



# Broad-beam RBS/NRA results: overview of erosion/deposition patterns (MPG)

Martin Balden & Matej Mayer, IPP



This work has been carried out within the framework of the EUROfusion Consortium, funded by the European Union via the Euratom Research and Training Programme (Grant Agreement No 101052200—EUROfusion). Views and opinions expressed are however those of the author(s) only and do not necessarily reflect those of the European Union or the European Commission. Neither the European Union nor the European Commission can be held responsible for them.



- Tile geometry, nomenclature, measured positions
- IBA conditions and equipment on entry marker tiles
- Results on erosion/deposition pattern

Remark: Results already published;  
Images partly taken from  
[\[M. Balden et al., 2021, Phys. Sci. 96 124020\]](#)

# Tiles – geometry and position in WEST

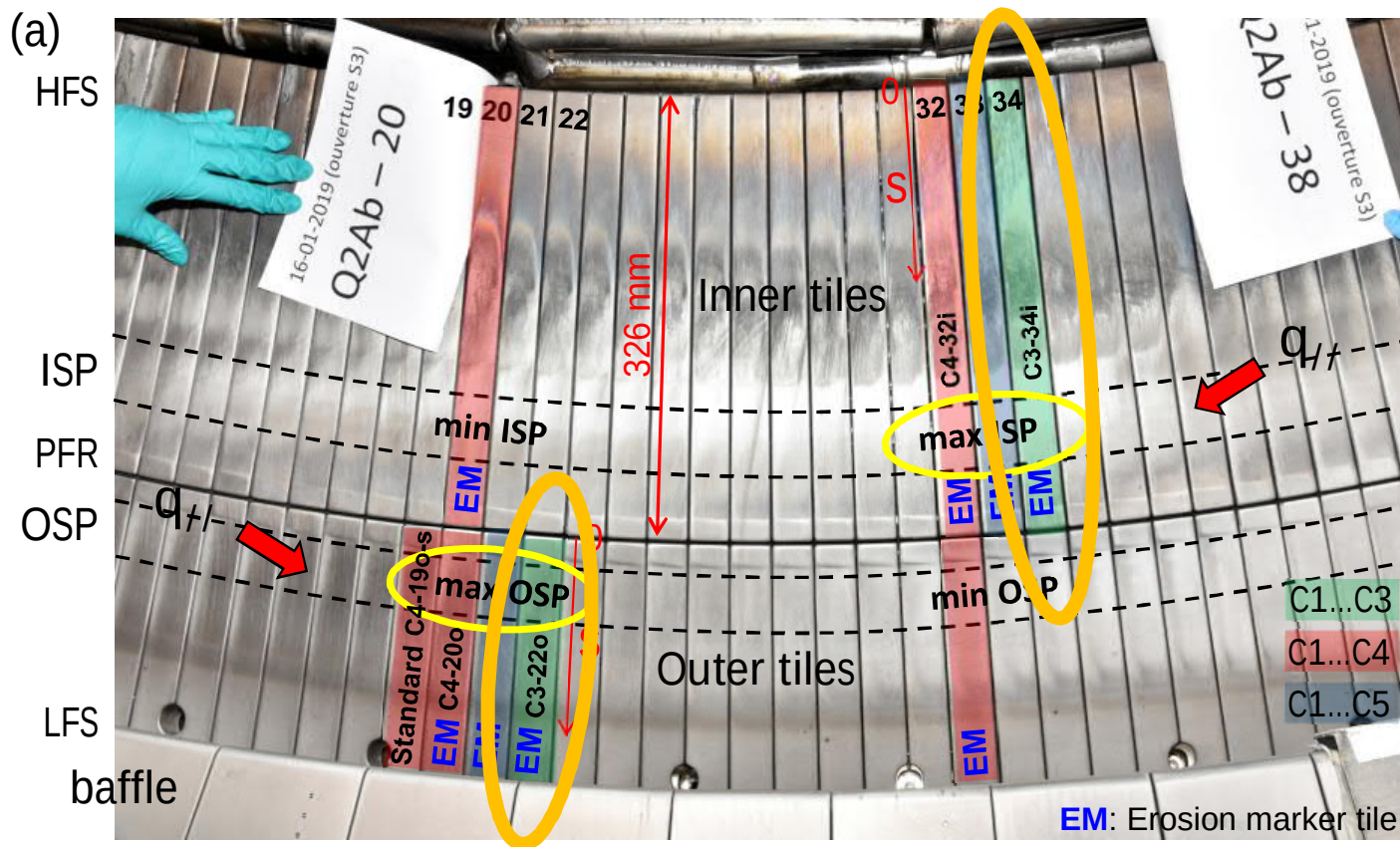
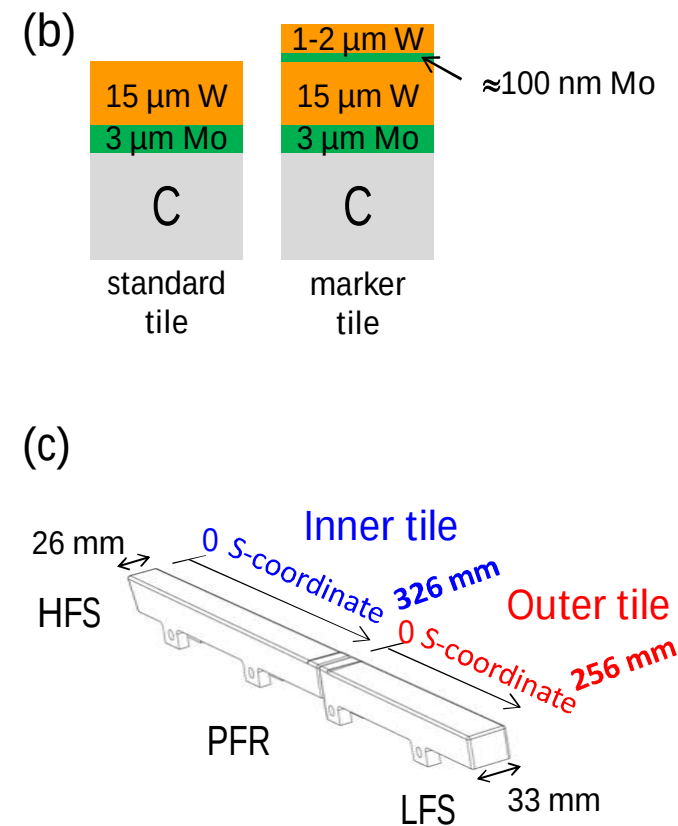


Fig. 1 of [M. Balden et al., 2021, Phys. Sci. 96 124020]

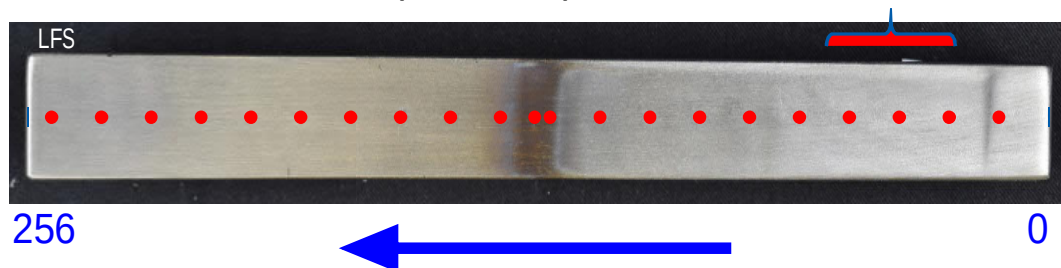


# Tile geometry, nomenclature, measured positions



Erosion marker tiles exposed C1+C2+C3

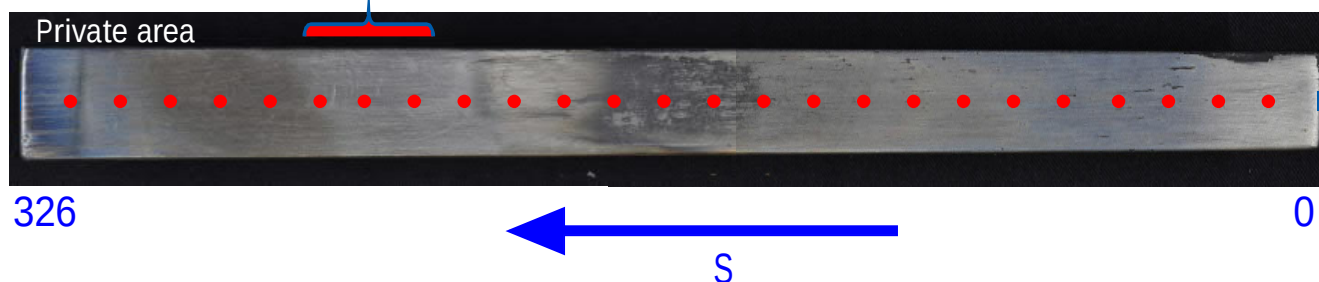
C3-22o 941G142 (outer#22)



