



SP B.1 ENEA activity in 2021-2022: Role of roughness in sputtering process of W by GyM He plasma

A. Uccello,

**on behalf of F. Causa, A. Cremona, F. Ghezzi, M. Pedroni, E. Vassallo,
G. Alberti, D. Dellasega, D. Vavassori, M. Passoni**

Beneficiary: ENEA

Linked Third Parties: ISTP-CNR Milano and Politecnico di Milano

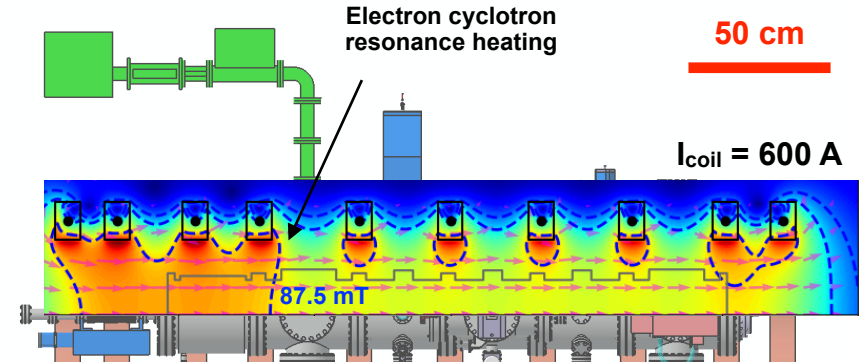
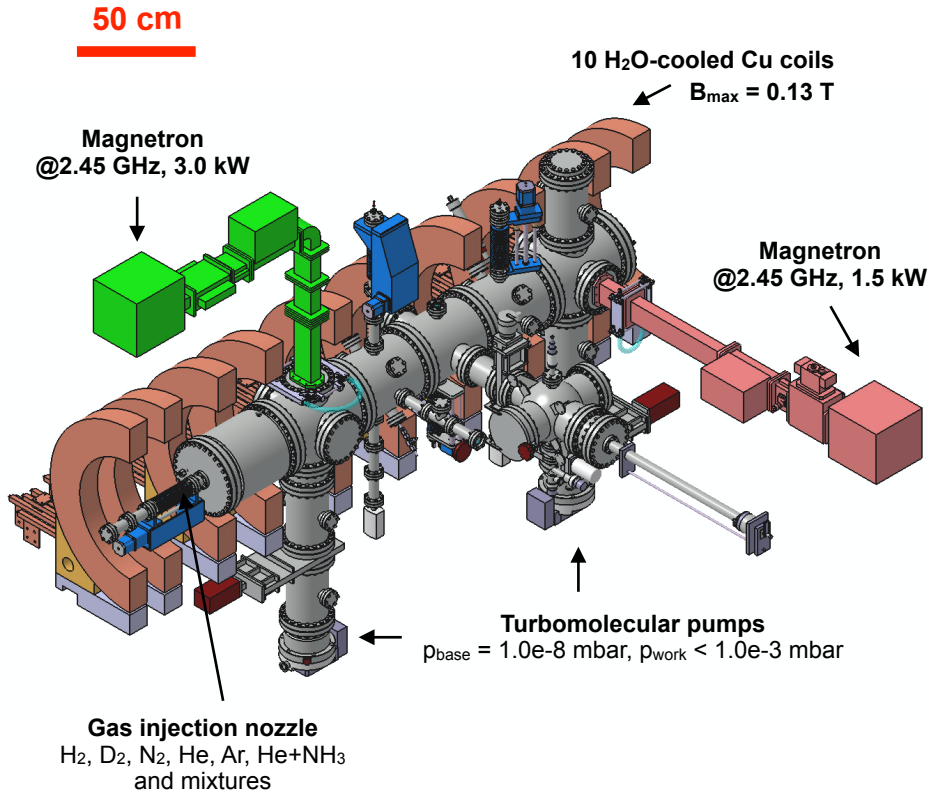


**POLITECNICO
MILANO 1863**



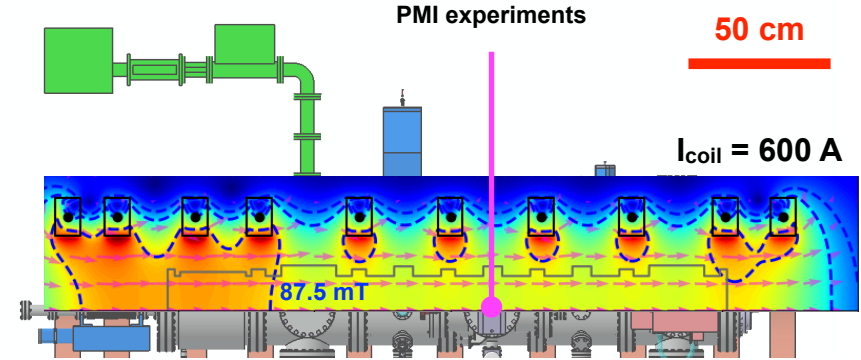
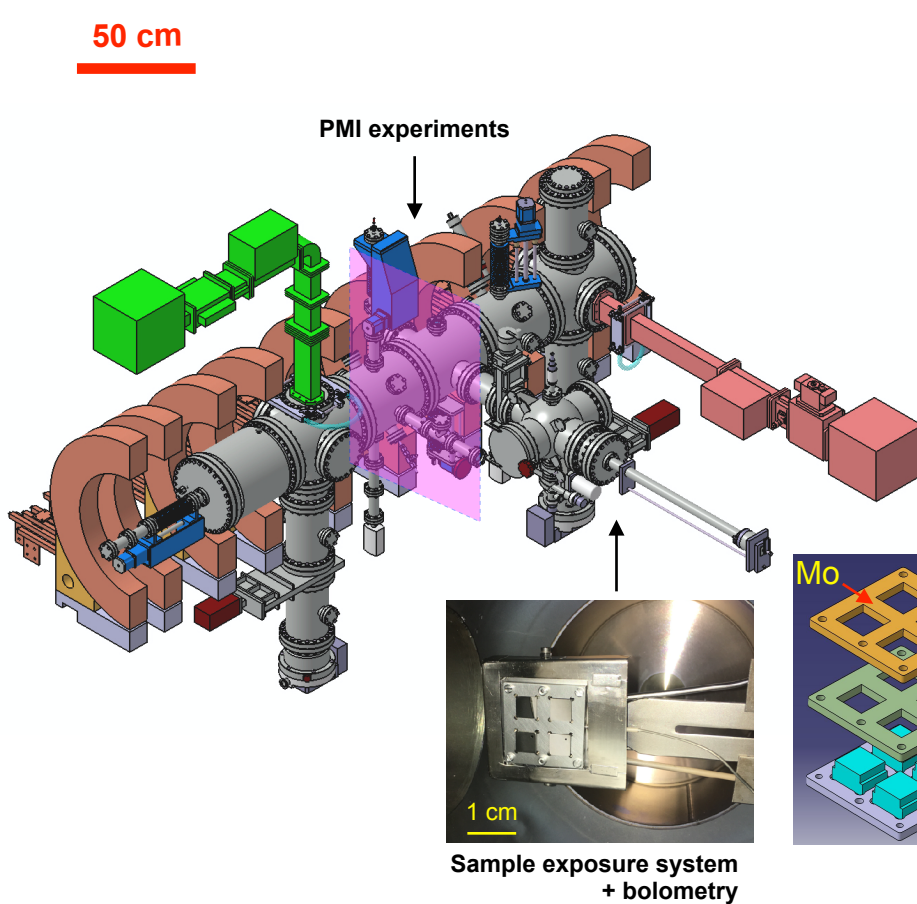
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Linear plasma device GyM @ ISTP-CNR Milan



