



W fuzz studies in ASDEX Upgrade He plasmas: erosion and formation of W fuzz under L-mode and H-mode conditions

M. Rasinski, S. Brezinsek, K. Krieger, A. Kreter, T. Dittmar, A. Widdowson,
M. Balden, P. de Marne, R. Dux, M. Faitsch, A. Hakola, J. Likonen, V. Rohde



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He induced W fuzz formation

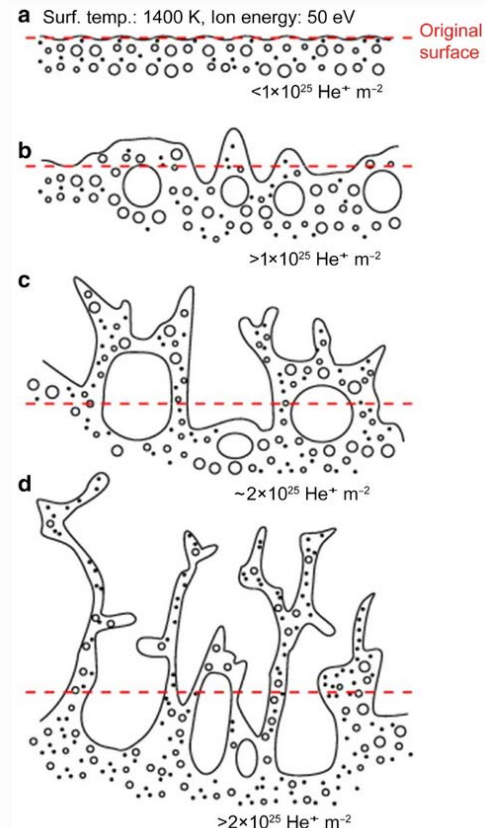
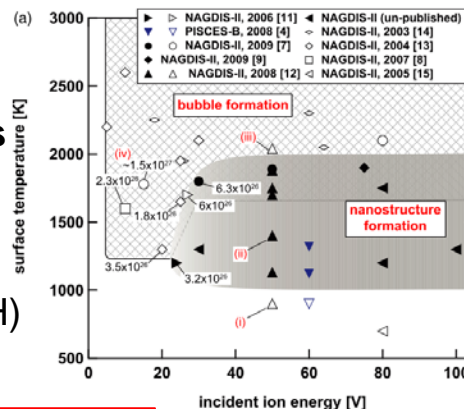


Impinging He ions induce coalescence of He in W matrix and formation of He nano-bubbles

- formation of nanoscale bubbles induces stresses and swelling in W
- stresses relieved by cracking and opening of bubbles => forming W nanostructures
- various form of nanostructures: W fuzz, W coral-like structures, W nano-tendrils
- W fuzz influence the erosion and retention properties of W

W fuzz formation requires specific conditions

- W surface temperature $T_{\text{surf}} > 1000 \text{ K}$, but $< 2000 \text{ K}$
- Incident energy of He ion $E_{\text{in}} > 20 \text{ eV}$
- He ion fluence $> 2 \times 10^{24} \text{ m}^{-2}$ (also mixed He/H)



Mising experiencie from tokamak environment

S. Kajita, NF (2009)

S Kajita, J Nucl Mater. 2011

Samples for AUG He exposure



12 samples for AUG He campaign
6 polished + 6 polished and fuzz

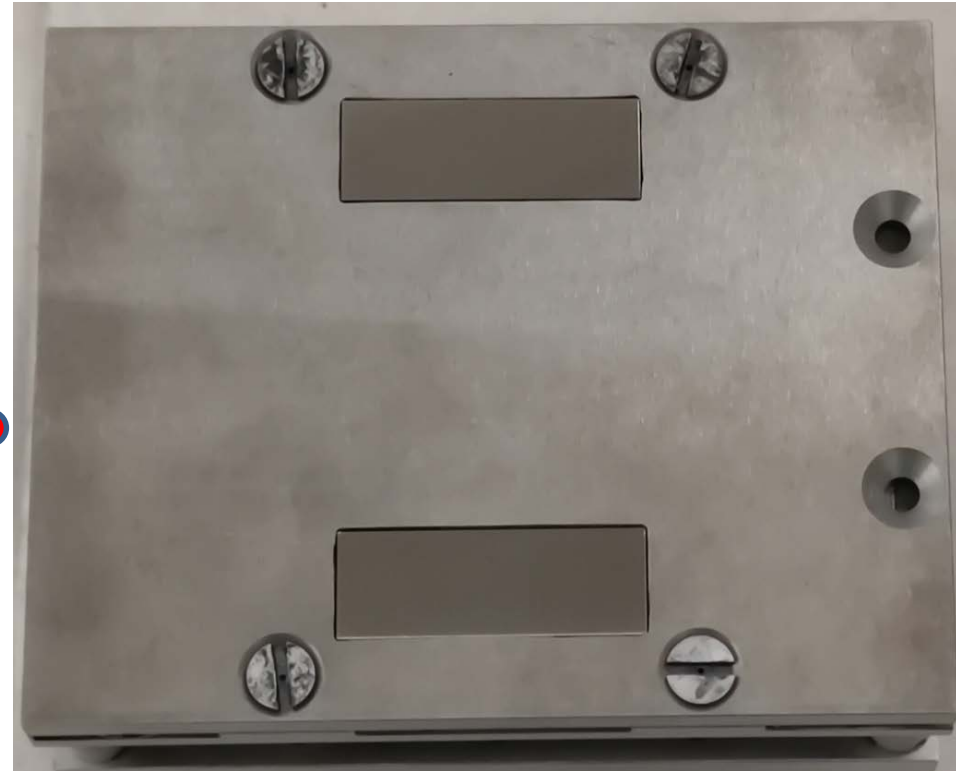
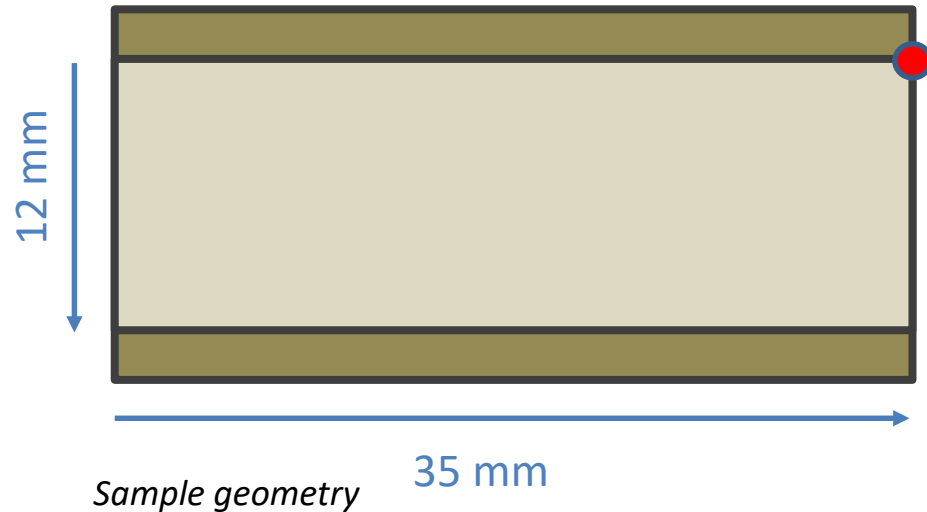
PSI-2 exposure - Fuzz formation