$S'$   
 $S=S'+327.5$

Positions of broad IBA

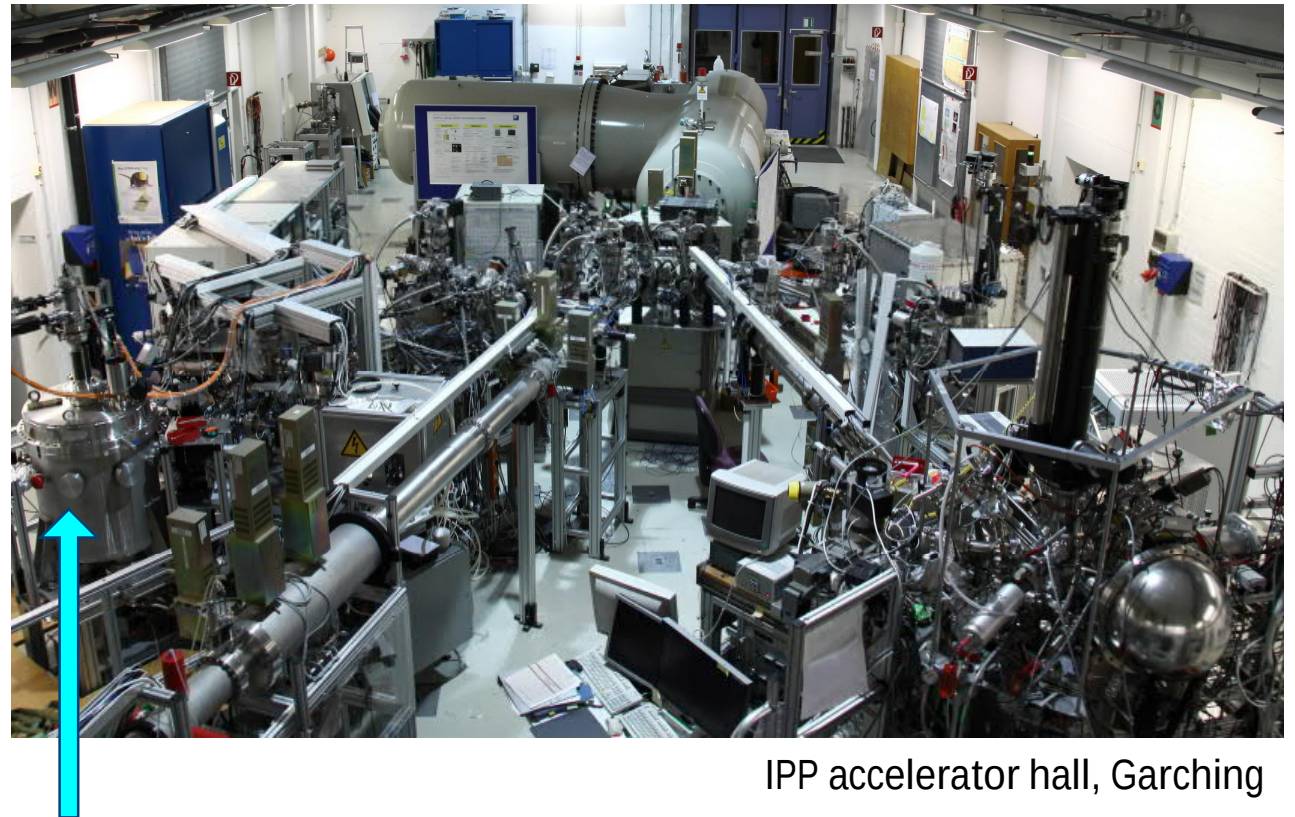
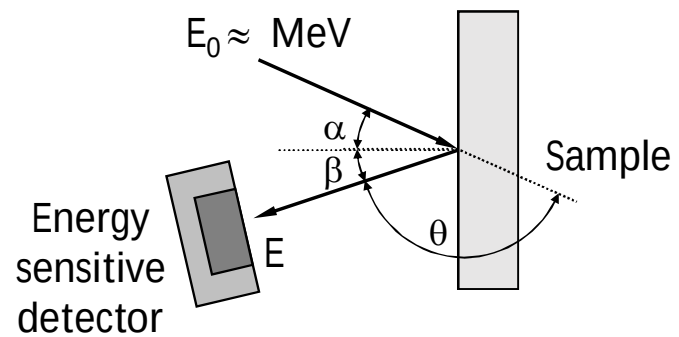
C3-34i 940G193 (inner#34)



# IBA (ion beam analyses)



- Schematic of IBA



IPP accelerator hall, Garching



# Ion beam analysis: RBS+NRA



- Measurement positions

- On both tiles about every 12.5 mm (MB width) along central line
- Spot size area  $\sim 2 \text{ mm}^2$

- IBA conditions

- RBS: 3.0 MeV protons at  $165^\circ$  (1.5 MeV protons at  $165^\circ$ ; 2.5 MeV  $^3\text{He}$  at  $165^\circ$ )
- NRA: 2.5 MeV  $^3\text{He}$  at  $150^\circ$

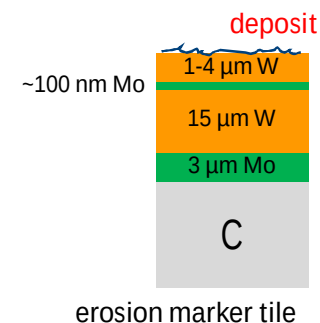
- Obtained information

- Amount of W above thin Mo interlayer
- Amount of D, B, C (partially with depth information;  $D < 3 \mu\text{m}$  in W; B, C  $< 1.5 \mu\text{m}$  in light matrix)
- Presence of O

- Remarks

- Roughness smears out the “signal” of thin Mo interlayer
- W and Mo thickness on Si witness sample  $\rightarrow$  not much in common with layer thickness on WEST tiles  
 $\rightarrow$  pre-characterisation of tiles for proper erosion measurements
- Oxygen amount derived only indirectly from shape of 3.0 MeV RBS unexplainable by B and C alone

IBA performed  
and evaluated by  
Matej Mayer



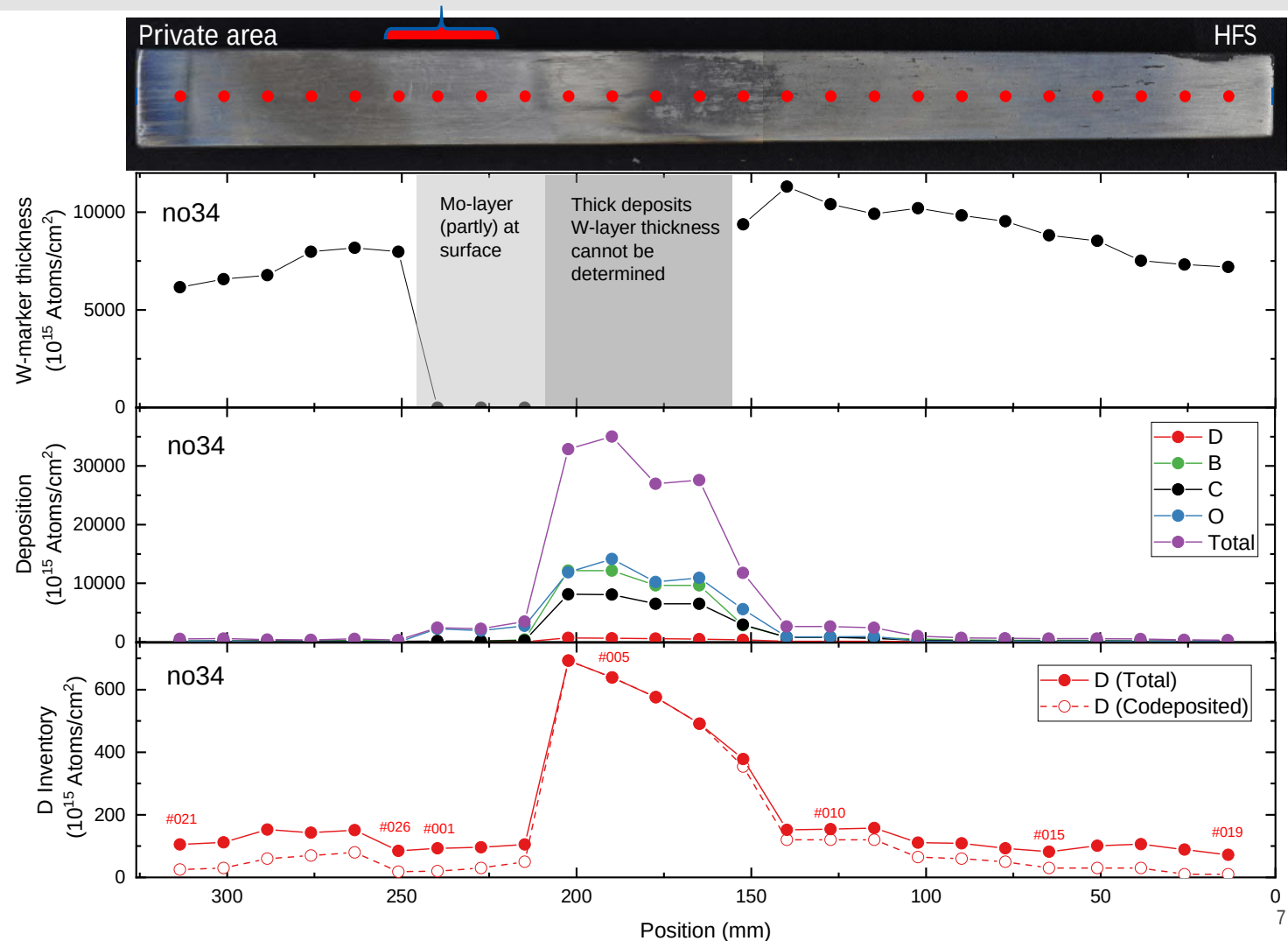
# Results: Erosion/deposition pattern inner tile – C1+C2+C3



## • Main statements: C3-34i

- Initial W layer thickness varies across tile (?)
- D depth profile: surface peak (in deposit) and tail (in W: 0.2-0.5%)
- D also beyond  $\sim 3 \mu\text{m}$
- Mo interlayer partly at surface (grey area, #001-003)
- Too rough and too thick deposit (dark grey area, #004-009)

- Total thickness of deposit quite robust (dark grey area, #005-009)