$t_{\text{pulse}} [\text{s}]$	Steady state
$\varnothing_{\text{plasma}} [\text{cm}]$	20
$n_e [\text{m}^{-3}]$	up to 10^{17}
$T_e [\text{eV}]$	3-15
$T_i [\text{eV}]$	<0.1
$\Gamma [\text{ions m}^{-2}\text{s}^{-1}]$	up to 10^{21}
$\Phi_{\max} [\text{ions m}^{-2}]$	$10^{25} (7 \text{ h})$

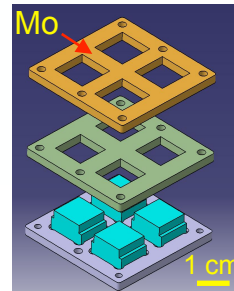
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Incident ion energy [eV]	20-400

Sample geometry

PSI-2 standard
square slab
 $l = 12 \text{ mm} - 0.2 \text{ mm}$
 $s \leq 3 \text{ mm}$



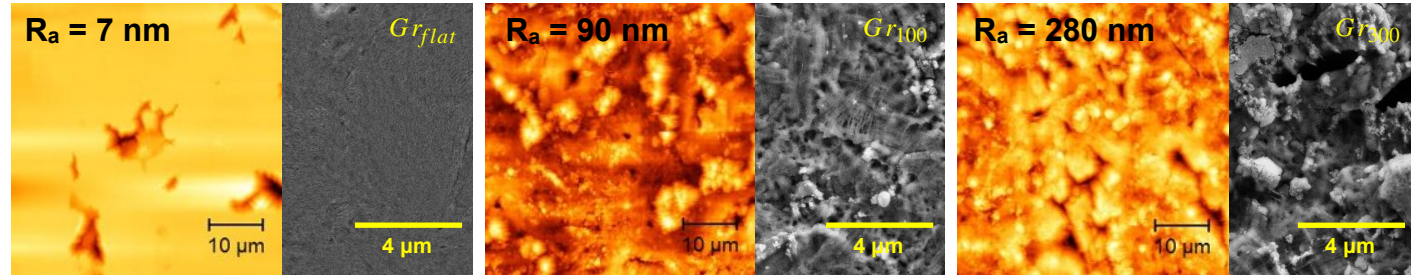
Role of roughness in sputtering process of W by GyM He plasma



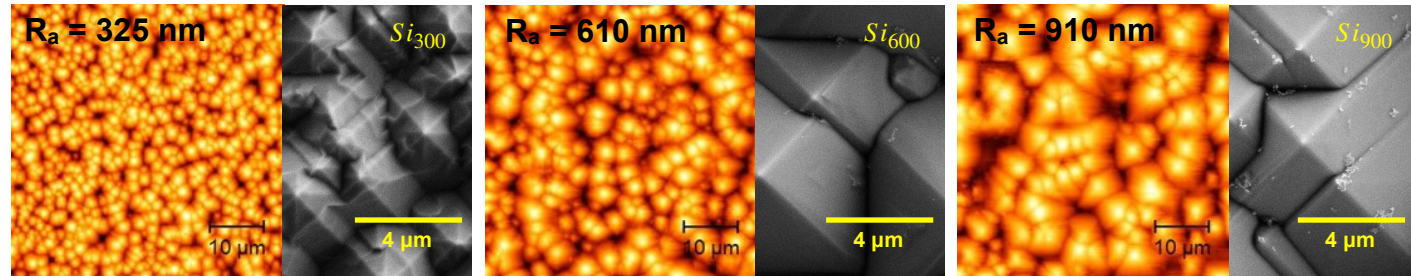
W coatings on top of **graphite** and **Si** substrates (from SP B.4) + **polished bulk W** ($R_a \sim 10$ nm)

Substrates (ISTP)

- Polished **graphite**
- Rough **graphite** substrates by plasma etching
 $R_a \rightarrow 100, 300$ nm



- Flat **Si**, $R_a < 1$ nm
- **Si** with pyramids by chemical etching
 $R_a \rightarrow 300, 600, 900$ nm



AFM images: 50x50 μm^2

8 kinds of samples

Role of roughness in sputtering process of W by GyM He plasma



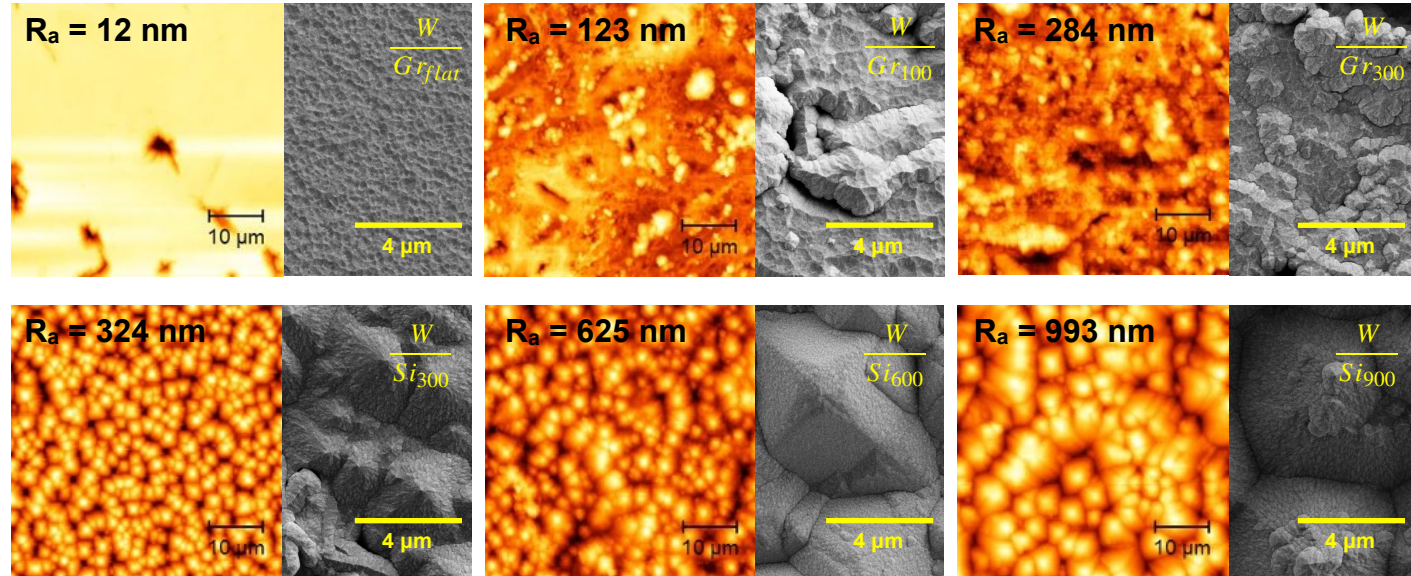
W coatings on top of **graphite** and **Si** substrates (from SP B.4) + **polished bulk W** ($R_a \sim 10$ nm)

