EUROfusion Consortium and has received funding from the Euratom research and training programme 2014-2018 under grant agreement No 633053. The views and opinions expressed herein do not necessarily reflect those of the European Commission.

Processing capabilities:



Magnetron sputtering systems:

a) **Single magnetron sputtering system** powered by DC or HiPIMS (*High Power Impulse Magnetron Sputtering*) power supply



b) **Dual magnetron sputtering system** in confocal geometry. Can be energized:

- DC-DC
- DC-HiPIMS
- HiPIMS-HiPIMS

c) **Industrial scale magnetron sputtering system** assisted by a pulsed high voltage discharge (*CMSII Combined Magnetron sputtering and Ion Implantation*). Provided with 24 magnetrons



Analysis capabilities:

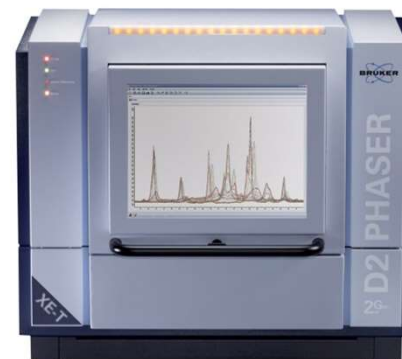


a) **Glow Discharge Optical Emission Spectrometer (GDOES)** able to perform depth profile analysis (**29 elements +1**). It is provided with a monochromator that can be set on a specific emission line



b) **X-ray diffraction (XRD)** equipment. Used for :

- *Phase analysis measurements*
- *Crystallite size measurements*
- *Quantitative phase analysis*

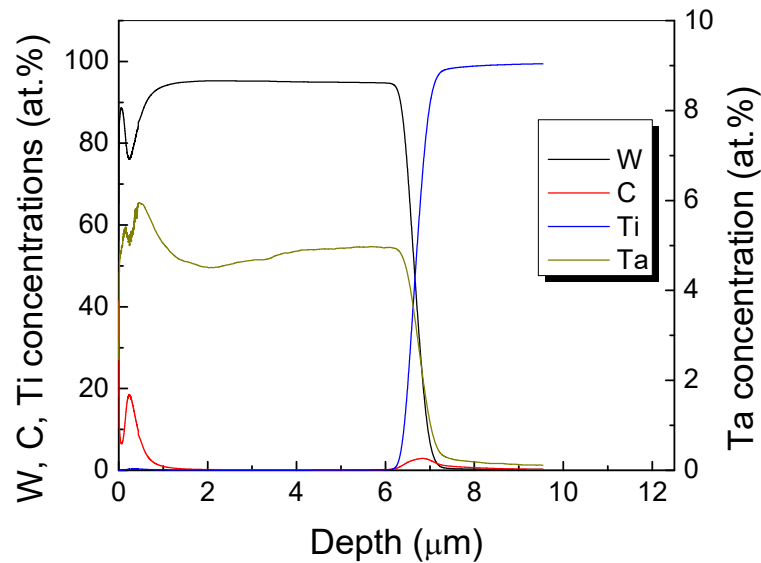


c) **Thermal Desorption Spectroscopy (TDS)** for qualitative measurement of gas release