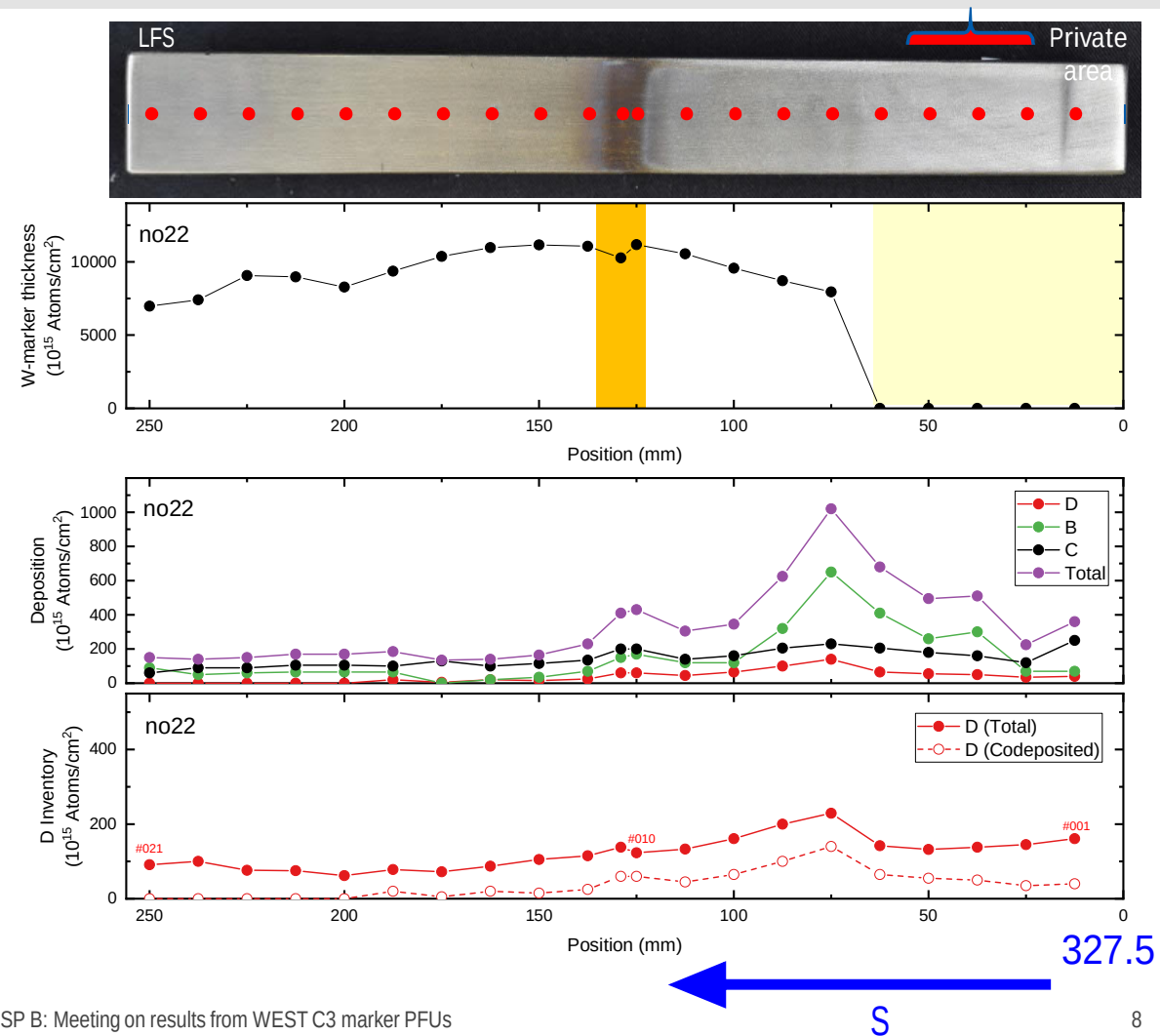



# Results: Erosion/deposition pattern outer tile – C1+C2+C3



## • Main statements: C3-22o

- Initial W layer thickness varies across tile (?)
- D depth profile: surface peak (in deposit) and tail ( in W: 0.2-0.5%)
- D also beyond about 3  $\mu\text{m}$
- Mo interlayer seem to be (more or less) completely eroded around outer strike line (yellow area, #001-005)
- Brown area (#010-011): effect on RBS spectra, but element not identifiable ( $\rightarrow$  no clarification by EDX)

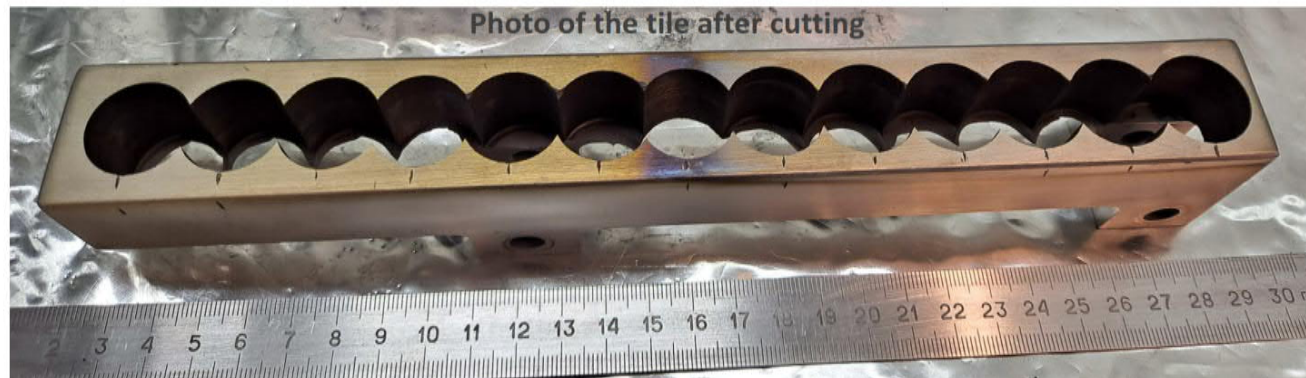
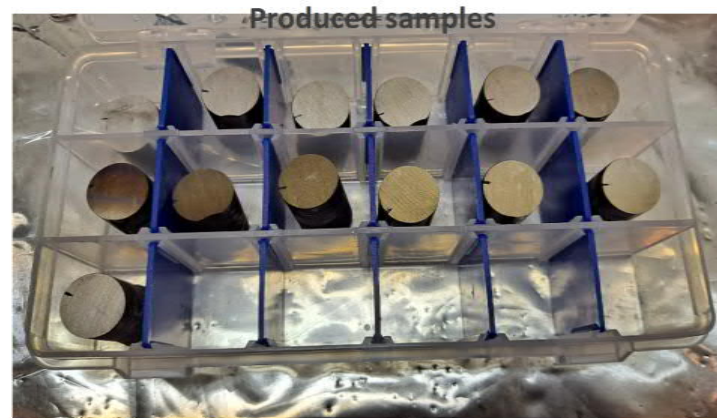




# Cutting of the “C3 marker tiles”



- ❖ C3 marker tile cut into smaller pieces for further analyses



# Erosion/deposition pattern overview: Published



Fig. 2

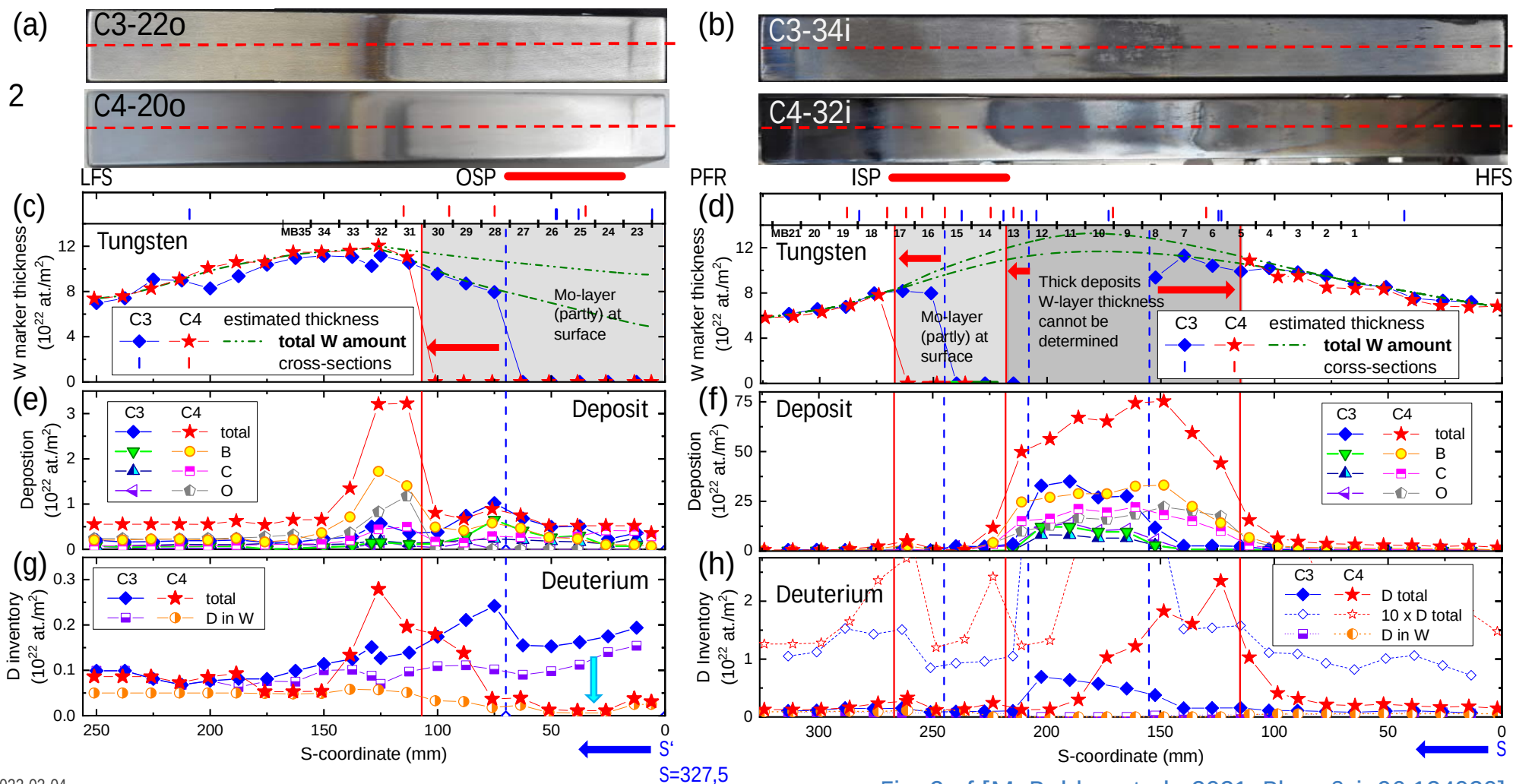


Fig. 2 of [M. Balden et al., 2021, Phys. Sci. 96 124020]