Substrates (ISTP)

+

500 nm compact **W film**

by HiPIMS (Polimi)



AFM images: 50x50 μm^2

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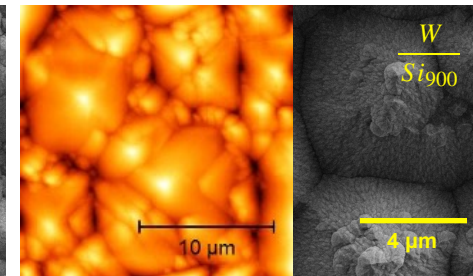
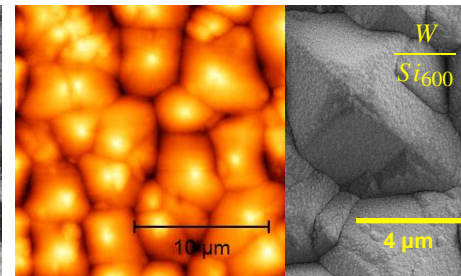
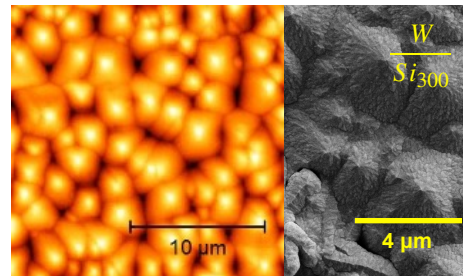
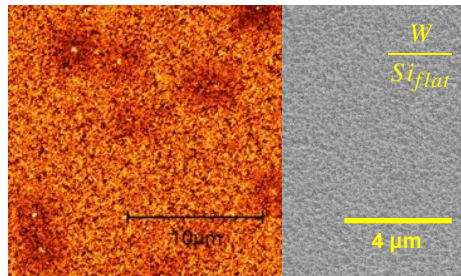
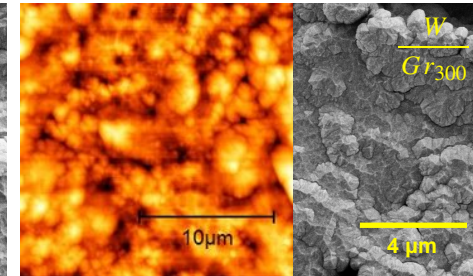
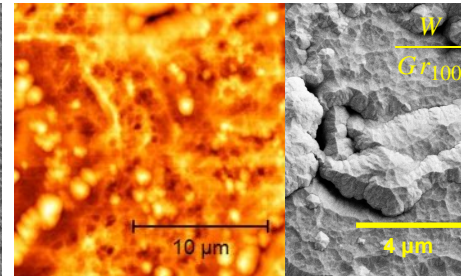
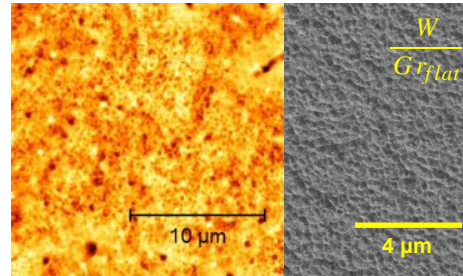
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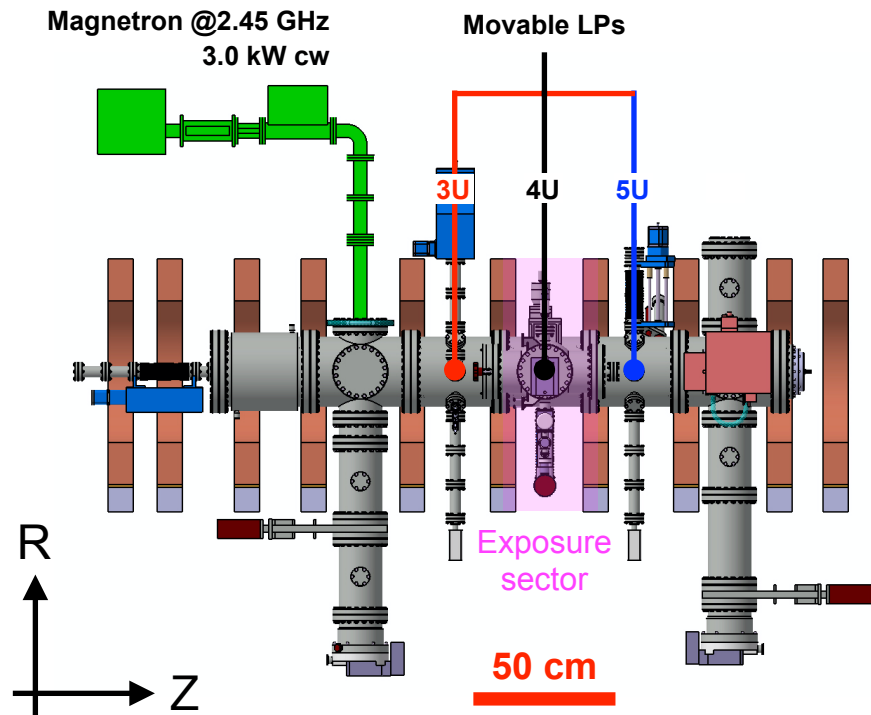
AFM images: $20 \times 20 \mu\text{m}^2 \rightarrow$ ERO2.0 input to study morphology evolution during plasma exposure
Polimi+**ISTP** activity for SP D.3 (see G. Alberti talk)

Role of roughness in sputtering process of W by GyM He plasma

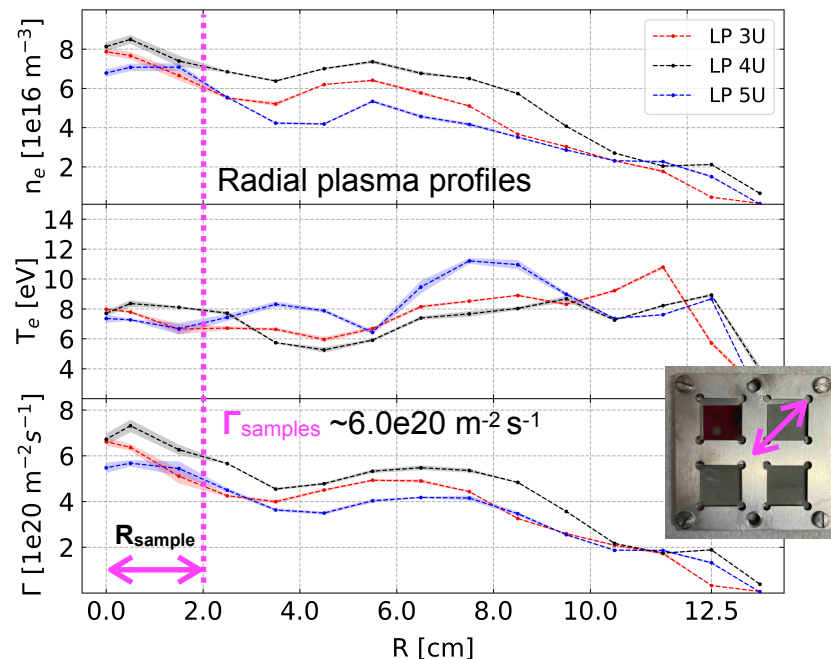


Characterisation of He plasma by LPs and OES

- Optimisation of experimental conditions to obtain **max** and **homogeneous** Γ_{He+} on samples
- Provide full set of data for validation of SOLPS-ITER results of **Polimi+ISTP** for SP D.1 & 3