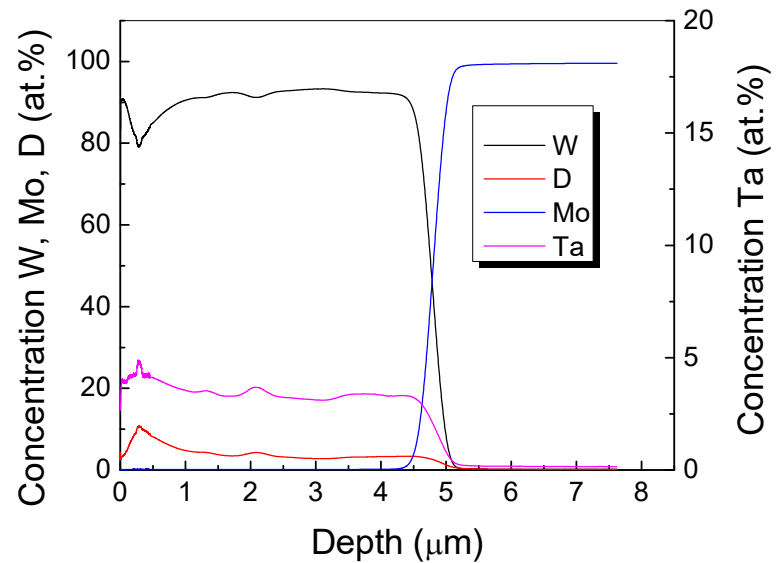
W-Ta and W-Ta+D coatings



Results:



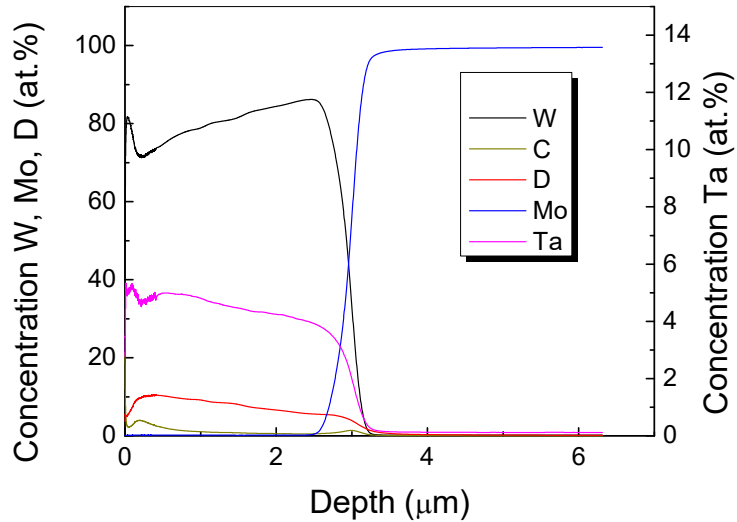
GDOES depth profile for a W-Ta coating



GDOES depth profile for a W-Ta+D 5% coating

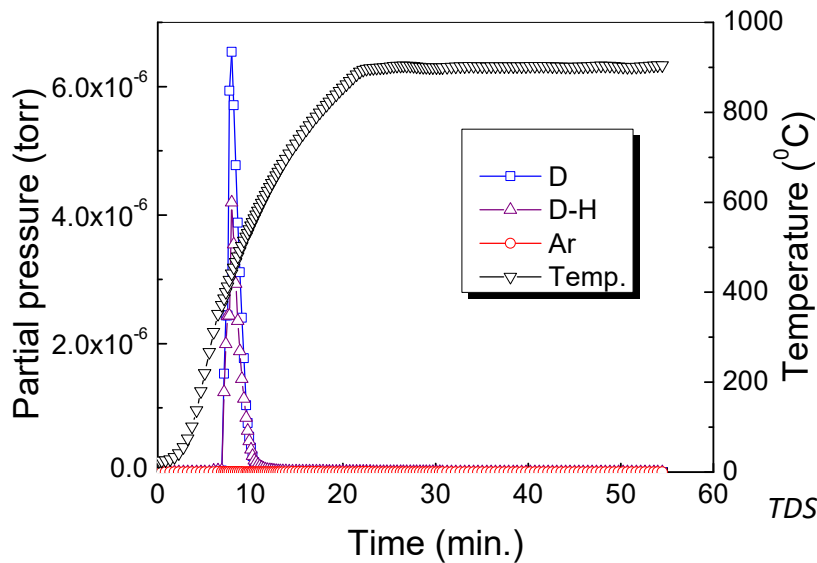
- ❖ W-Ta coatings of $\sim 6.1 \mu\text{m}$ and W-Ta+D ($4.8 \mu\text{m}$) have been produced
- ❖ Ta content $\sim 5 \text{ at.}\%$ (W-Ta) and $3.5 \text{ at.}\%$ for W-Ta+D5 (GDOES);
- ❖ D content for W-Ta+D, was $\sim 4.1 \text{ at.}\%$; **ToF-ERDA measurement 3.2 at.% (RBI Croatia)**