Temperature ~ 900 °C

Ion Flux $\sim 8.4 \times 10^{21} \text{ m}^{-2}\text{s}^{-1}$

Fluence $\sim 1.5 \times 10^{25} \text{ m}^{-2}$

Energy ~ 80 eV



PSI-2 sample holder with 2 samples mounted before He plasma exposure

PSI-2 preparation



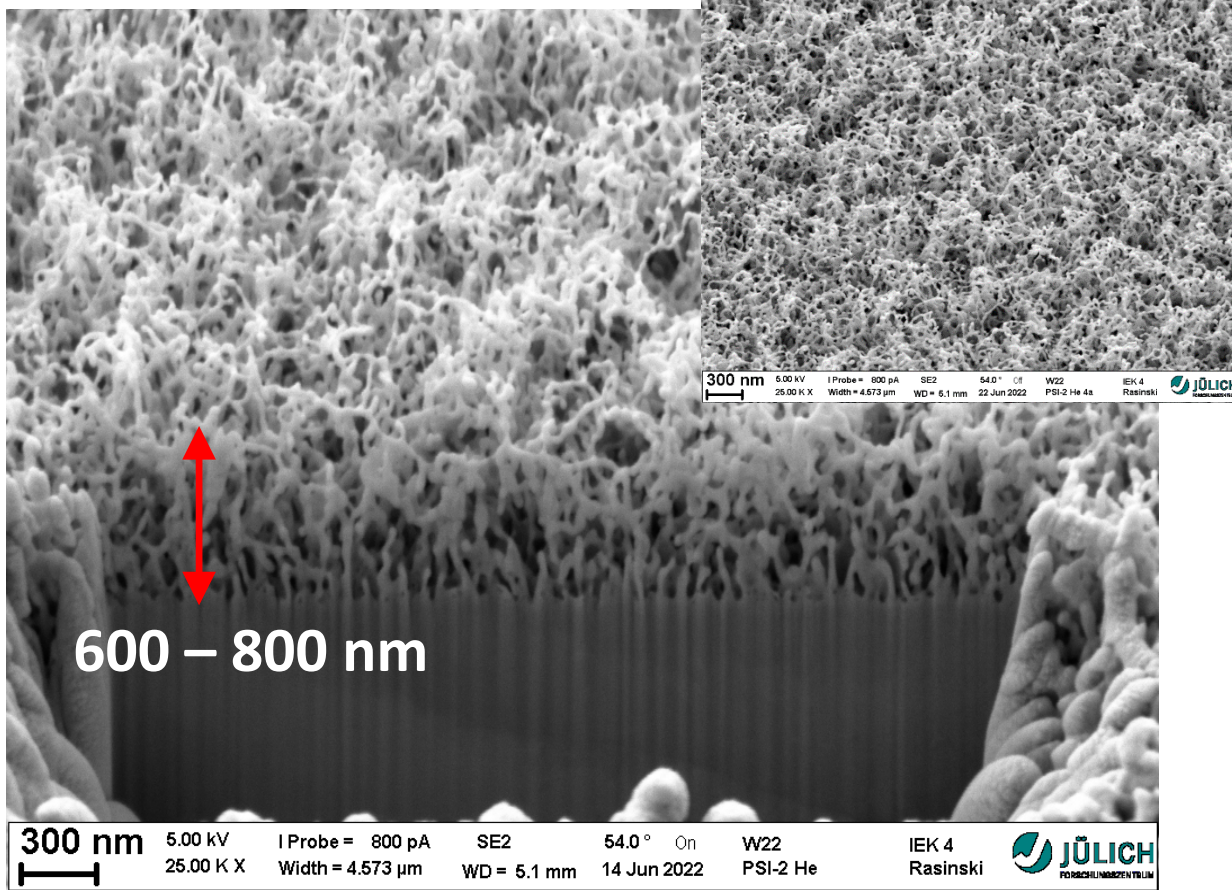
PSI-2 He exposure - Fuzz formation

Temperature $\sim 900\text{ }^{\circ}\text{C}$

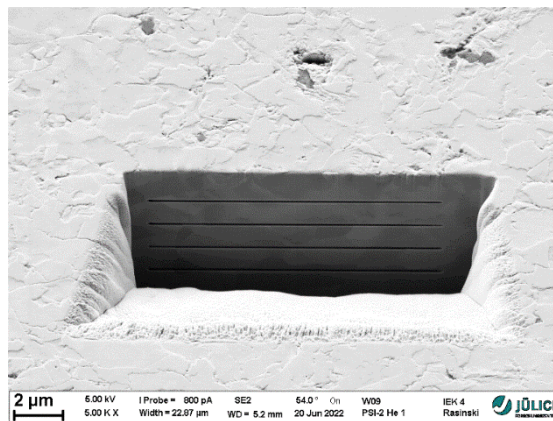
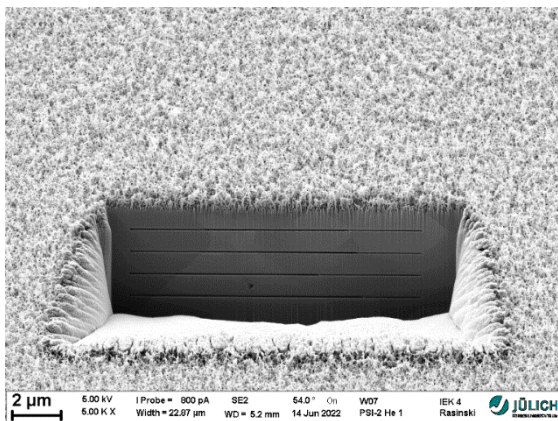
Ion Flux $\sim 8.4 \times 10^{21}\text{ m}^{-2}\text{s}^{-1}$

Fluence $\sim 1.5 \times 10^{25}\text{ m}^{-2}$

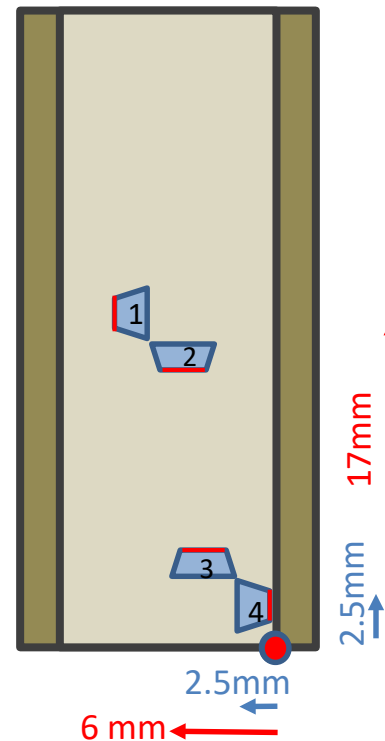
Energy $\sim 80\text{ eV}$



FIB cross-section preparation



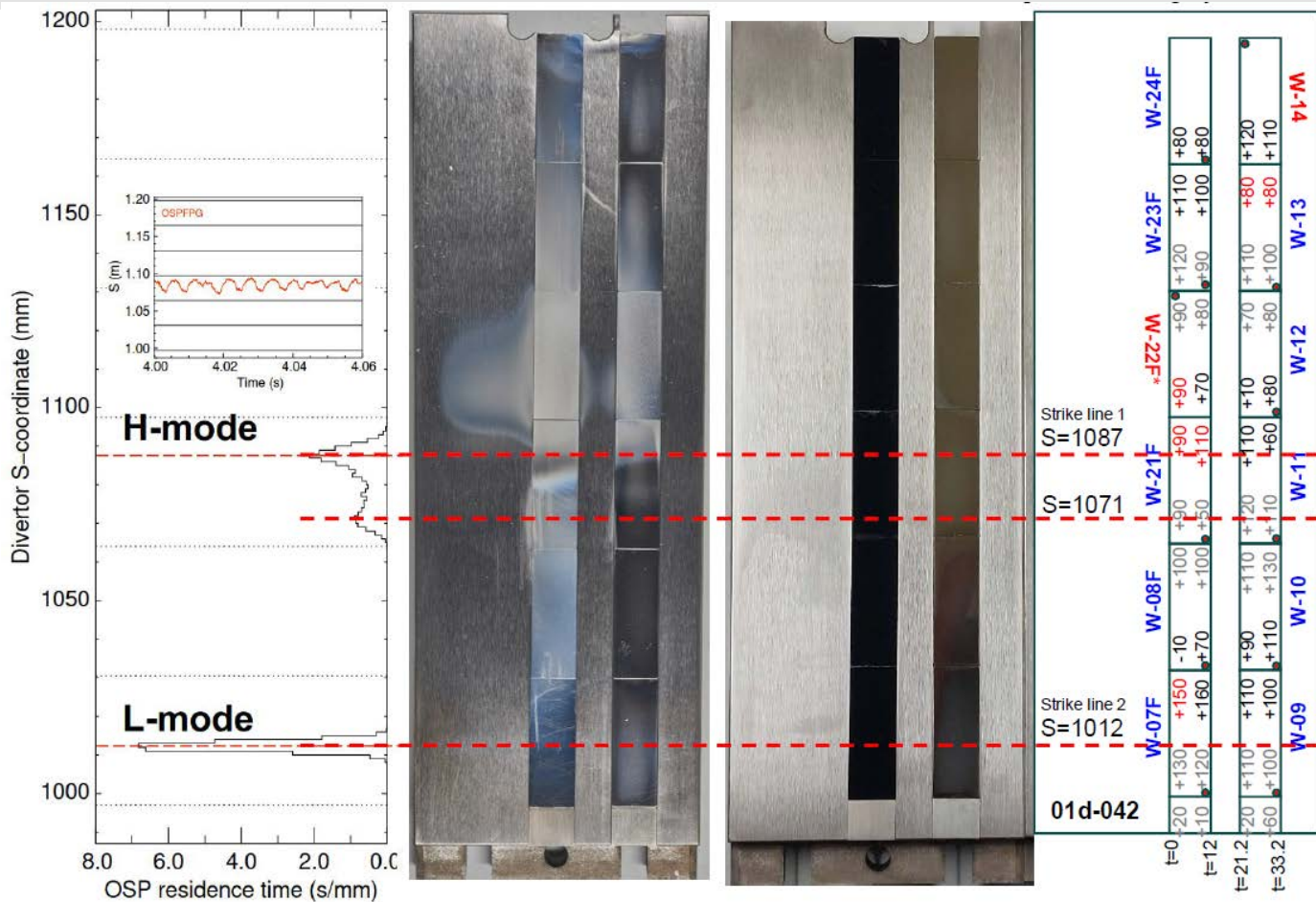
- On each sample **4 FIB cross-sections** with line marking were prepared
- **Different position and orientation** of each cross-section for better understanding the influence of plasma direction
- Cross-section examined **after AUG He** campaign to determine the erosion/deposition and fuzz formation