Opt. cond. $\rightarrow I_{coil} = 600$ A, $P_{source} = 1.2$ kW, $p = 0.10$ Pa

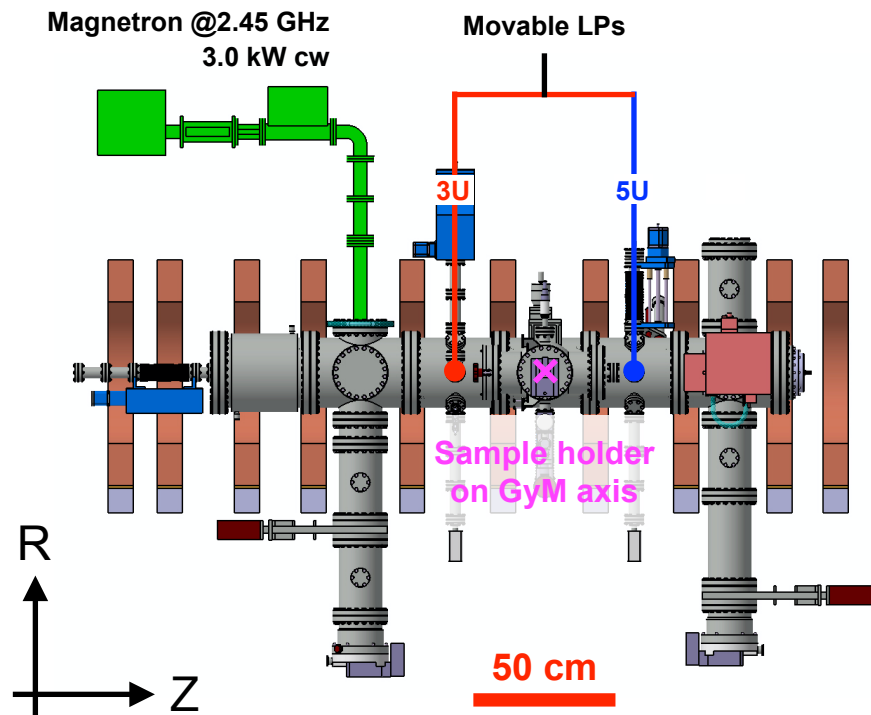


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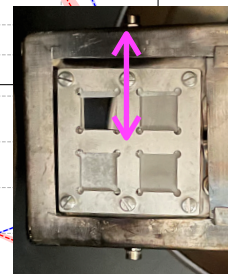
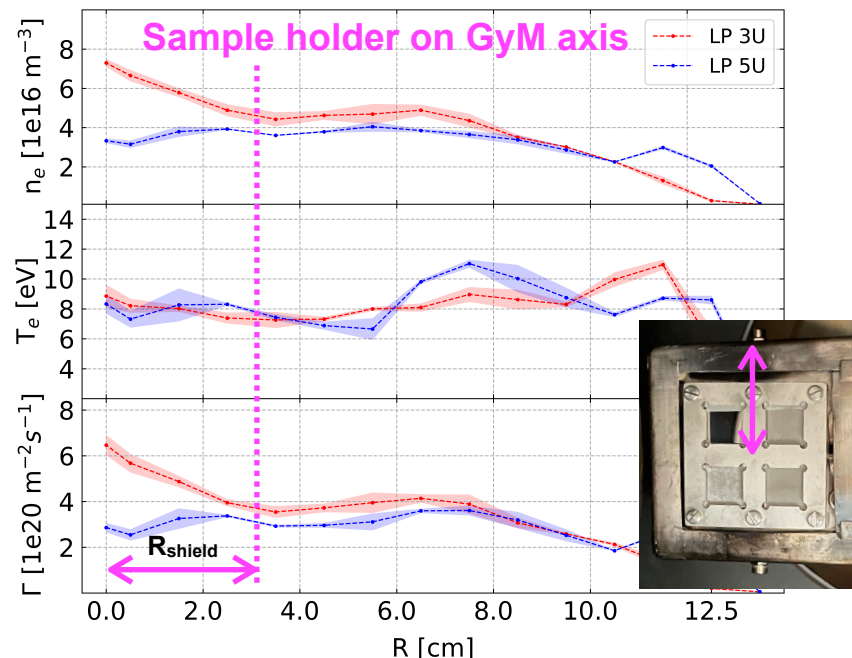


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Role of roughness in sputtering process of W by GyM He plasma



Exposures: 5 He⁺ energies (i.e. V_{bias}) @ 4.0e24 He⁺ m⁻² (2 hours)

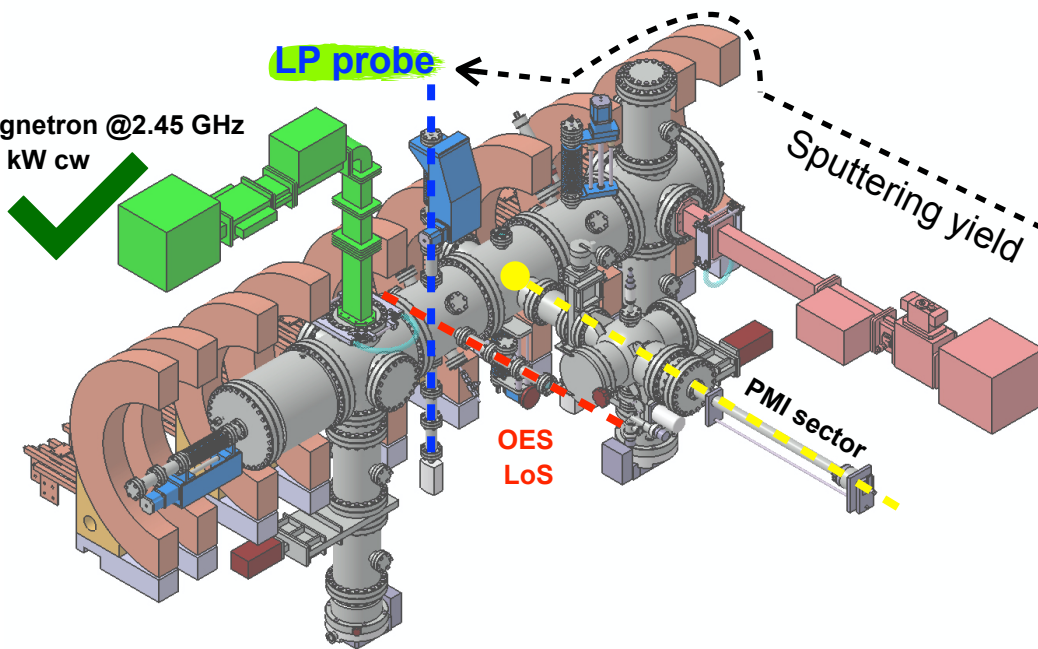
He ⁺ energy [eV]	30	80	150	200	250
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Sputtering E_{th} of W_{bulk} by He⁺ ~110 eV