W-Ta and W-Ta+D coatings



GDOES depth profile for a W-Ta +D 10% coating

- ❖ W-Ta+D10 (3 μm)
- ❖ Ta content 4.5 at.% for W-Ta+D10 (*GDOES*);
- ❖ D content for W-Ta+D10, was ~7.5 at.%; *ToF-ERDA* measurement 7 at.% (*RBI Croatia*)



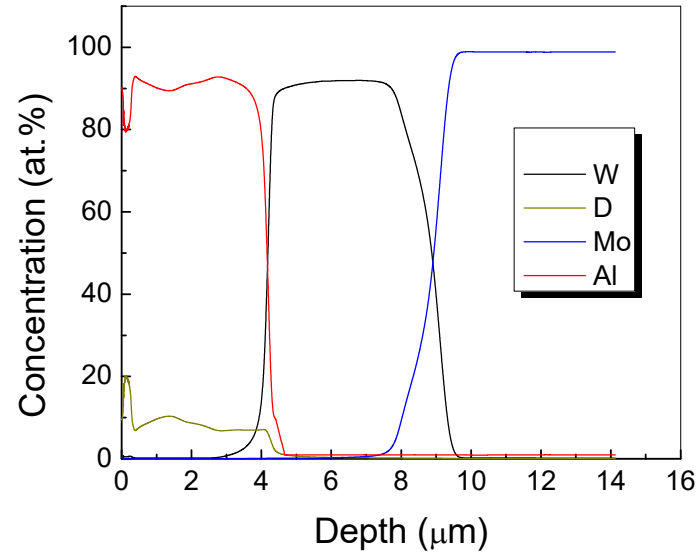
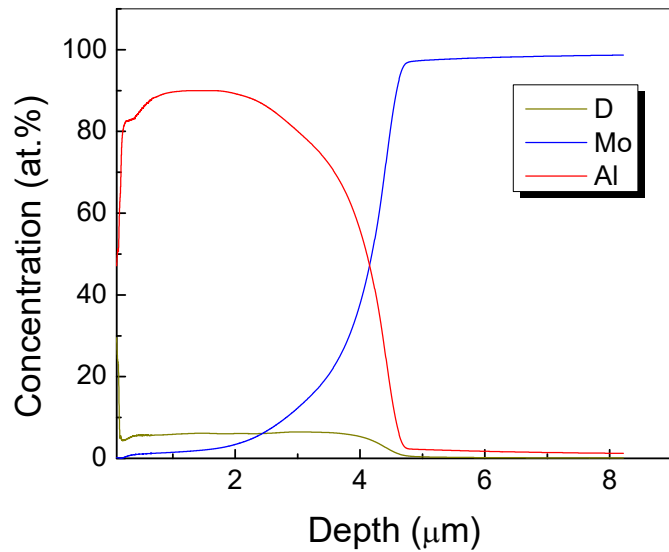
TDS spectrum for a W-Ta +D coating