# SEM/EDX results for overview of surface modifications (MPG)

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- Aim of microscopic analyses on entire marker tiles (SEM assisted by FIB and EDX + CLSM)
  - Analyses position and equipment
- Prelude: “initial” marker layer
- Results on erosion/deposition pattern
  - Thick deposition
  - Erosion
  - Arcing

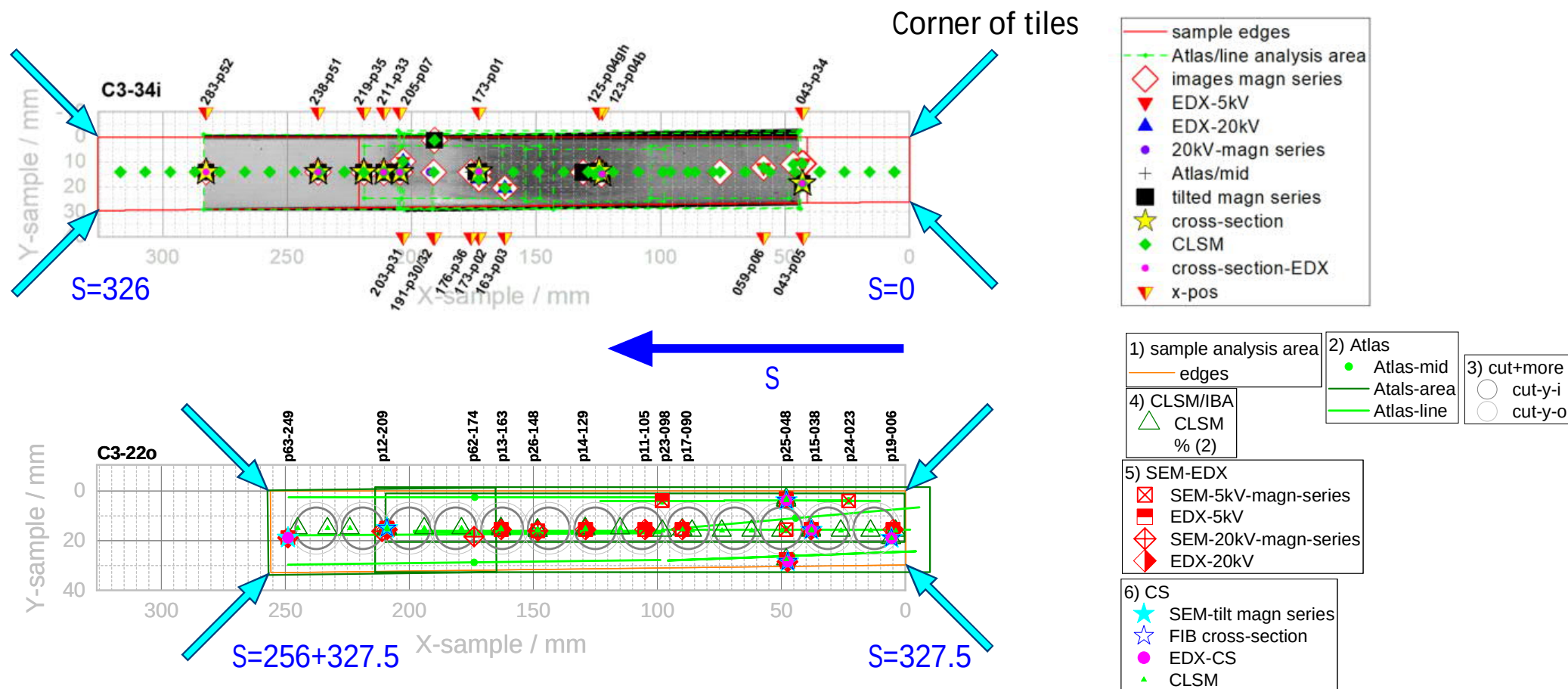
Remark: Results already published  
[M. Balden et al., 2021, Phys. Sci. 96 124020]

# Aim of microscopic analyses on entire marker tiles



- SEM + EDX + FIB-cross-sectioning + CLSM
  - Many positions on each tile analyzed by SEM magnification series and EDX-mapping
  - Most of those positions also analyzed by CLSM to obtain 3D profile data
  - Cross-sectioning performed with FIB for selection of positions  $\Rightarrow$  analyzed with SEM/EDX
  - Many images for documentation by “ATLAS” as line and areal scans
- Aim of microscopic analyses
  - Assist, confirm and complement ion beam analyses
  - Provide images for **post-processing** to support following analyses after cutting the tile into smaller samples

# Overview of all position of microscopic analyses before cutting





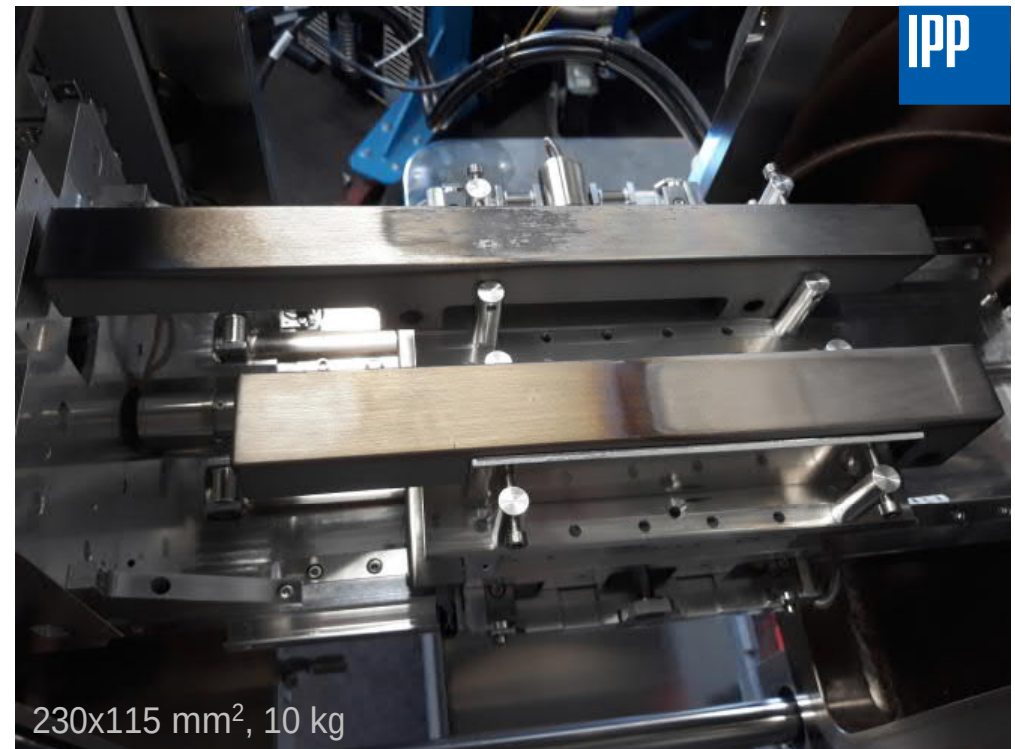
# SEM/FIB with EDX



- AURIGA lab



WEST marker tiles mounted on AURIGA heavy-load stage

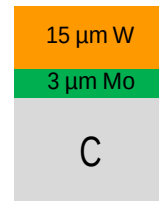


# Prelude: Morphology of „initial“ marker layer



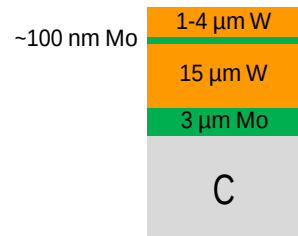
- Surface topography of marker coating vs. standard coating

- Standard: Edgy surface (crystallites)