[F. Ferroni, et al., JNM 458(2015)419-24]

LP probe

Magnetron @2.45 GHz
3.0 kW cw



10 exposures in total



Before and after exposures

- Weighing → erosion by using balance @ CNR-Mi
- AFM → topography evolution @ ISTP
- SEM → morphology evolution @ Polimi



Sputtering E_{th} of W_{bulk} by $He^+ \sim 110$ eV

10 exposures in total

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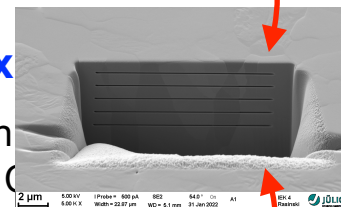
kW cw

LP probe

Sputtering yield

Before and after ex

- **Weighing** → erosion by using balance @ C
- **AFM** → topography evolution @ ISTP
- **SEM** → morphology evolution @ Polimi
- **FIB marking** → erosion @ FZJ



Data for benchmarking with SOLPS-ITER and ERO2.0 modelling efforts
Polimi+ISTP SP D.1 & D.3



Study angular distribution of sputtered W particles from W/Si_{py} with Catcher-QCM setup of ÖAW

[B. M. Berger, et al., NIM-B 406(2017)533-7]

- 2 **Si** substrates with pyramids and $R_a = 500 - 600$ nm (ISTP) ✓
- 2 **Si** substrates with pyramids and $R_a = 900 - 1000$ nm (ISTP) ✓
- 2 **Si** flat substrates ✓
- Deposition of compact **W coatings** (Polimi) → to be scheduled ⚠
- AFM analysis of W/Si_{py} (ISTP)
- Shipping to Wien



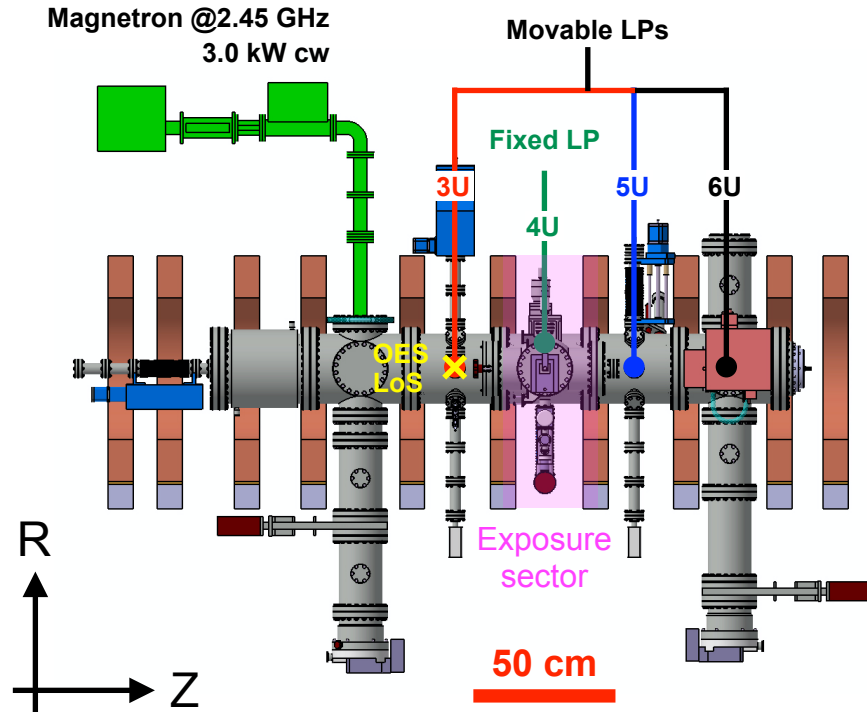
Thank you!

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Data → info of **Z** and **R** plasma profiles:

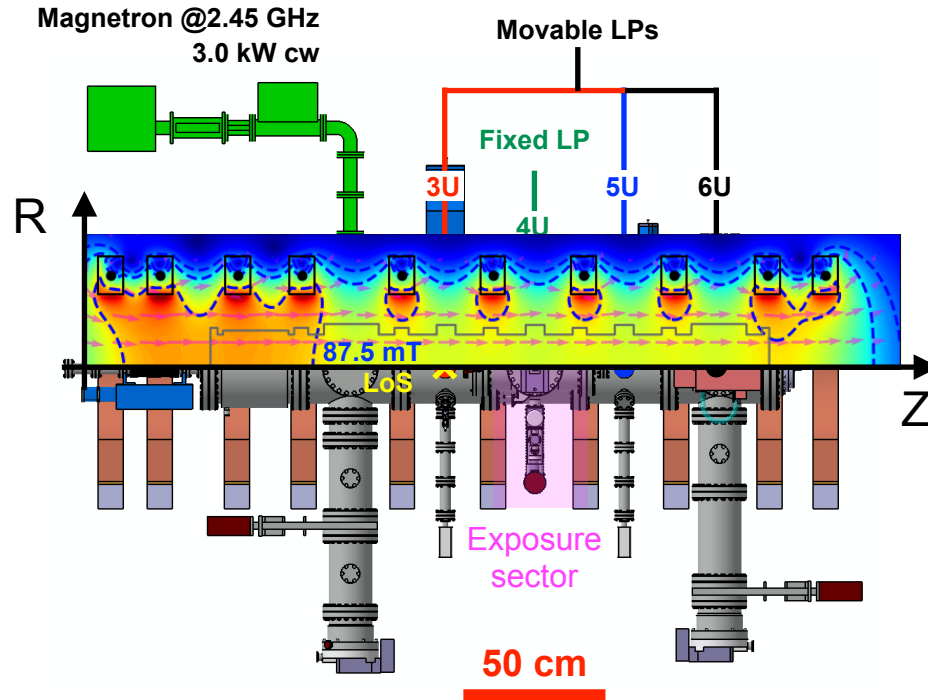
- 4 LPs at $\neq$ Z coordinate
- OES
- 3 can be moved along R

Role of roughness in sputtering process of W by GyM He plasma



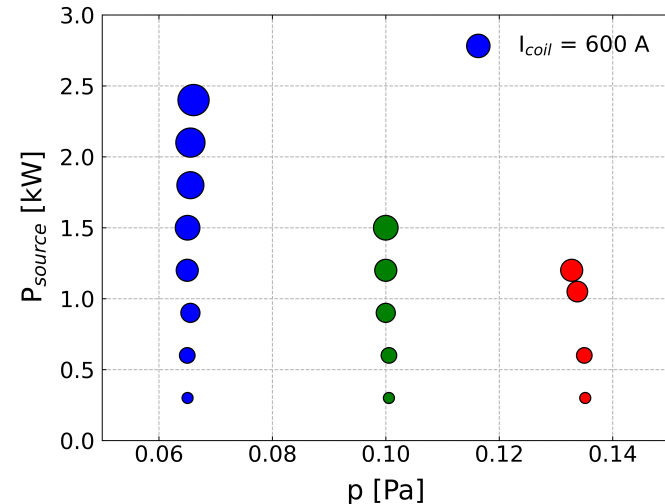
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1. Data $\rightarrow$ info of Z plasma profiles:

- **4 LPs** at $R = 6$ cm + **OES**

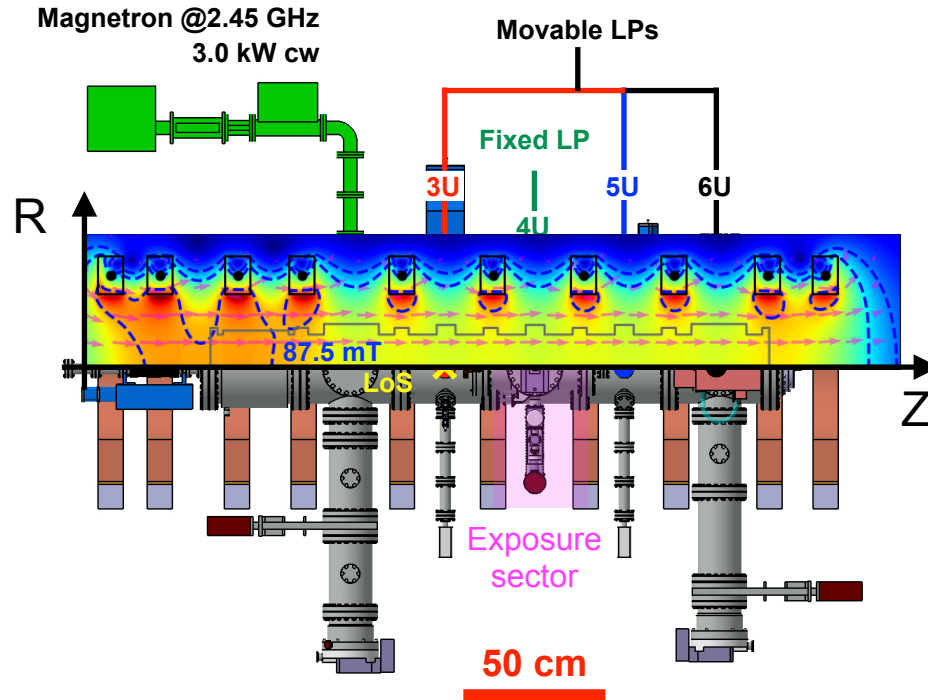


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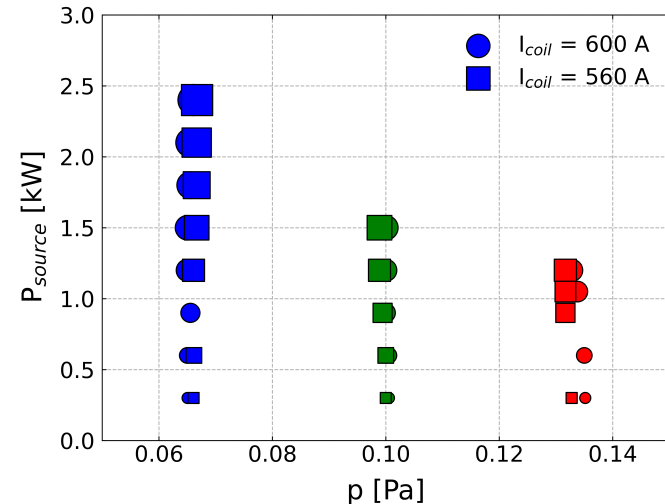
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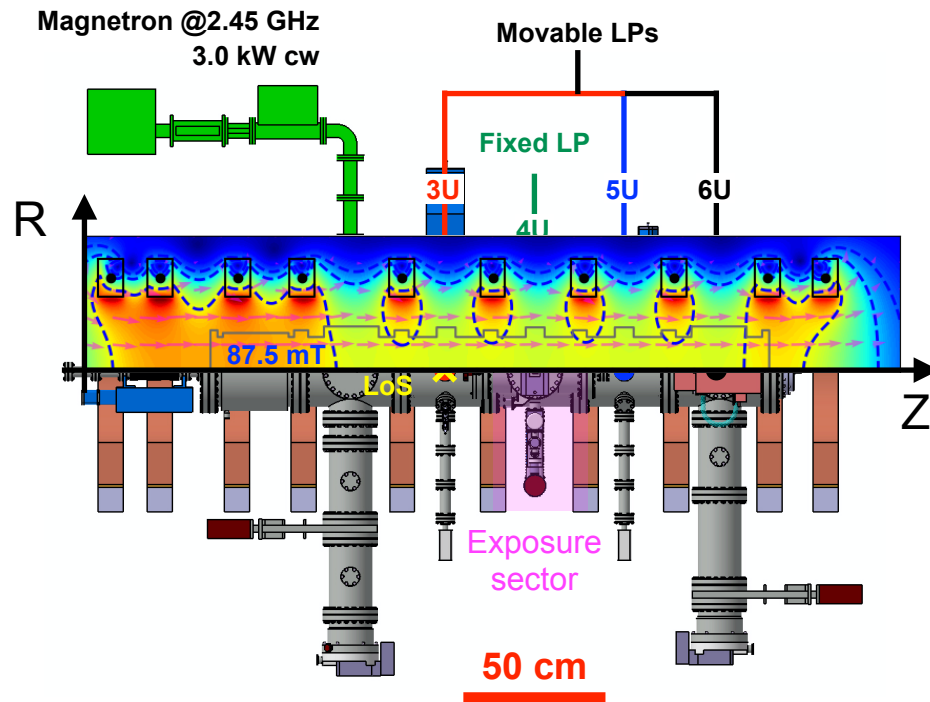