- ❖ D release temperature ~420° C

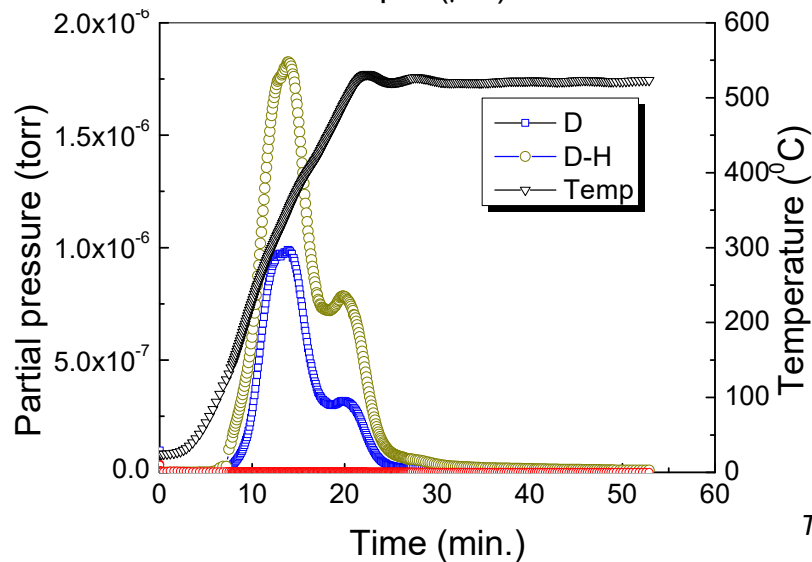
Al-D and Al-D/W coatings



Results:



GDOES depth profile for the Al-D coating on Mo substrate, respectively Al-D/W / Mo

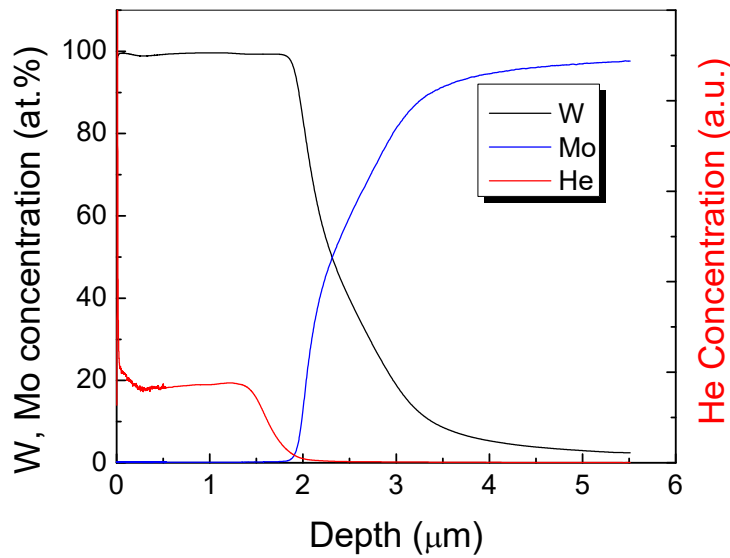


TDS spectrum for a Al+D coating

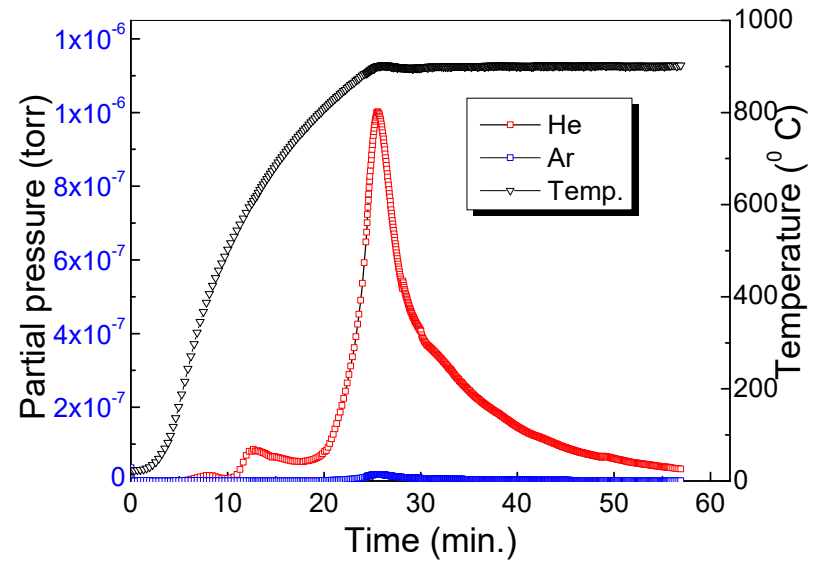
- ❖ Al+D/W coatings of $\sim 4 \mu\text{m}$ and Al+D/W/Mo ($4+5\mu\text{m}$) have been produced
- ❖ D content $\sim 6 \text{ at.}\%$ (Al+D/W) and $8.6 \text{ at.}\%$ (Al+D/W/Mo) (GDOES); *ToF-ERDA* measurements (RBI) $6.1 \text{ at.}\%$ and respectively $10.6 \text{ at.}\%$ (RBI Croatia)