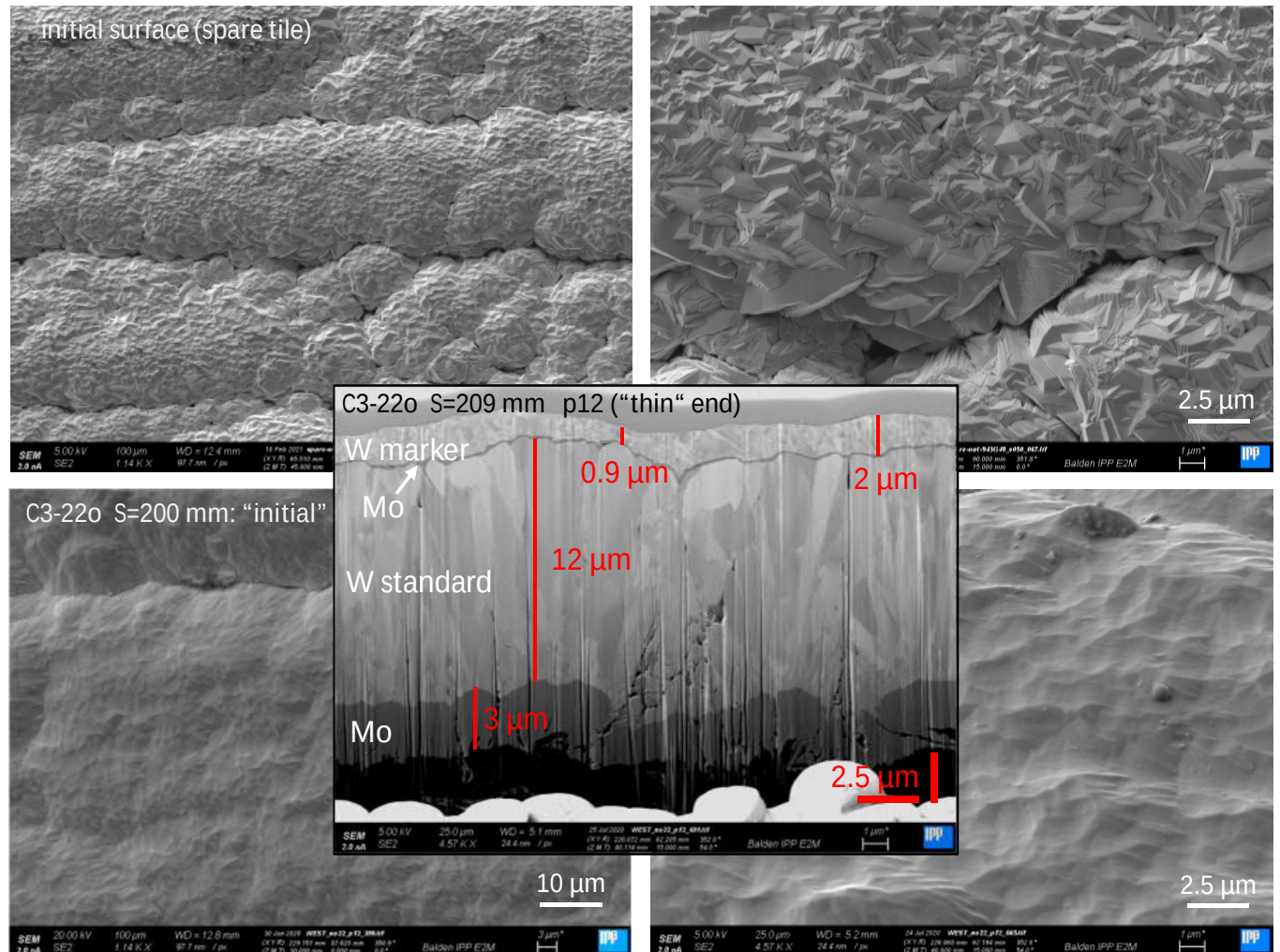


standard tile

- Marker: Valley structure (smoother)

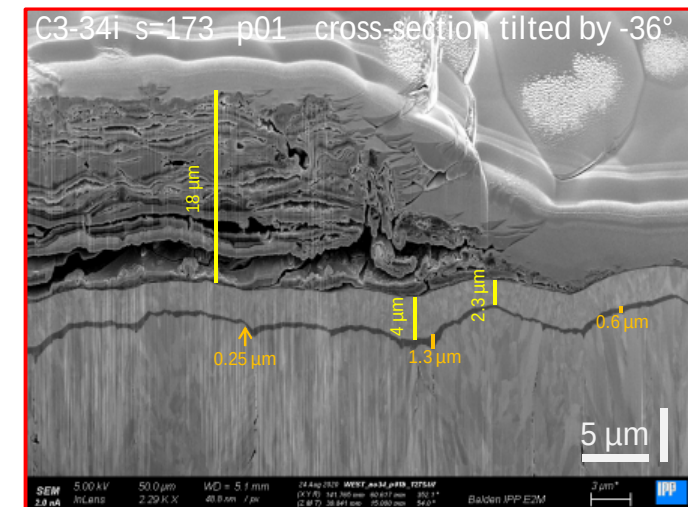
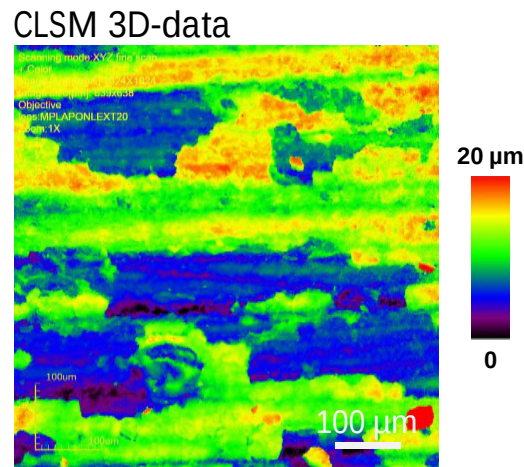
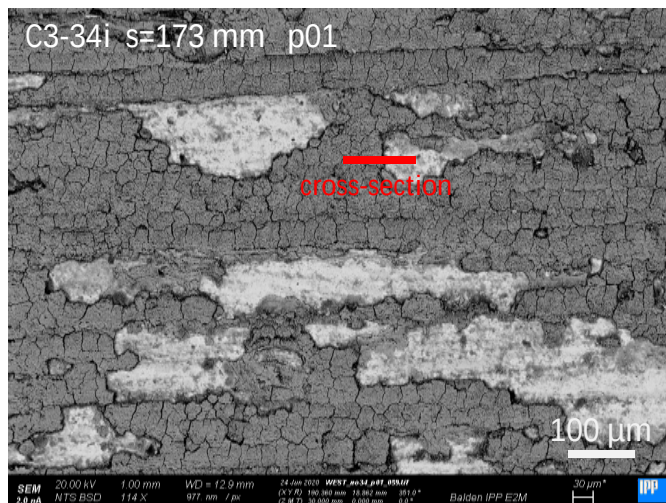
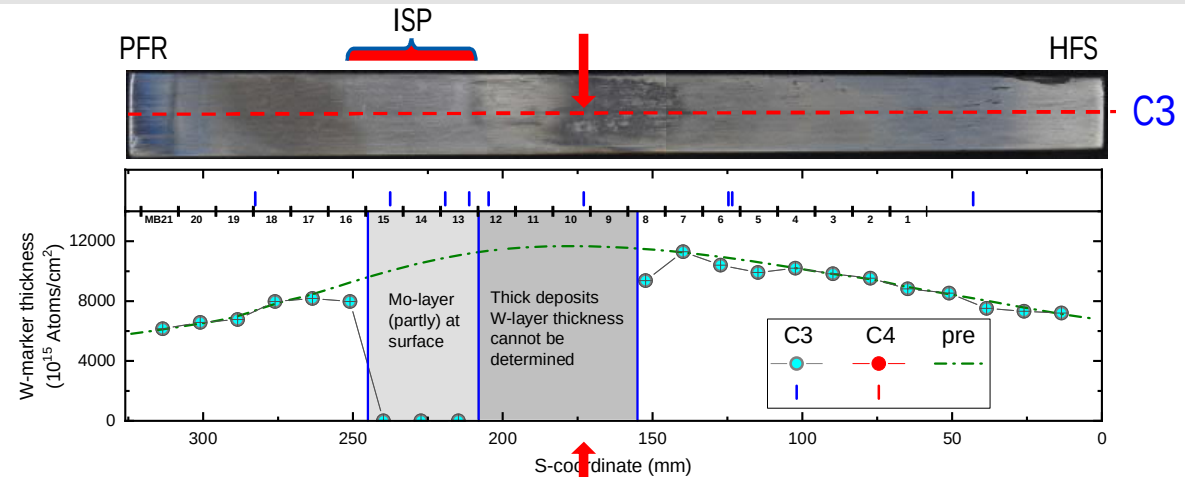


erosion marker tile



- Thick deposit

- Thickness: **>10  $\mu\text{m}$**
- Partly delaminated  
→ peeled-off area is enhanced in B  
(multilayer structure; history)
- Crack network (only through deposit layer):  
no effect on W/Mo-layers underneath



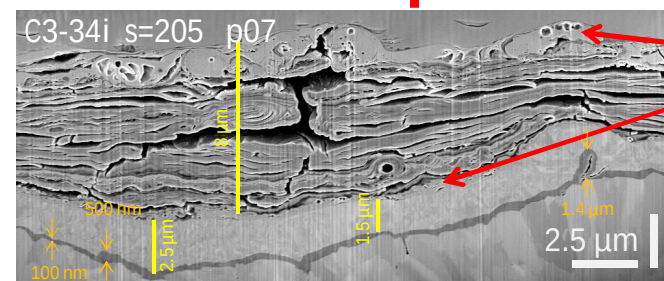
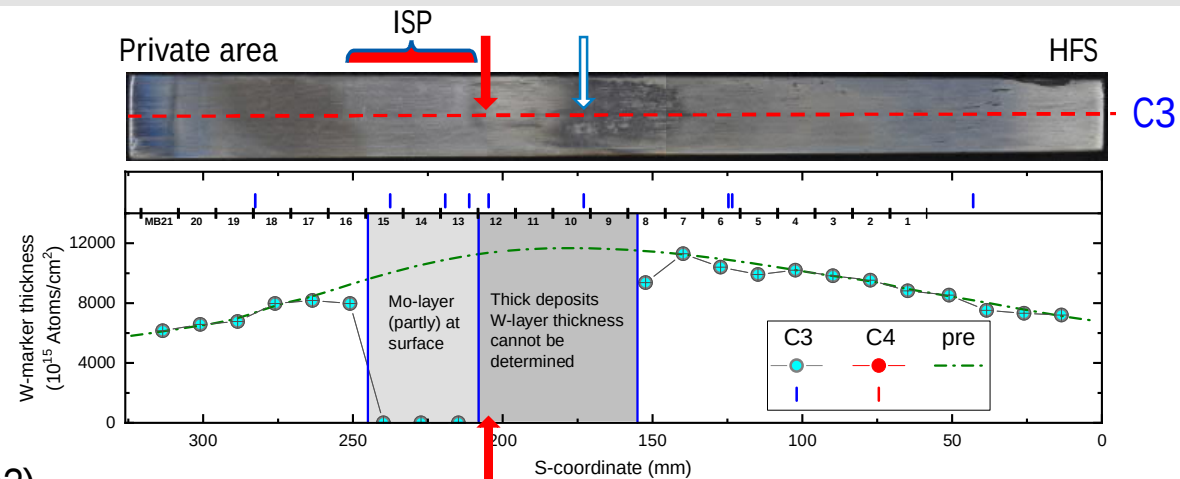