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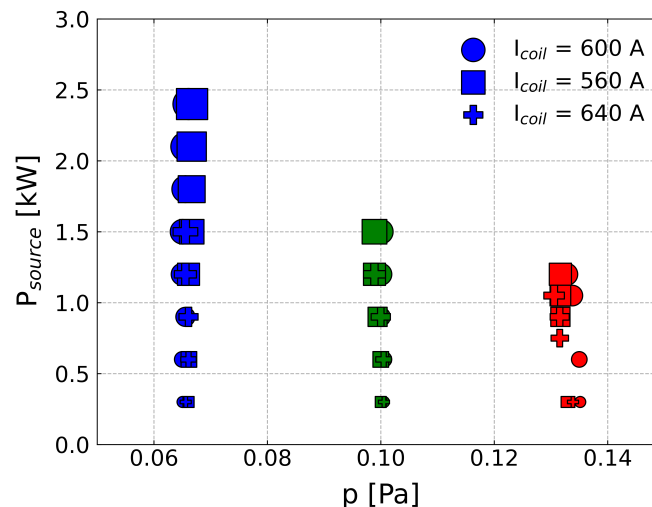
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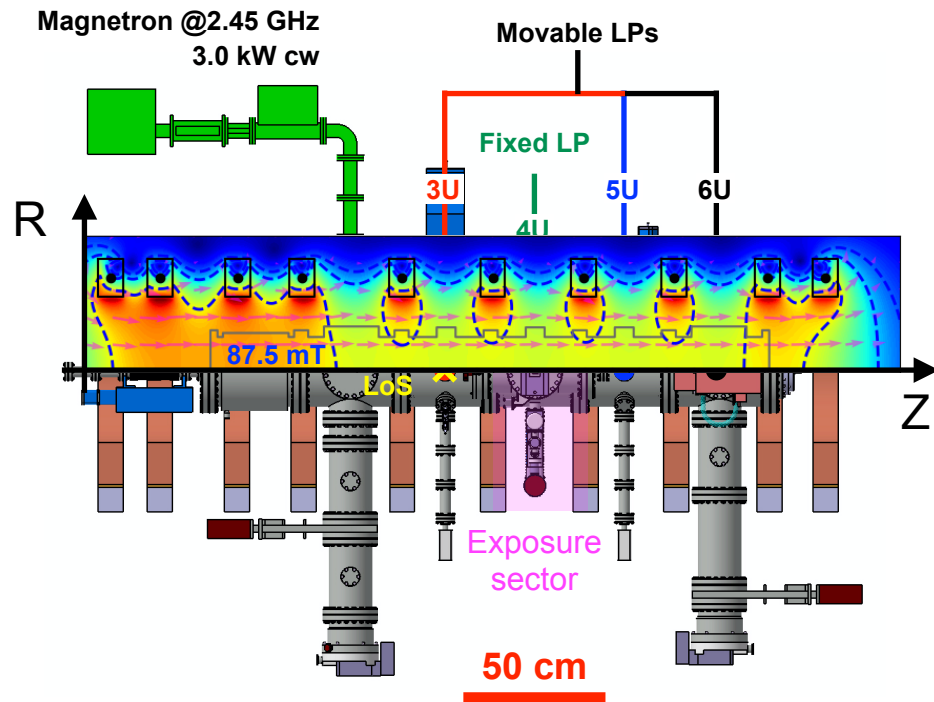


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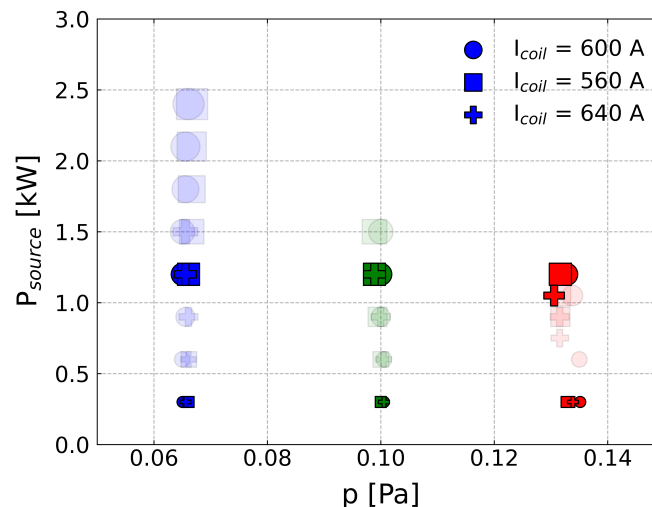
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2. Data → info of R plasma profiles:

- **3 LPs**, $R = 0 \rightarrow R_{GyM}$ + **OES**

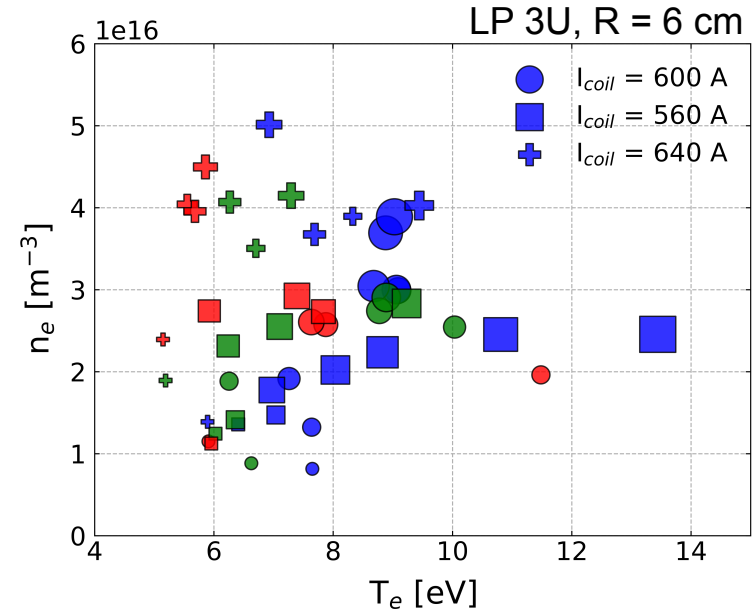
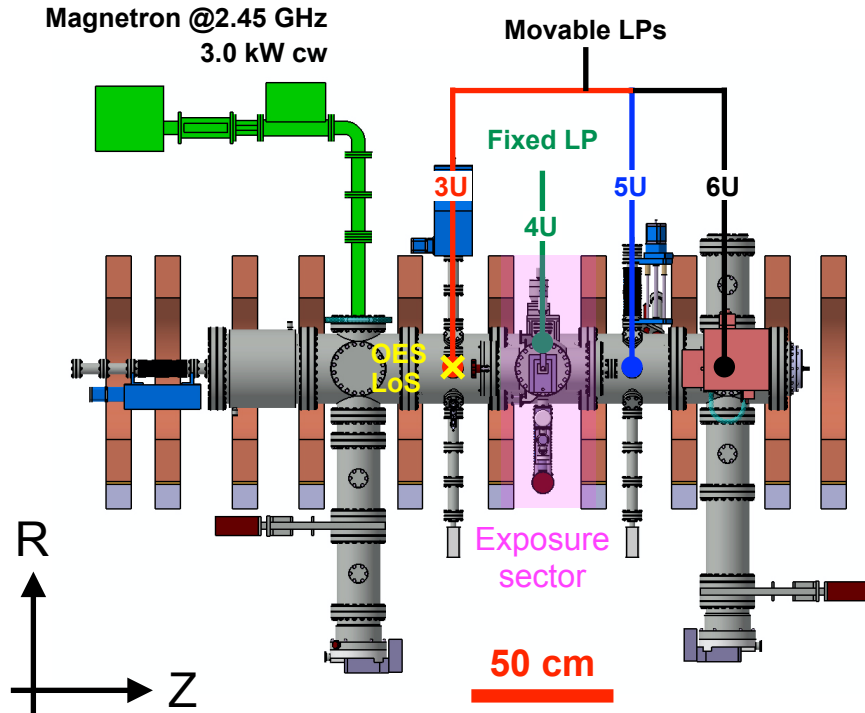


Aim 2021: Preliminary activities in support of exposure campaigns (2022)



iii) **Characterisation of He plasma** by LPs and OES → data collection ✓ interpretation ⚠