W+He coating:



GDOES depth profile for a W-He coating

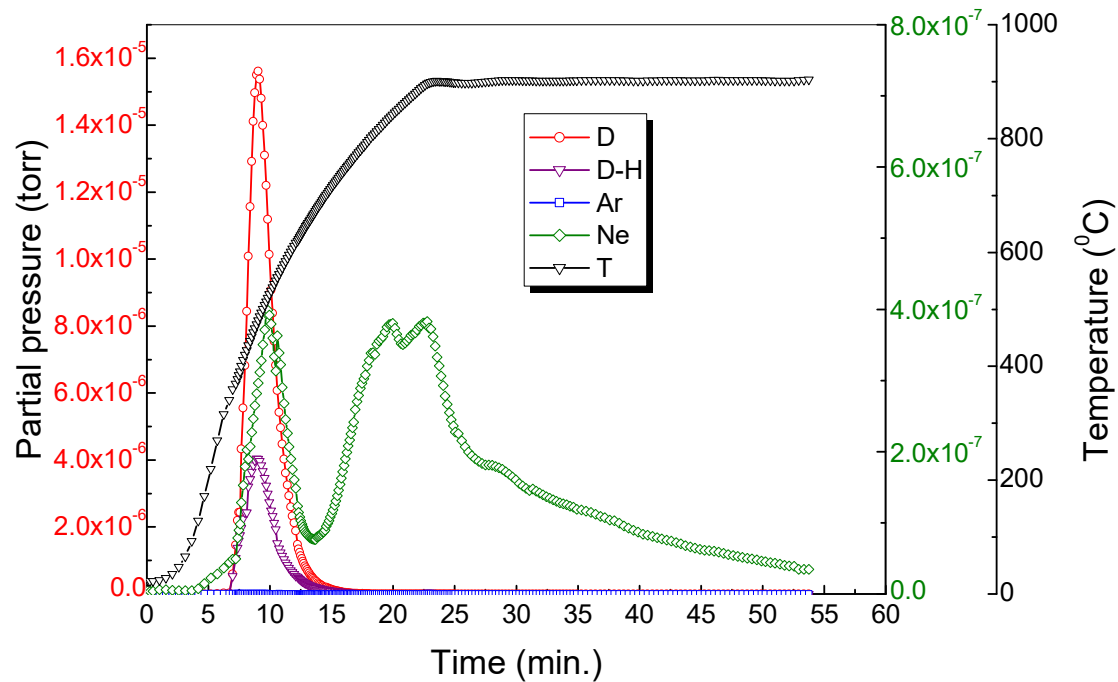


TDS spectrum for W+He coating

- ❖ W+He/Mo coating of $\sim 2.5 \mu\text{m}$
- ❖ He content not quantified (He reference samples not available)
- ❖ He release temperature $\sim 900^\circ \text{C}$



- ❖ Production of (W-Ne-D) coatings; specifications: D~5 at.% and Ne ~5 at.%
 - ❖ TDS measurements: D release temperature ~500⁰ C, Ne release temperatures ~500⁰C, ~800⁰C
 - ❖ ToF-ERDA measurement result: D 13 at.%, Ne 3.6 at.% (RBI Croatia)



TDS spectrum for a W-Ne +D coating



Thank you !