AUG He exposure



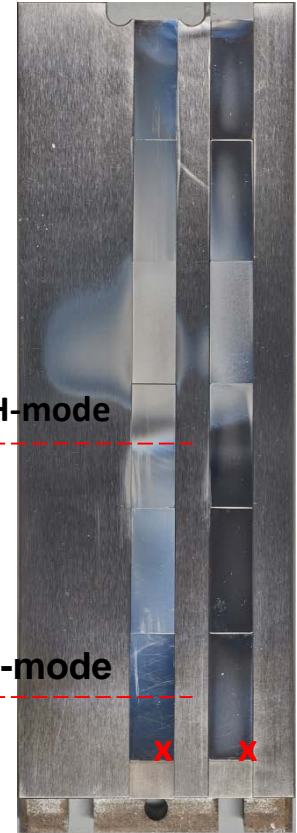
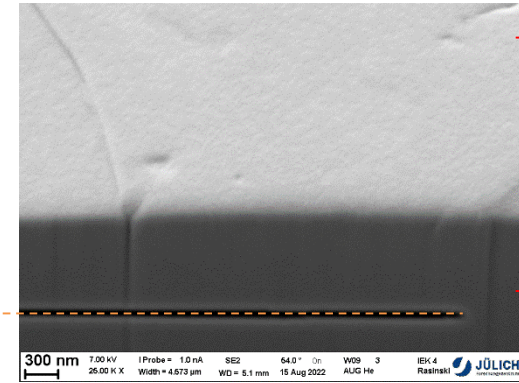
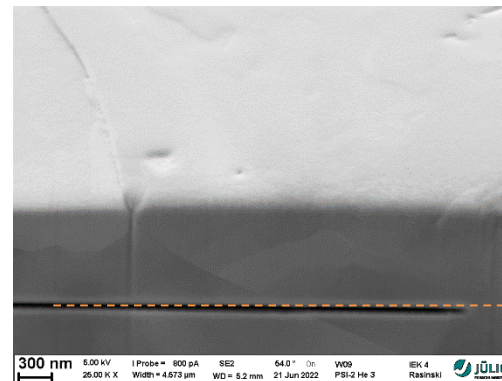
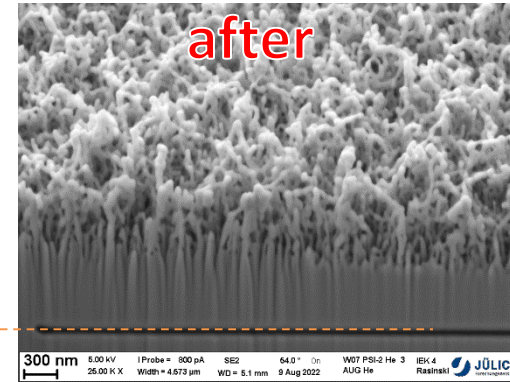
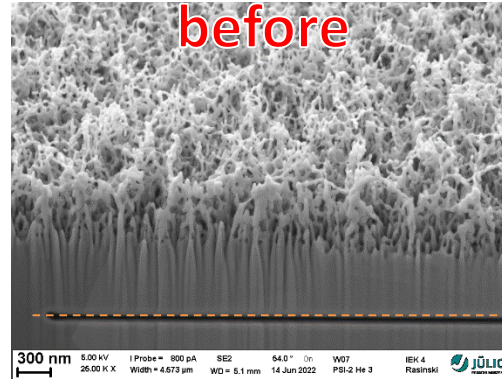
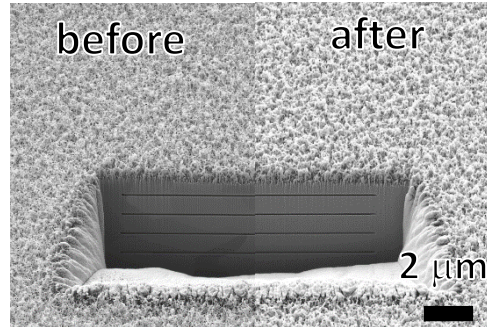
- 8 ok H-mode
- 6 ok L-mode



Below L-mode outer strike line position



Sample W07 fuzz cross-section 3



Fuzz from PSI-2

- no visible surface modifications
- PSI-2 fuzz preseved

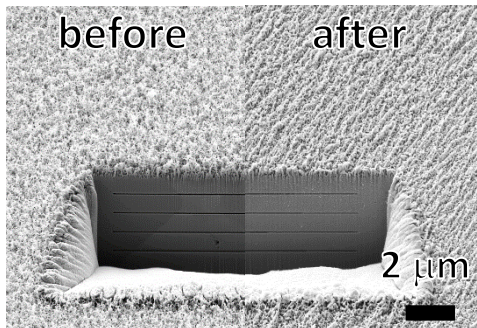
Polished

- no visible surface modifications

Near L-mode outer strike line position



Sample W7 fuzz
cross-section 1

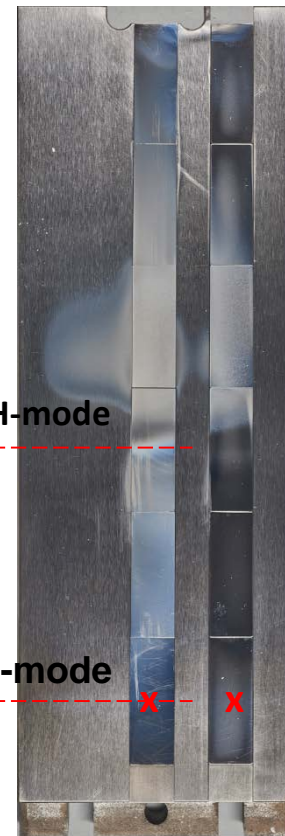
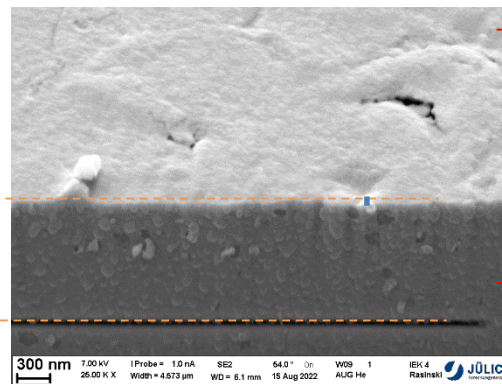
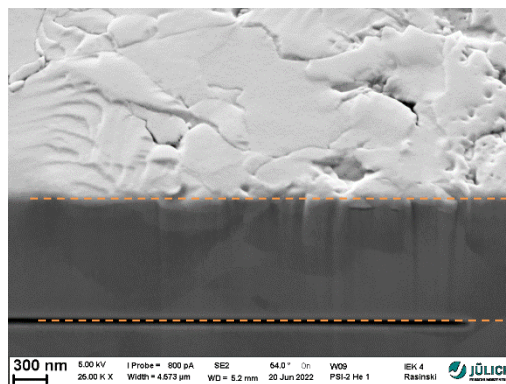
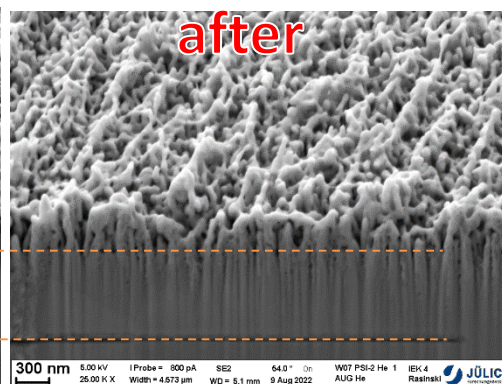
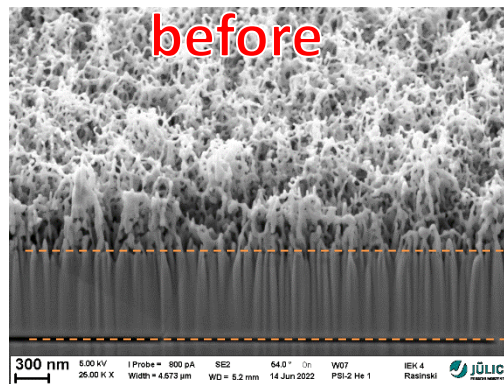