# C3-34i: SEM results of inner divertor marker tile after C3 campaign



## Thick deposit

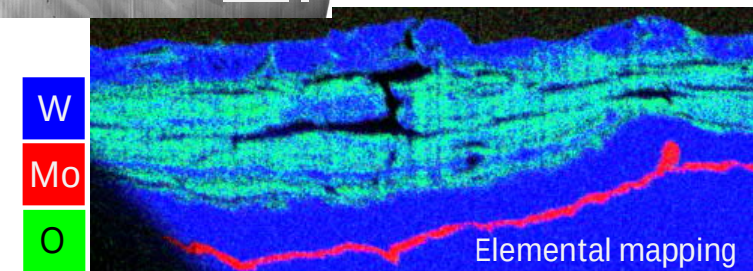
- Thickness:  $>10\text{ }\mu\text{m}$
- Partly delaminated  
→ peeled-off area is enhanced in B (multilayer structure; history)
- Crack network (only through deposit layer): no effect on W/Mo-layers underneath
- Elements in the deposits are mainly B, C, W and O; additional some Cu (Mo?)
- Top layer on deposit with high W concentration contain sometimes many pores (danger of confusion with feature due He); also pores in first deposition layer on W-cover marker layer



Pores

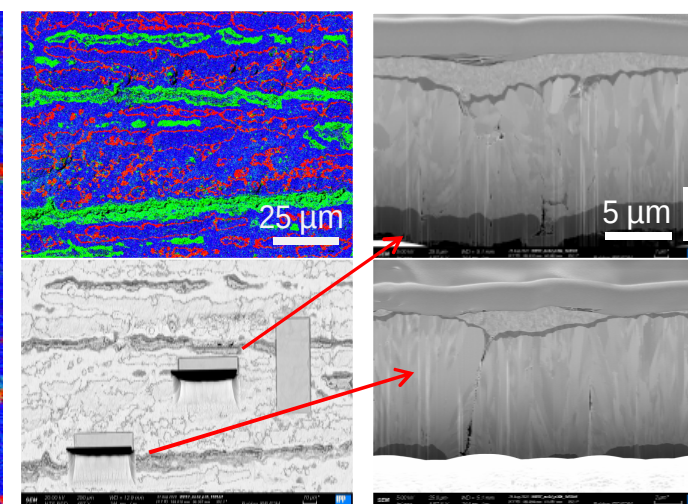
## Coating thickness

- W-cover marker layer luckily thicker than designed (1-4 μm instead of 0.9 μm)





- 
- Figure 1 consists of two parts. The top part is a schematic of the sample, showing a horizontal bar with a red dashed line indicating the W-layer. The bar is labeled with 'PRF' on the left, 'ISP' in the middle, and 'HFS' on the right. A red arrow points down from the 'ISP' label. The bottom part is a graph of W-marker thickness (in units of  $10^{15}$  Atoms/cm<sup>2</sup>) versus S-coordinate (in mm). The x-axis ranges from 300 mm to 0 mm, with major ticks every 50 mm. The y-axis ranges from 0 to 12000, with major ticks every 4000. The graph shows a series of data points (blue circles) connected by a green dashed line, representing the W-layer thickness profile. The profile shows a peak in thickness around 150 mm, reaching approximately 10000  $10^{15}$  Atoms/cm<sup>2</sup>. A shaded gray region is present between approximately 250 mm and 150 mm, with the text 'Thick deposits W-layer thickness cannot be determined' inside. A legend in the bottom right corner indicates that blue circles represent 'C3', red circles represent 'C4', and the green dashed line represents 'pre'. There are also blue vertical tick marks on the x-axis at various positions, and a red vertical tick mark at approximately 150 mm.

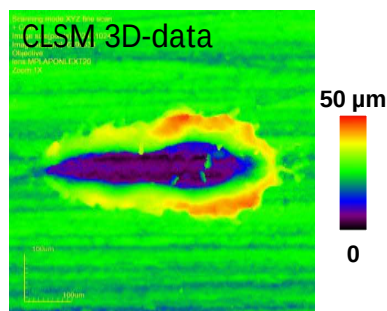
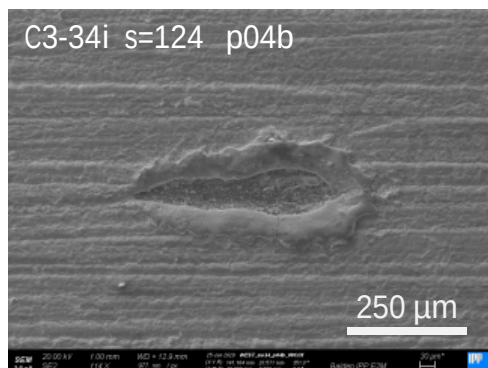




# Further observations: Arcing



- Strong arcing on inner tiles
  - Arcs burning through stack of coating (>20  $\mu\text{m}$  deep)
  - After C3: Many (>100) such traces (area ~1%)



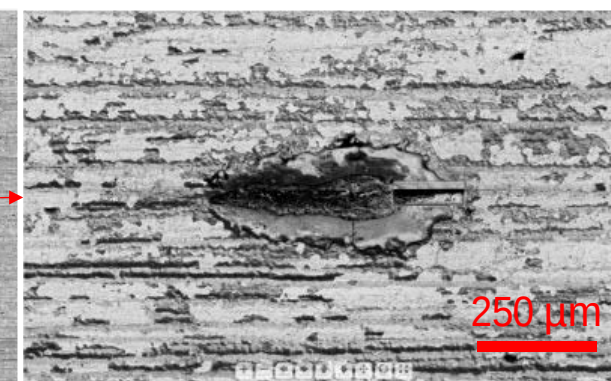
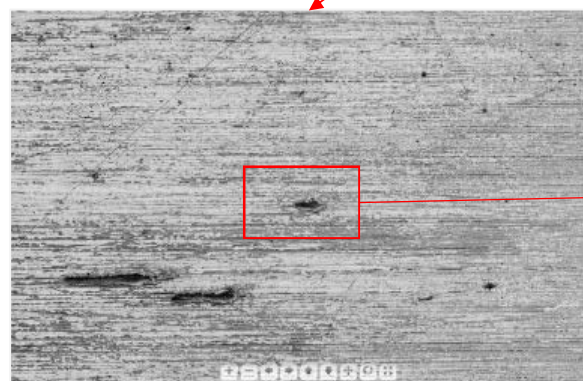
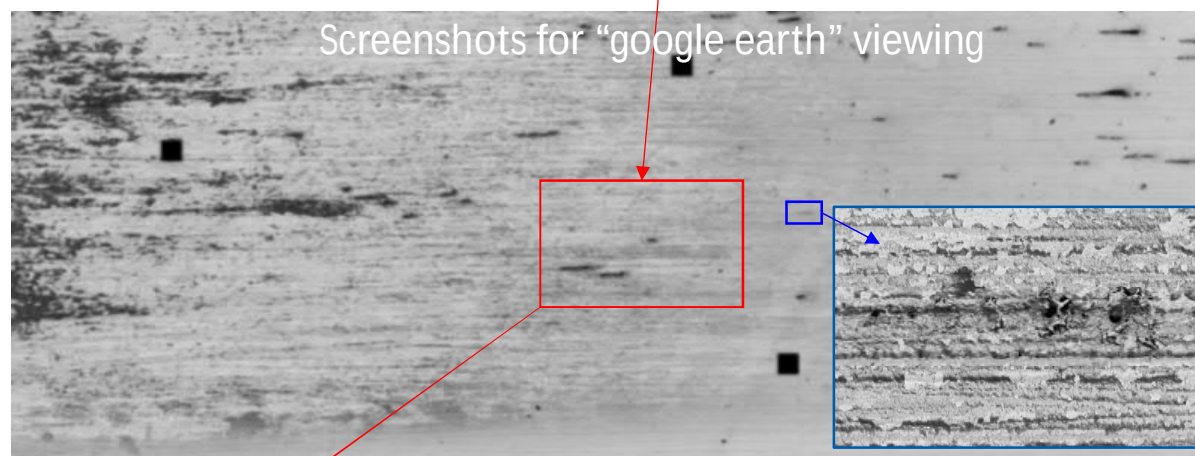
Height data obtained before cross-sectioning

- Example of “ATLAS” large area scans
  - Potential of evaluation later on and post-processing for supporting following analyses e.g. density of strong arcing

ATLAS data: example huge data base (~1000 images)