- Optimisation of experimental conditions to obtain **max** and **homogeneous He⁺ flux (Γ)** on samples
- Provide full set of data for validation of SOLPS-ITER results of **Polimi+ISTP** (SP D)



Modified perimeter method [F. Causa, et al., PSST **30**(2021)045008]

GyM linear plasma device @ ISTEP-CNR Milano



Vacuum vessel

Stainless steel (SS): $L = 2.11$ m, $\varnothing = 25$ cm
(optional: SS liner with W coating)

Pumping system

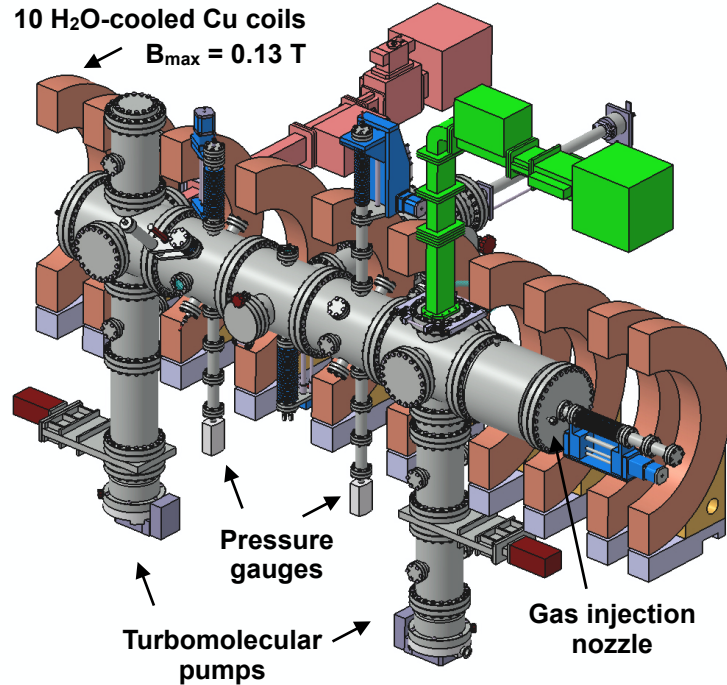
2 turbopumps: $p_{\text{base}} = 1\text{E-}8$ mbar, $p_{\text{work}} < 1\text{E-}3$ mbar

Working gas

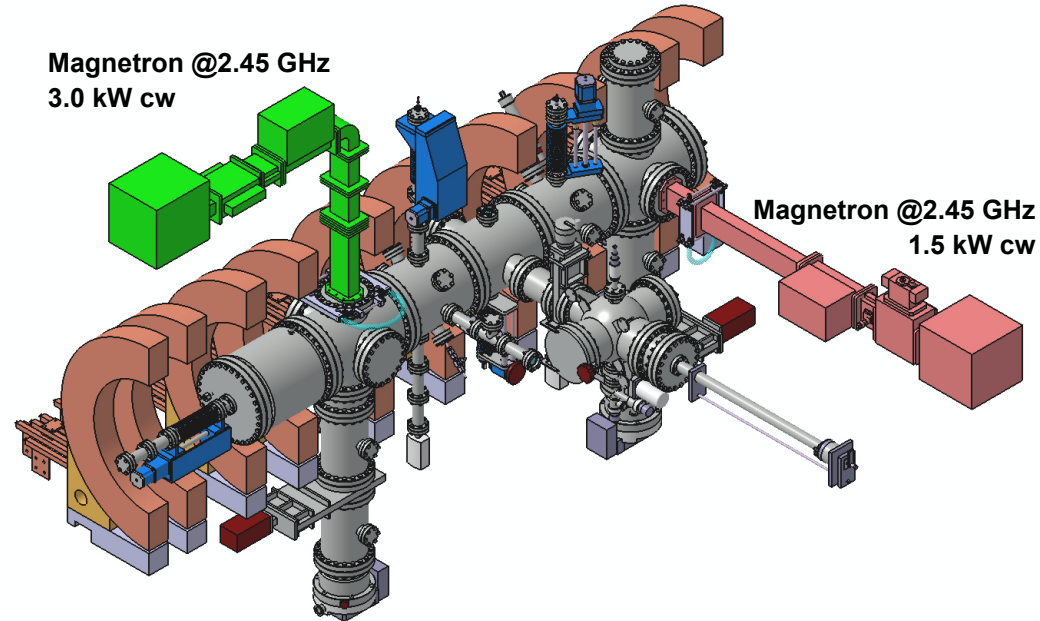
H_2 , D_2 , N_2 , He, Ar, $\text{He}+\text{NH}_3$ and mixtures

10 H_2O -cooled Cu coils

$B_{\text{max}} = 0.13$ T



Magnetron @2.45 GHz
3.0 kW cw

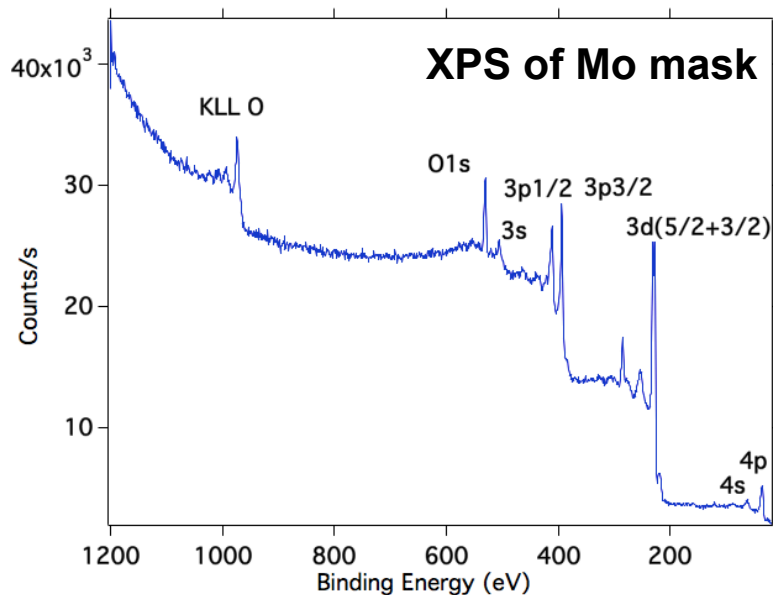
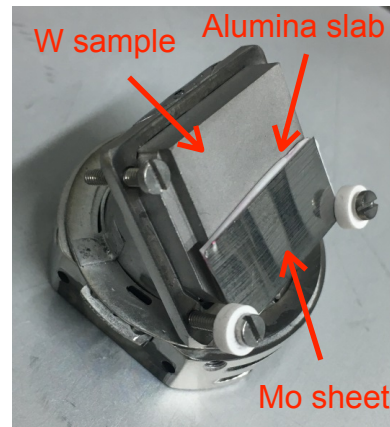


Evaluation of W re-deposition

A. Cremona | Final Report WP-PFC SP 7.4 | February 2021



- Exposure of W sample, partially masked with Mo sheet, to Ar plasma of GyM
- Sample biased to -400 V
- Mo sheet insulated from sample by alumina slab



- No traces of W
- O from impurities and oxidation of Mo mask

gross erosion (OES) $\cong$ net erosion (mass loss)