Fuzz from PSI-2

- top part of the fuzz eroded/modified.
- underlying fuzz not modified

Polished

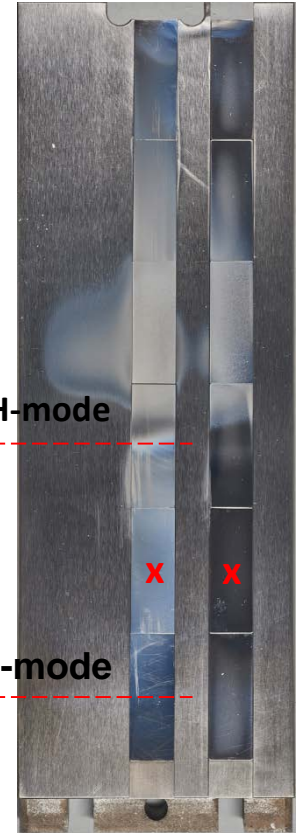
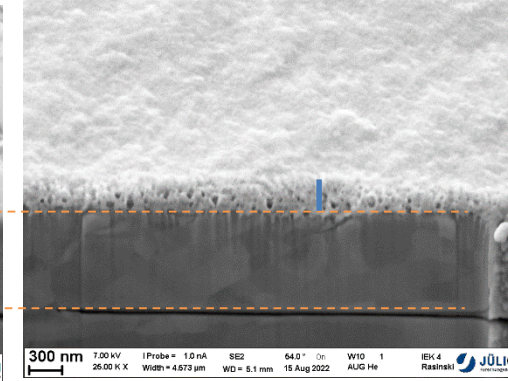
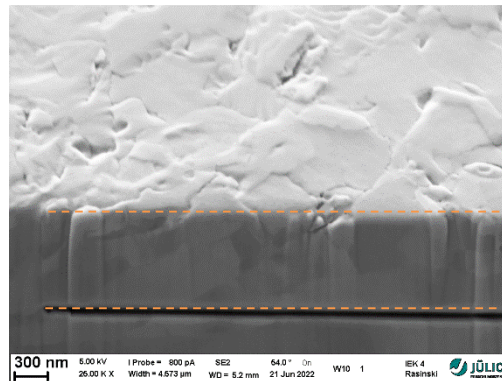
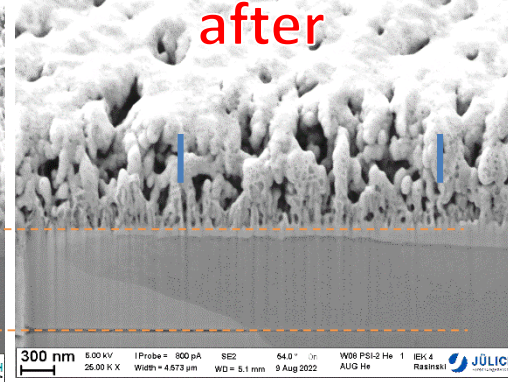
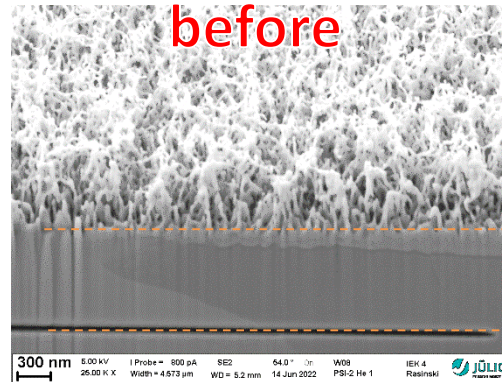
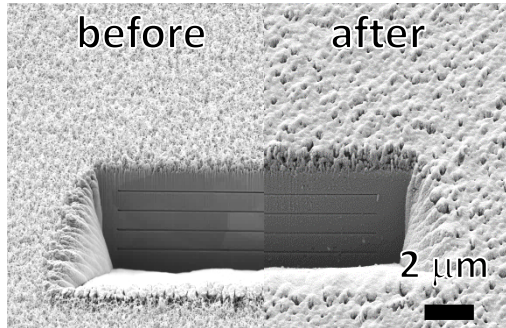
- erosion of ~ 50 nm



Above L-mode outer strike line position



Sample W08 fuzz
cross-section 1



Fuzz from PSI-2

- deposition ~ 400 nm covering the initial fuzz
- underlying fuzz not modified

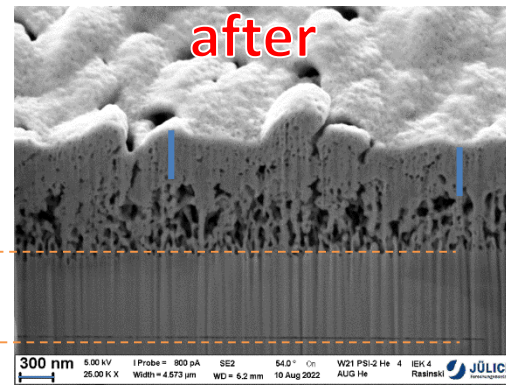
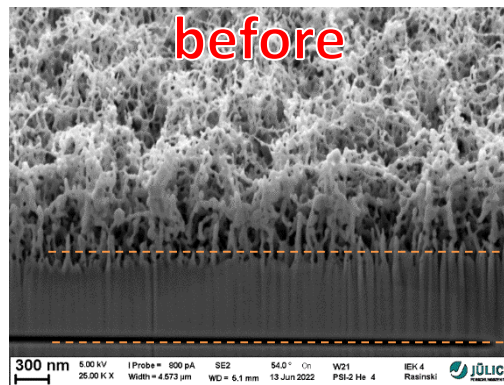
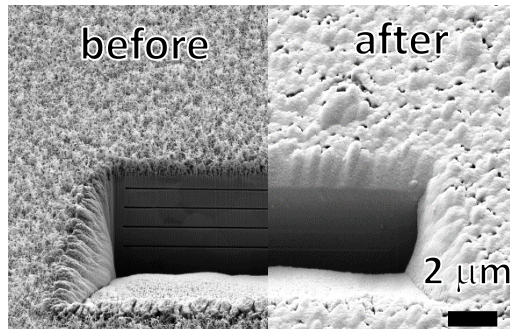
Polished

- homogeneous deposition ~ 250 nm

Below H-mode outer strike line position



Sample W21 fuzz
cross-section 4

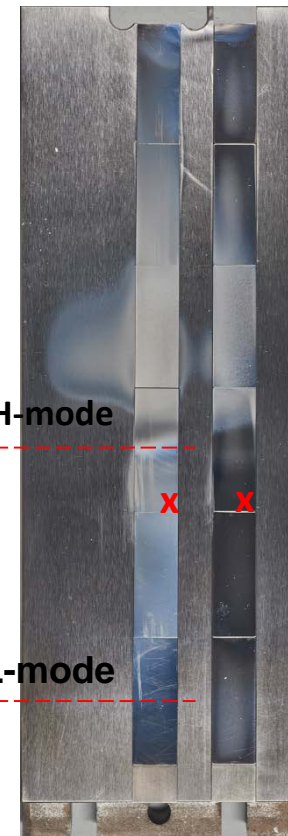
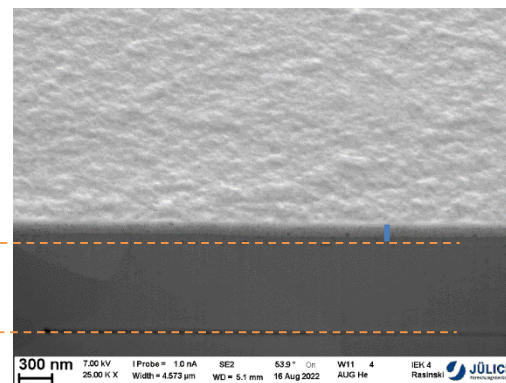
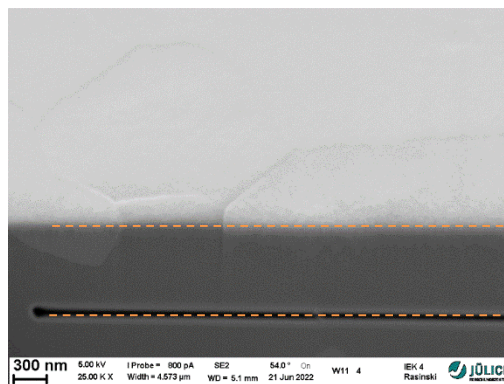


Fuzz from PSI-2

- deposition ~ 400 nm covering the initial fuzz
- underlying fuzz not modified

Polished

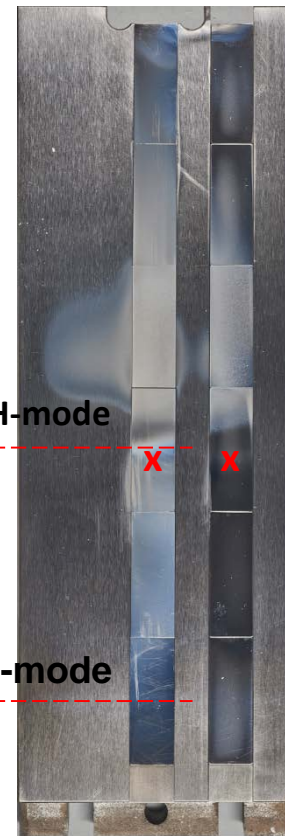
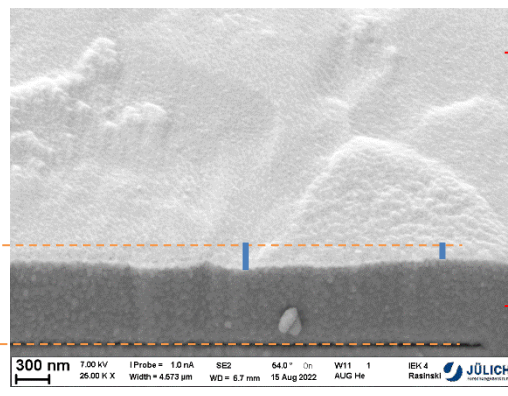
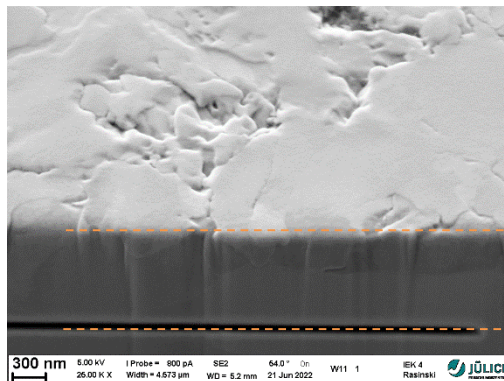
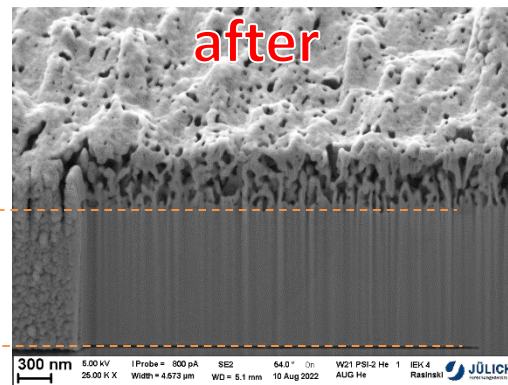
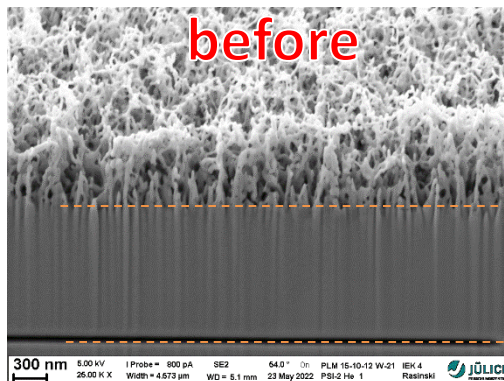
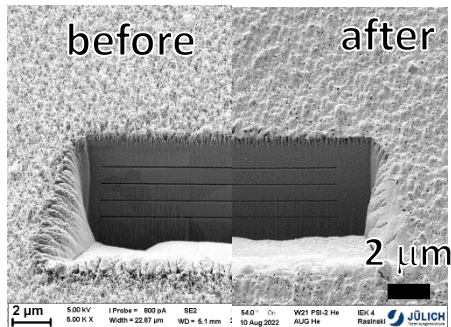
- homogeneous deposition ~ 200 nm