Screenshots for “google earth” viewing

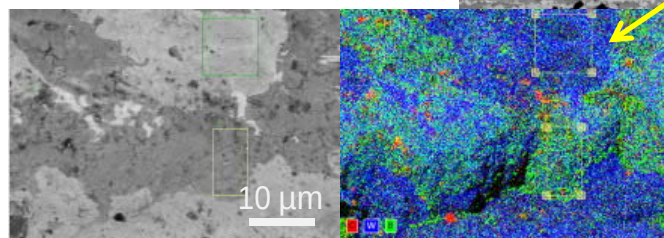
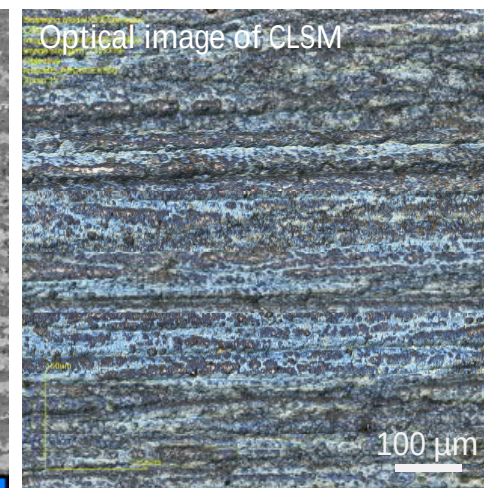
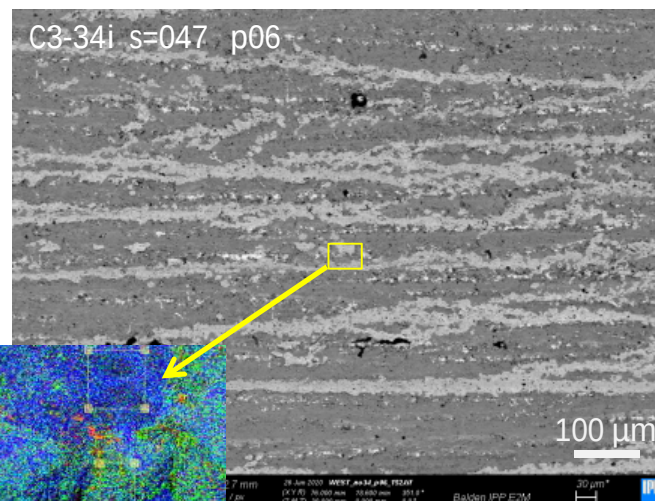
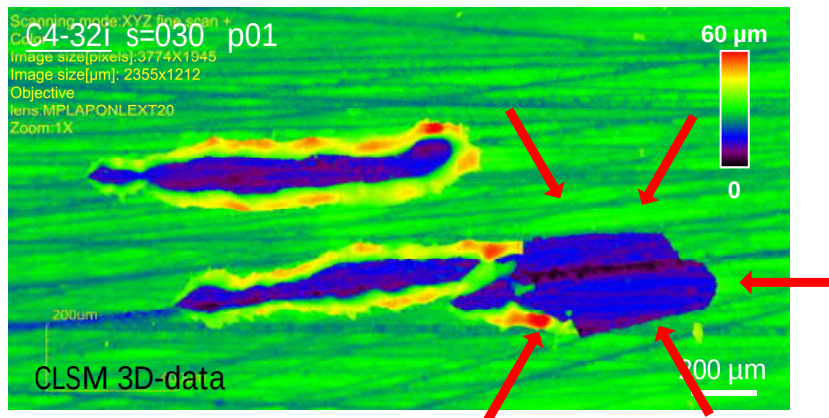




# Further observations: Arcing

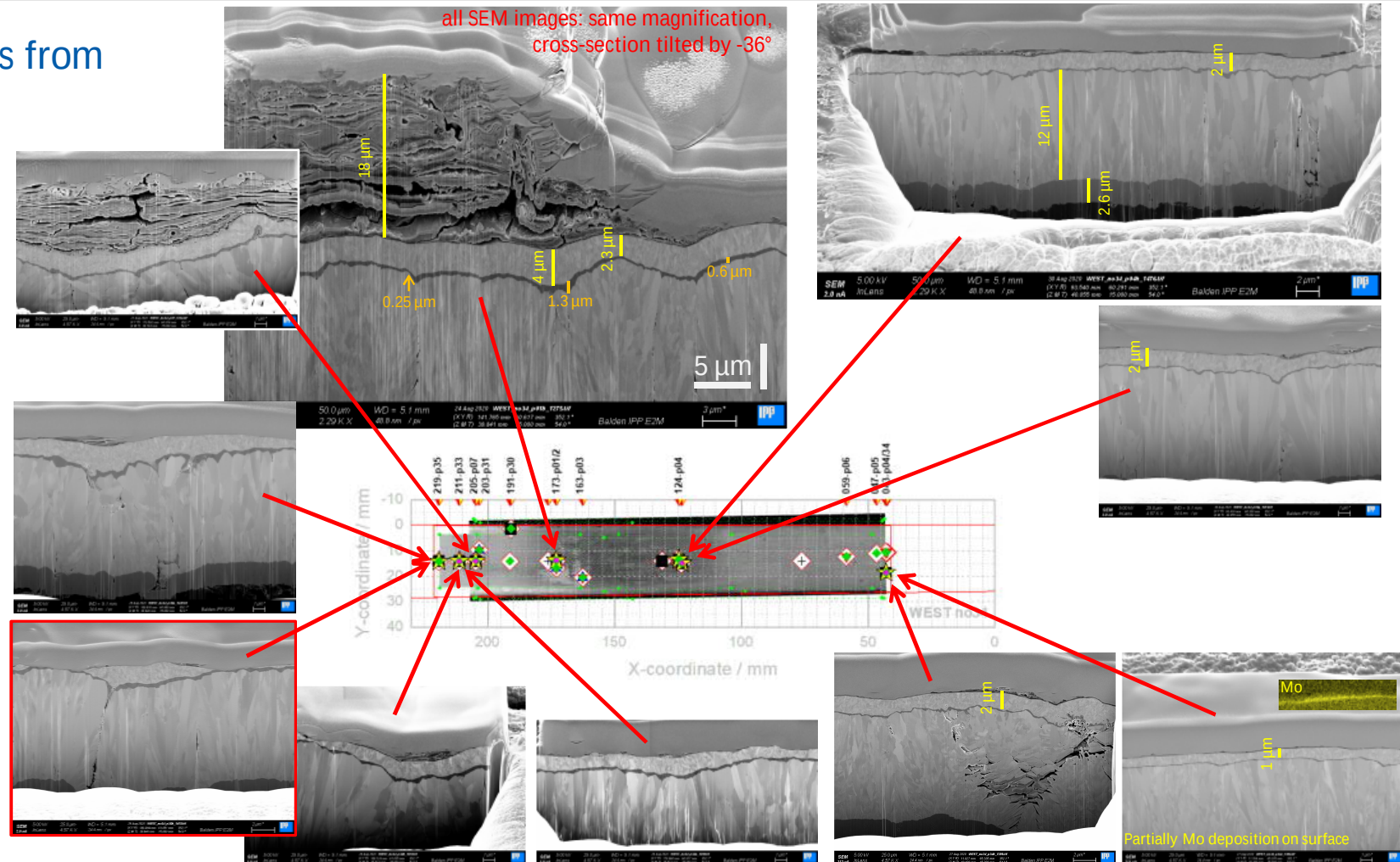


- Strong arcing on inner tiles
  - Arcs burning through stack of coating (>20  $\mu\text{m}$  deep)
  - After C3: Many (>100) such traces (area ~1%)
  - Arcing could lead to delamination (occasional observed)
- Weak arcing on inner tiles (C3)
  - Arcs visible in SEM and CLSM
  - No measureable depth of arc traces
  - Deposition outside arc traces: B-rich (composition change in arc trace)