Near H-mode outer strike line position



Sample W21 fuzz
cross-section 4



Fuzz from PSI-2

- partial fuzz erosion
- below the erosion fuzz unmodified

Polished

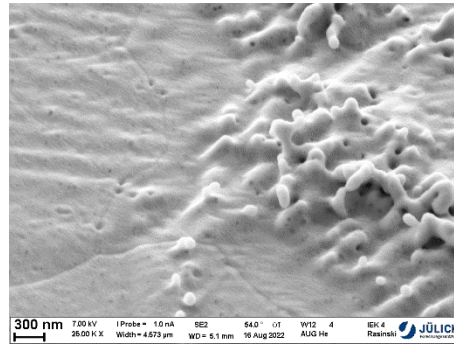
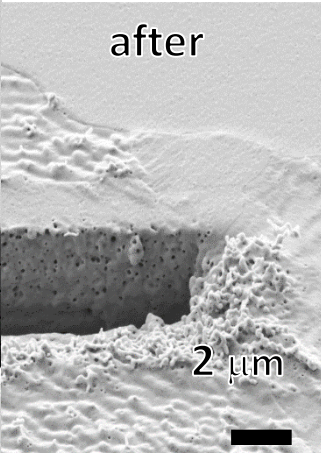
- erosion 100 – 250 nm

Above H-mode outer strike line position

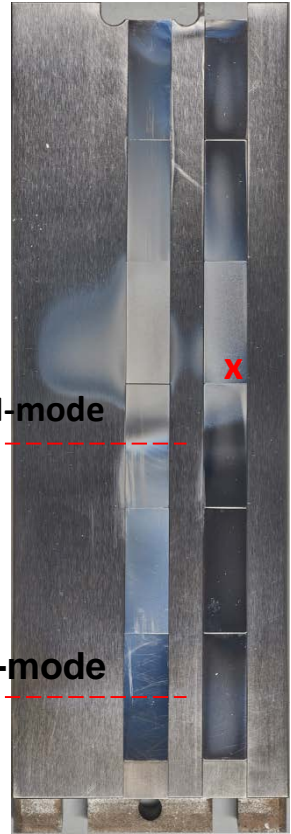


before

after



Sample W12 polished cross-section 3



H-mode

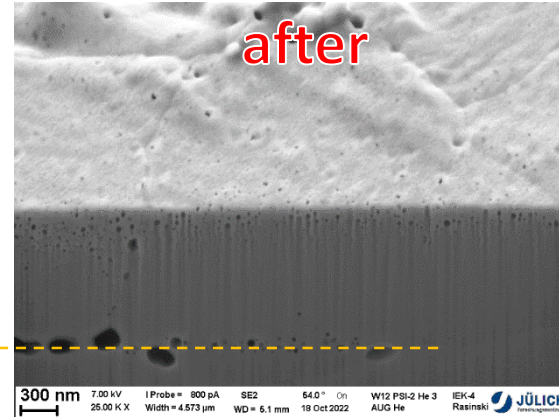
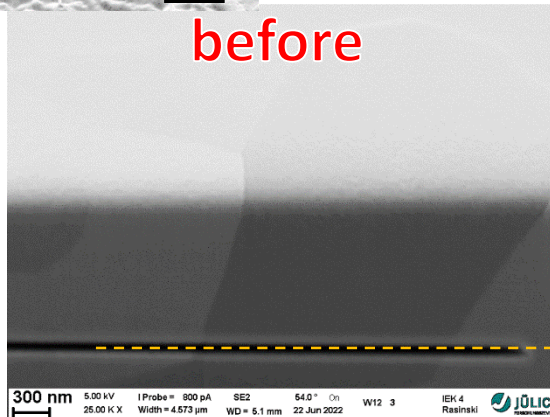
L-mode

Polished

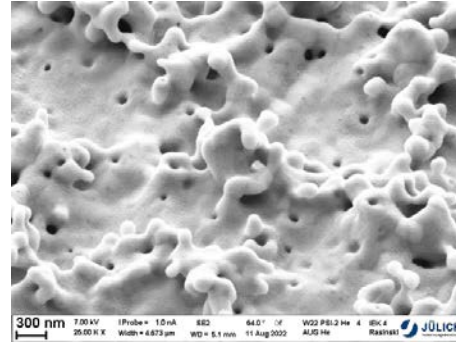
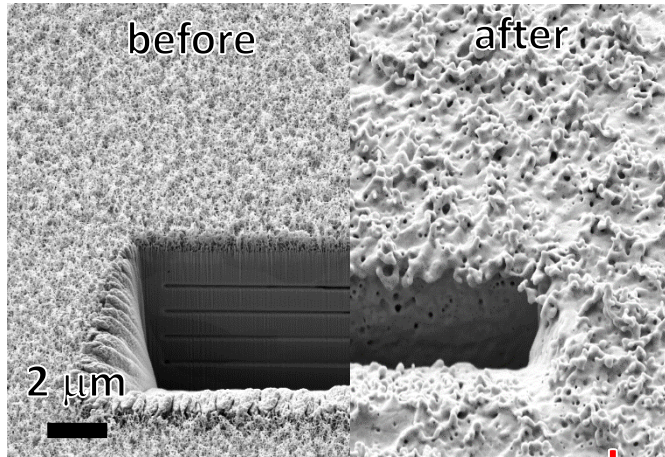
- new fuzz locally present
- formation of the fuzz strongly dependant on grain orientation
- nano-bubble formation

before

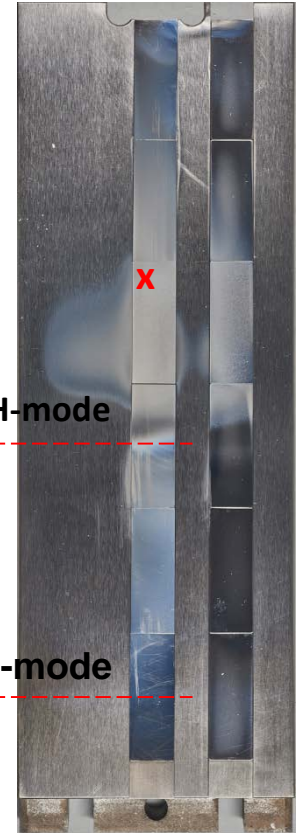
after



Above H-mode outer strike line position

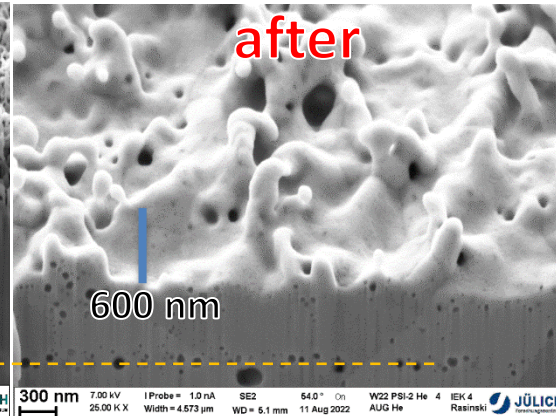
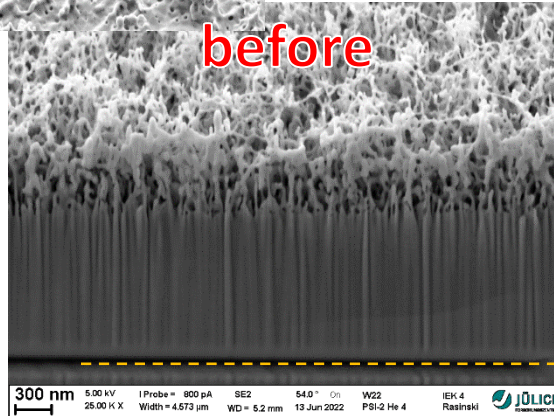


Sample W22 fuzz cross-section 4



Fuzz from PSI-2

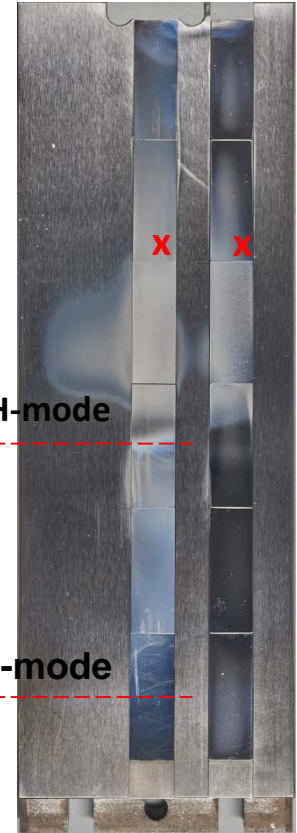
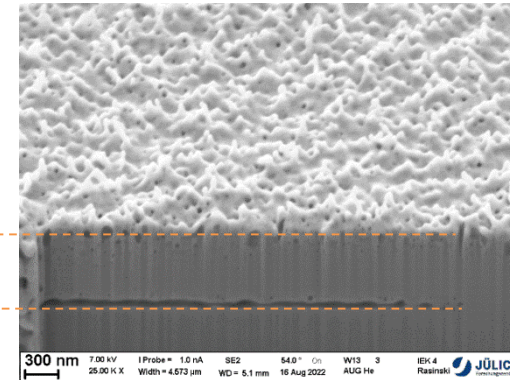
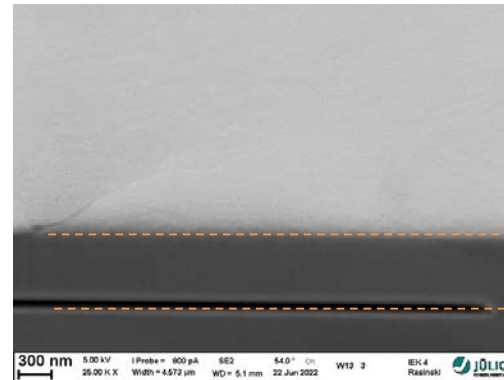
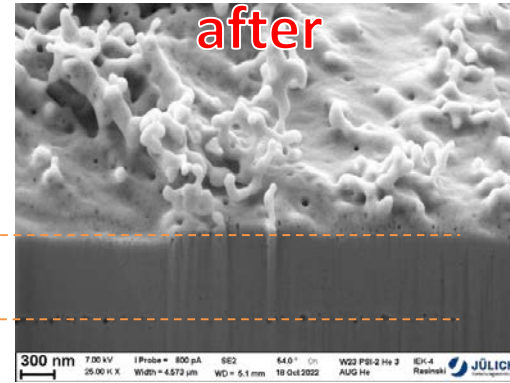
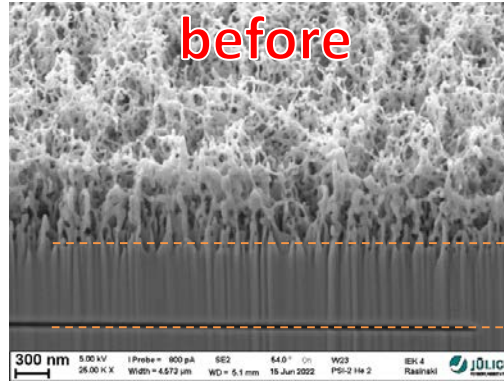
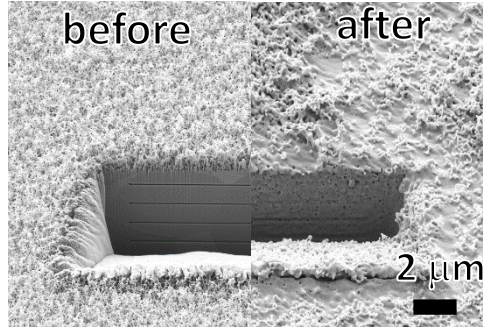
- Fuzz from PSI-2 removed/modified
- new fuzz with thickens below 1 μm was formed
- formation of nano-bubbles below the surface



Above H-mode outer strike line position



Sample W23 fuzz
cross-section 2



Fuzz from PSI-2

- fuzz from PSI-2 removed/modified
- new fuzz formed

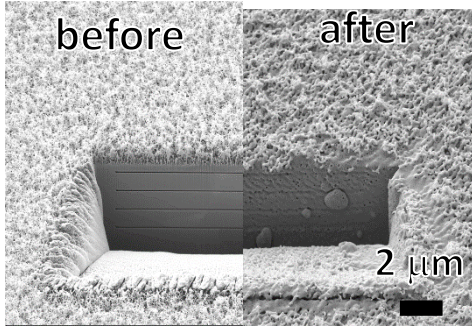
Polished

- surface modified with visible roughening and bubble formation

Above H-mode outer strike line position



Sample W22 fuzz
cross-section 3

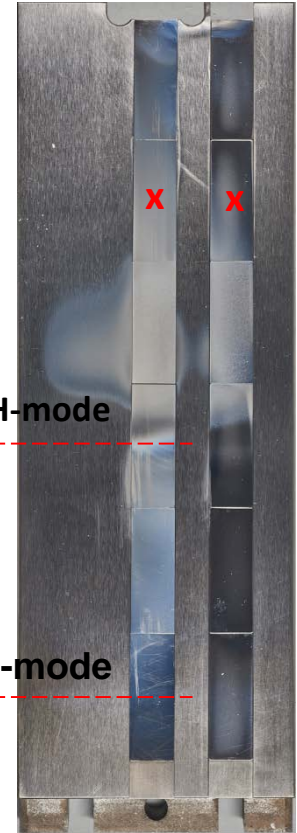
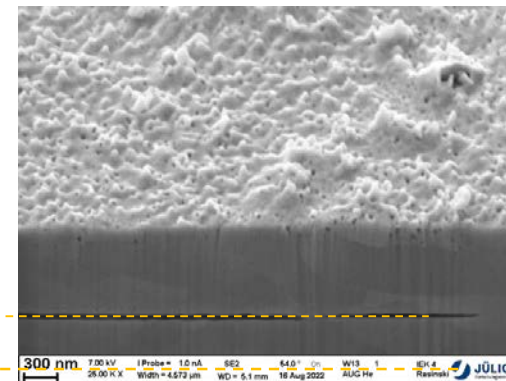
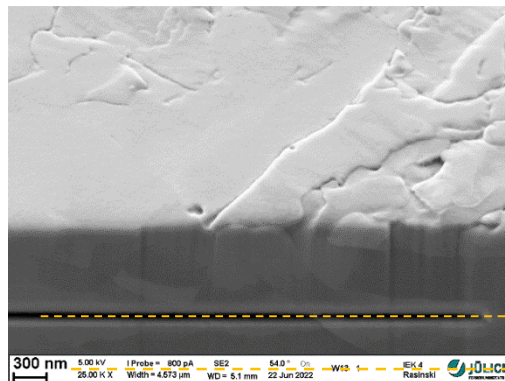
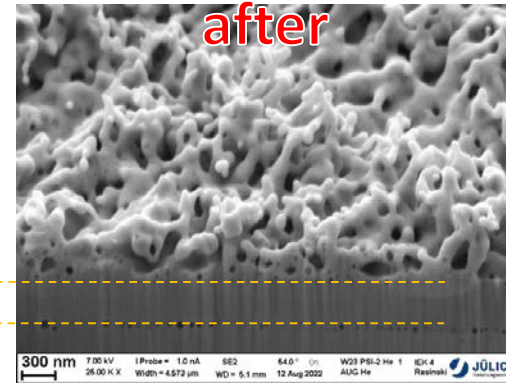
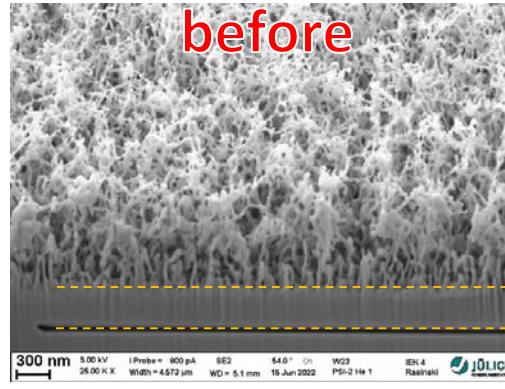