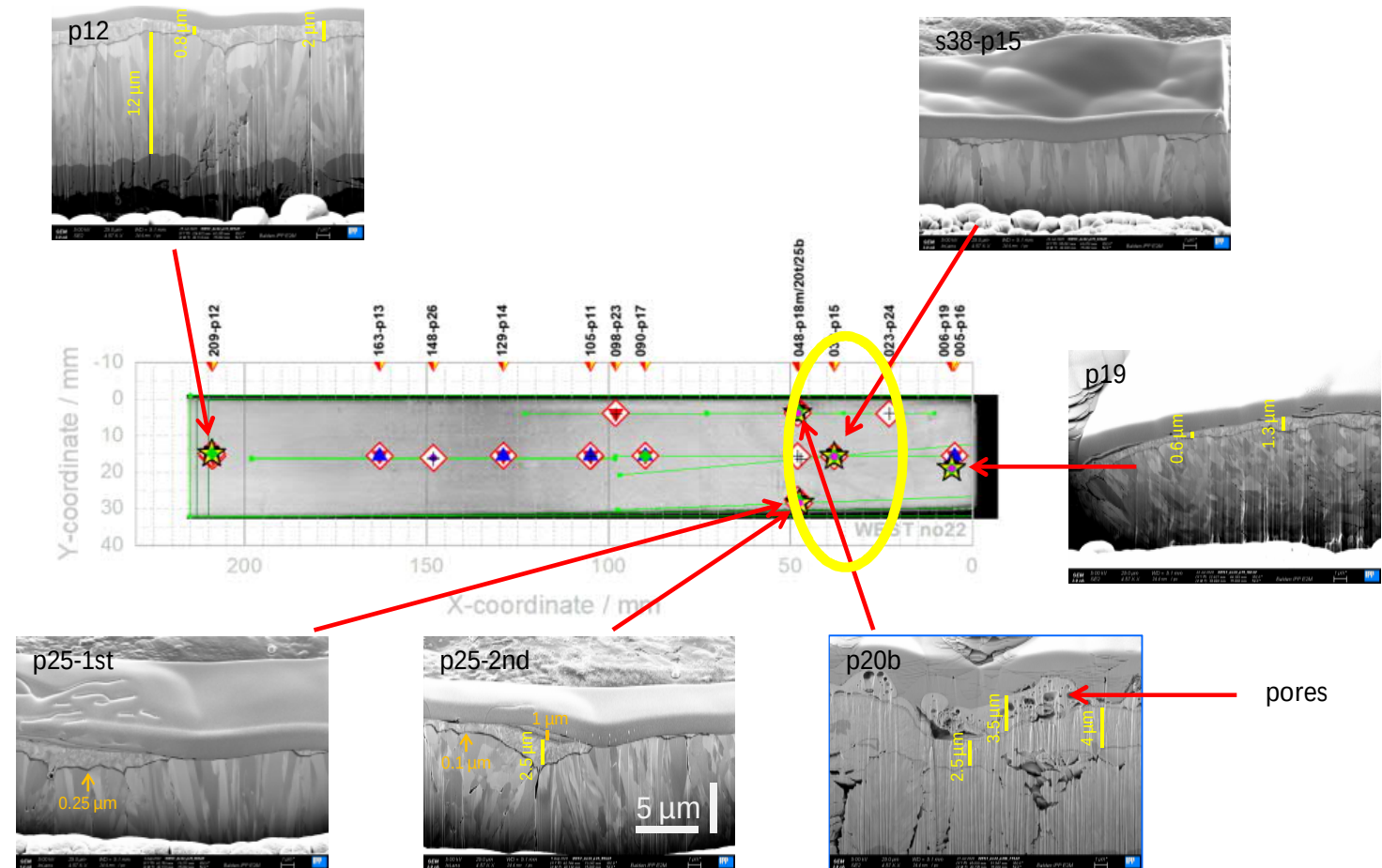


## C3-34i: Inner erosion marker tile after C3: Cross-sections

- Remarkable features from cross-sections
  - Smoothing of top W layer by erosion
  - Marker layer partially removed
  - Thick fragile deposition layers
  - Despite strong erosion ( $> 2 \mu\text{m}$ ), deposition layers



# C3-22o: Outer erosion marker after C1+C2+C3: Cross-sections

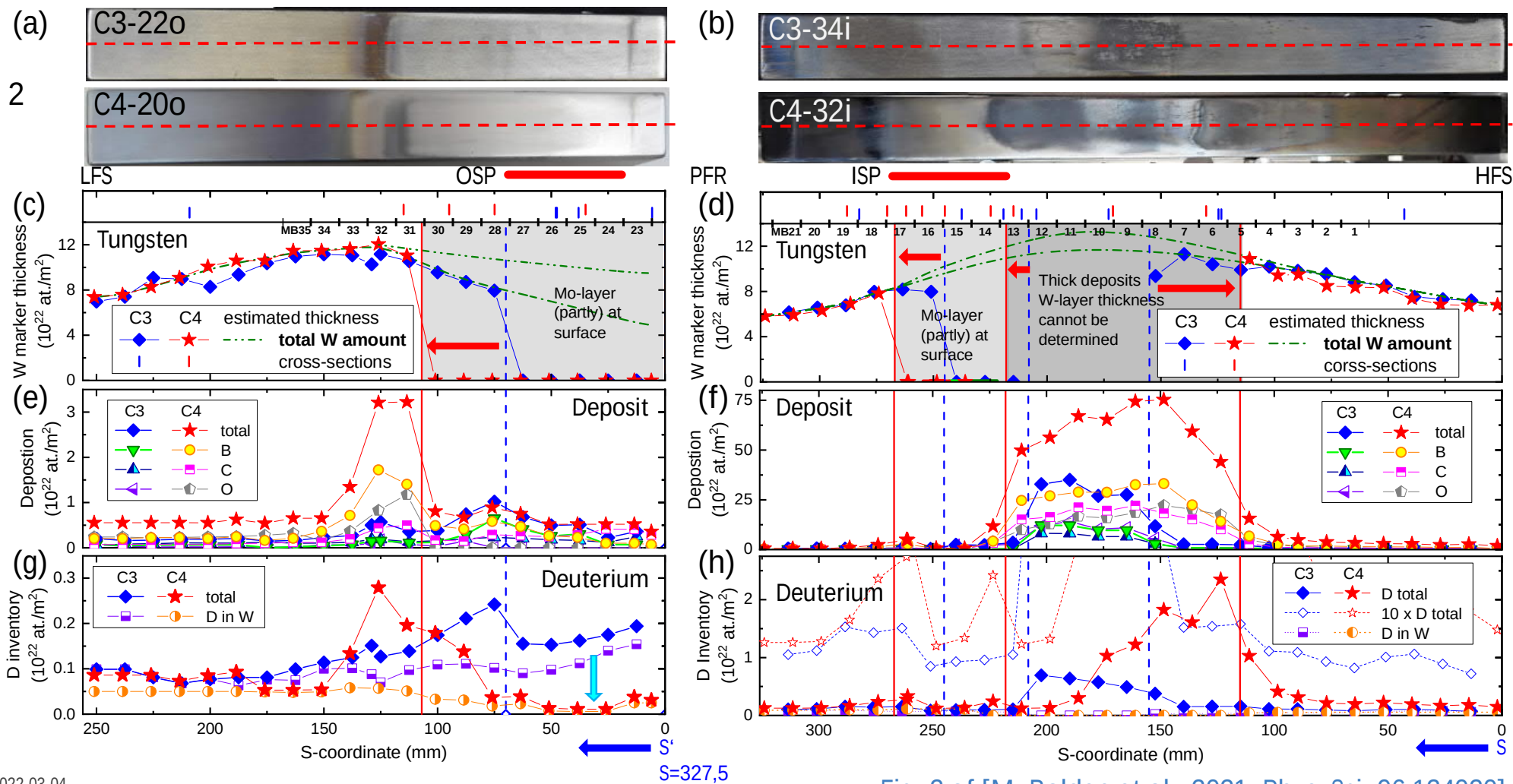




# Erosion/deposition pattern overview: Published



Fig. 2



2022-03-04

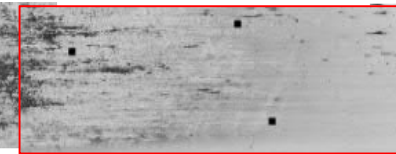
Fig. 2 of [M. Balden et al., 2021, Phys. Sci. 96 124020]



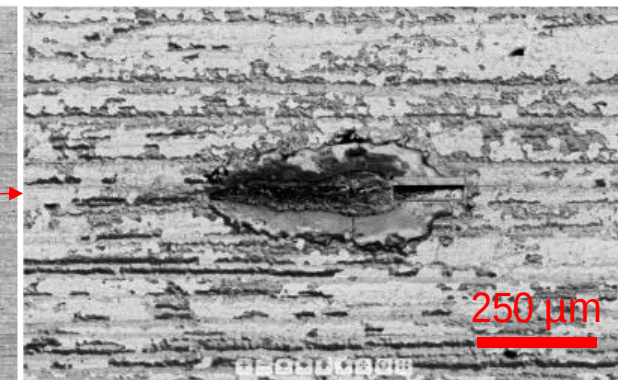
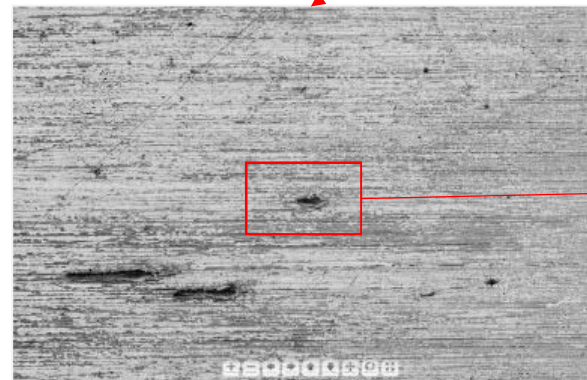
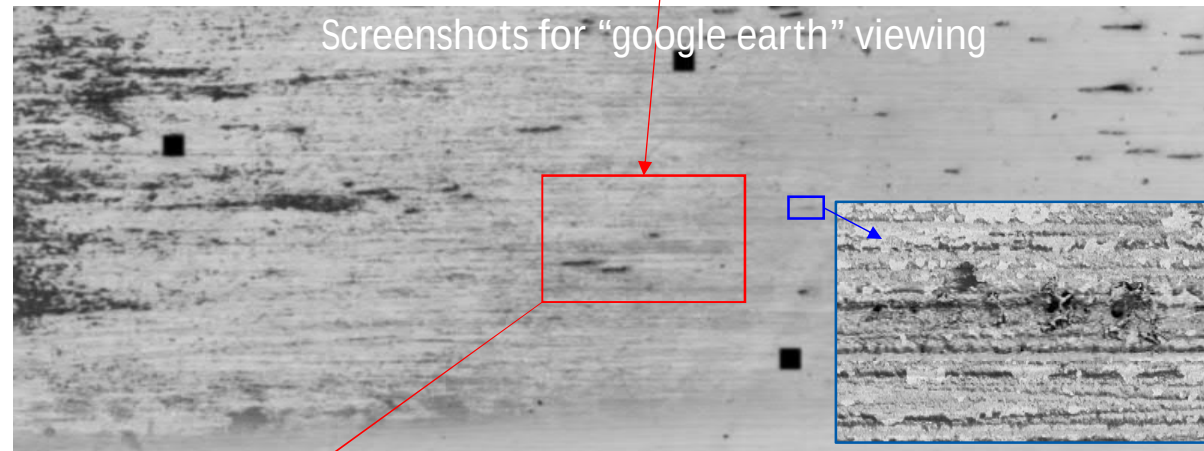
# Reminder ATLAS data



ATLAS data: example  
huge data base  
(~1000 images)



Screenshots for “google earth” viewing





- SEM analyses on the side (poloidal gaps) of the tile after core drilling
  - Imaging and EDX data acquired, but not finally evaluated
  - Probably broad beam IBA will be done, too