Fuzz from PSI-2

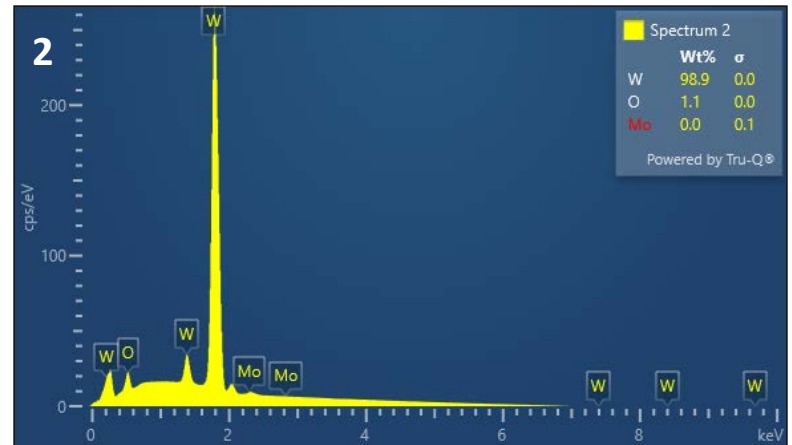
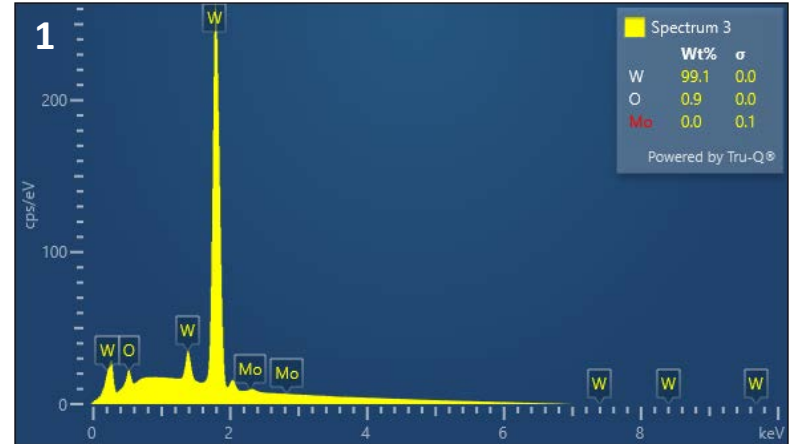
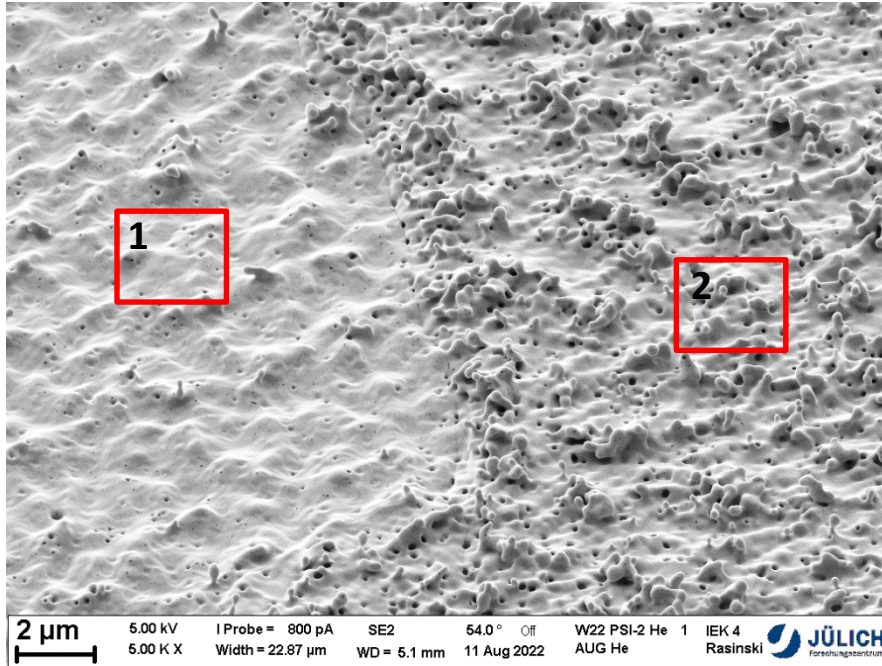
- fuzz from PSI-2 removed/modified
- new fuzz formed

Polished

- surface modified with visible roughening and bubble formation



Fuzz formation - EDX

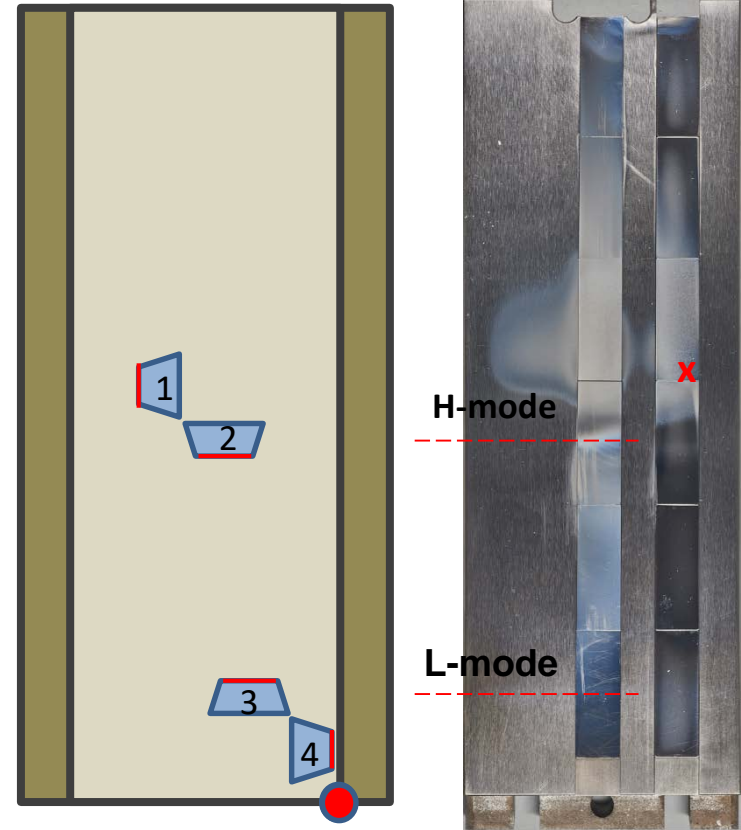
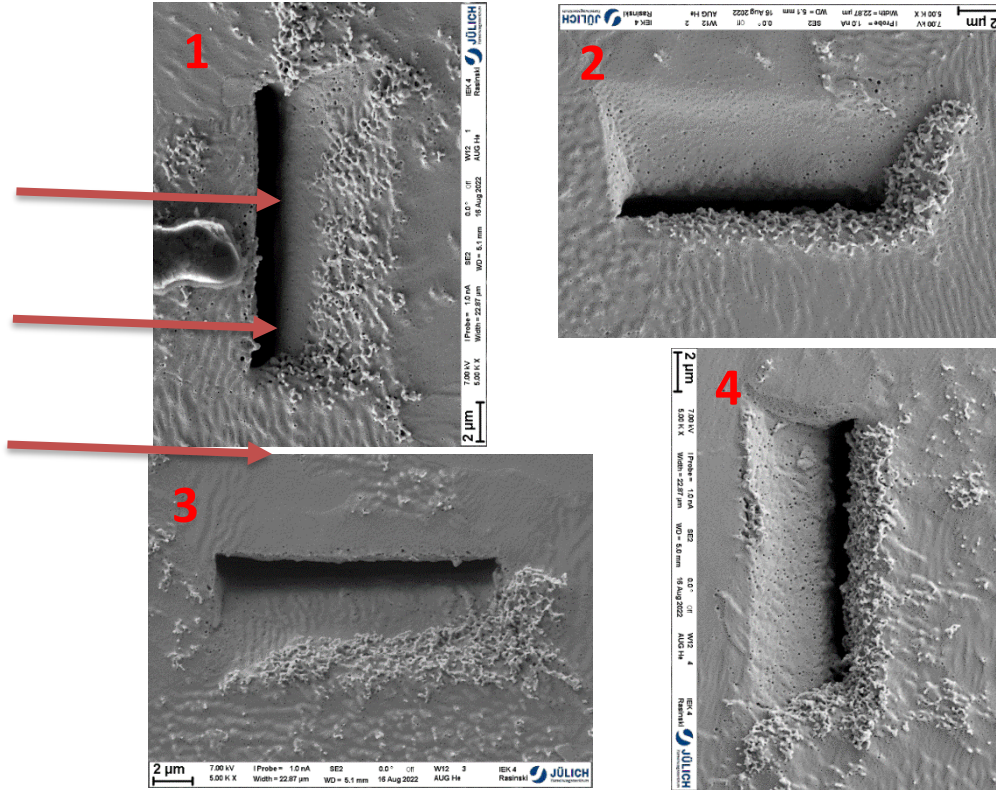


No trace of Mo found on a surface with new fuzz formed under AUG He discharges.

Fuzz formation



$$\alpha = -2^\circ, \theta = -1.0^\circ$$

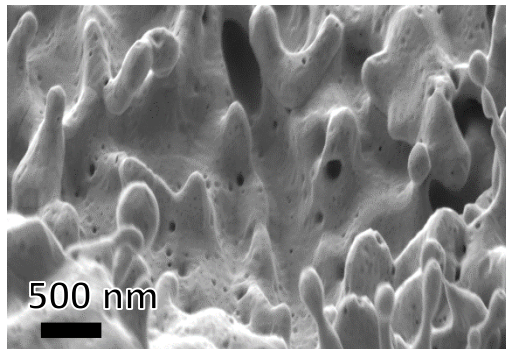
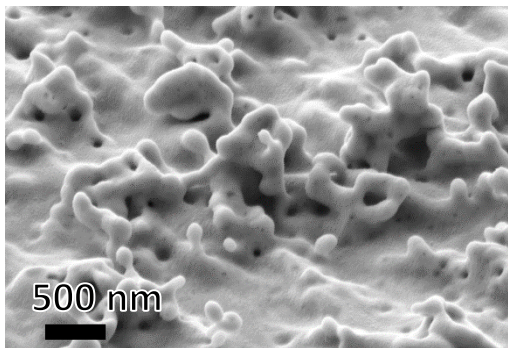


Sample W12 polished

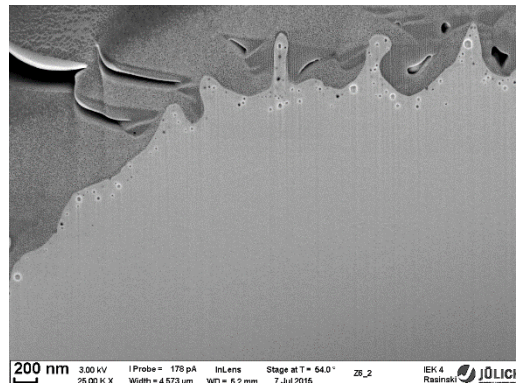
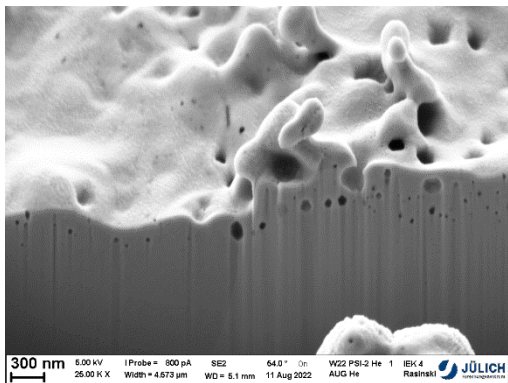
AUG He fuzz analysis



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- Similarities between fuzz formed during AUG He and simultaneous PSI-2 He plasma and laser.
- Fuzz structures and bubble formation present after AUG He might be reproducible by simultaneous laser and plasma loading

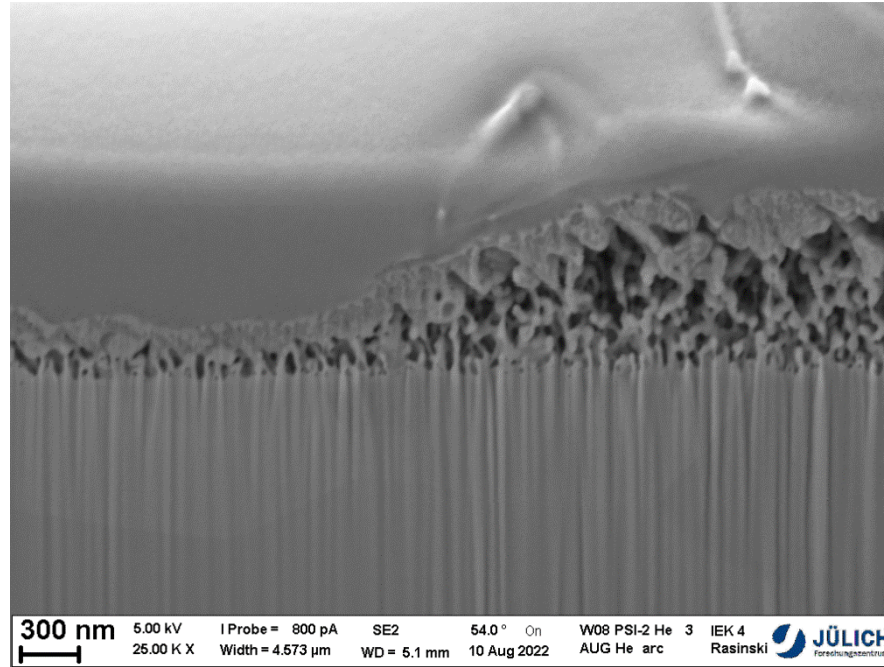
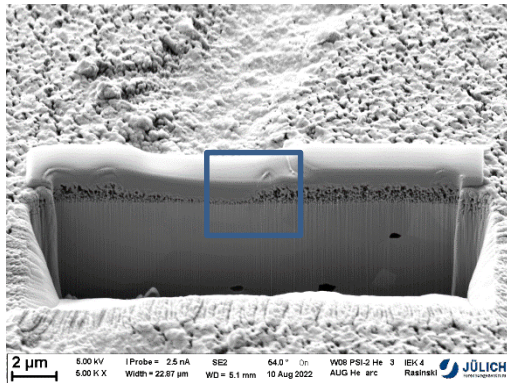
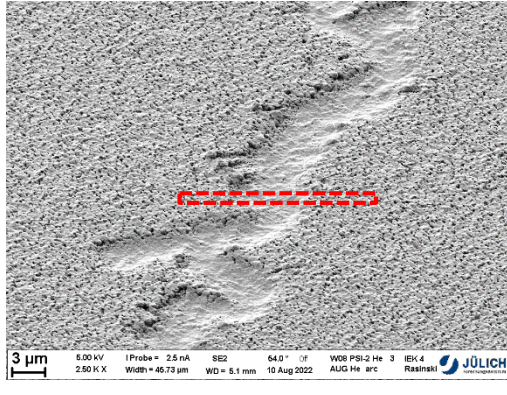


SEM image of a surface and FIB-cross section of the He and laser exposed sample (absorbed power density 0.76 GW/m², 1000 pulses): simultaneous laser and He-plasma exposure at 850 °C;

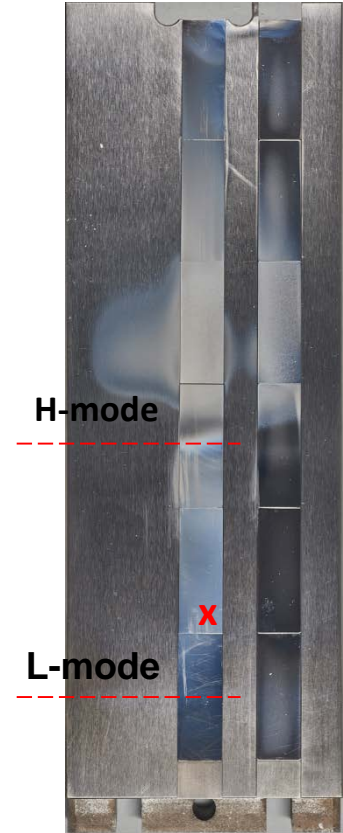
Arcing



Sample W08 fuzz



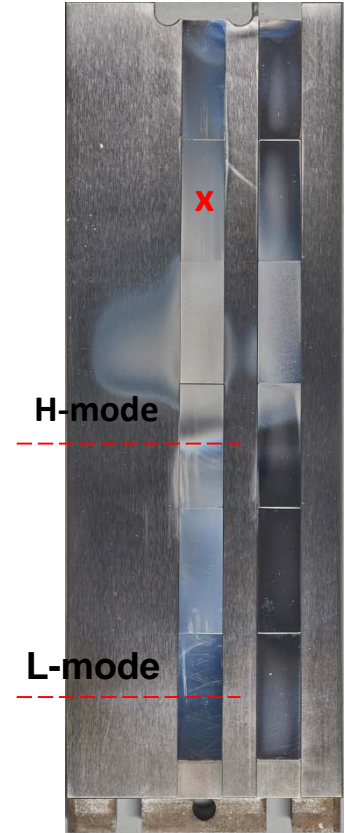
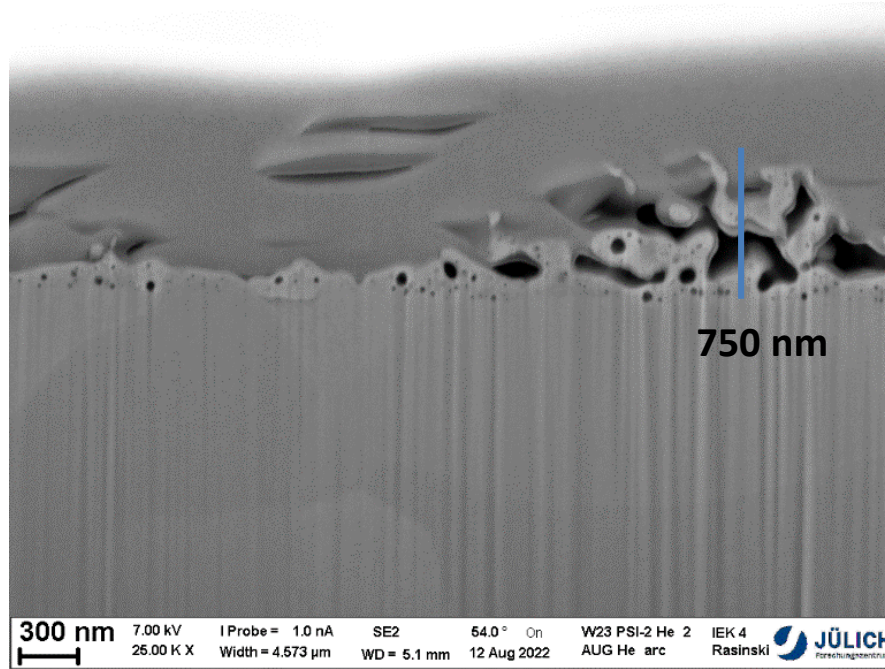
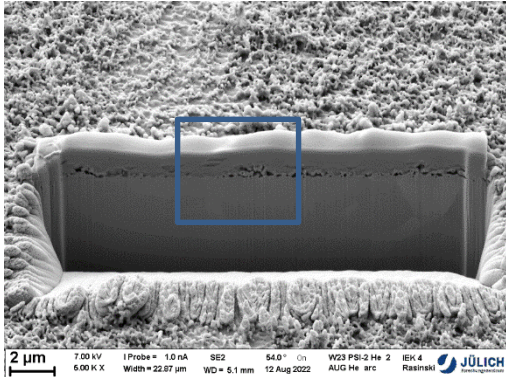
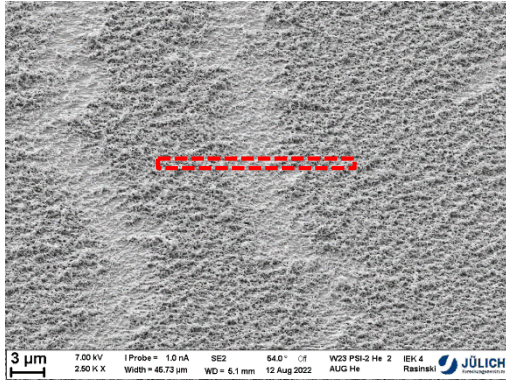
Arc removing the fuzz
No damage to underlying regions in the bulk



Arcing



Sample W22 fuzz



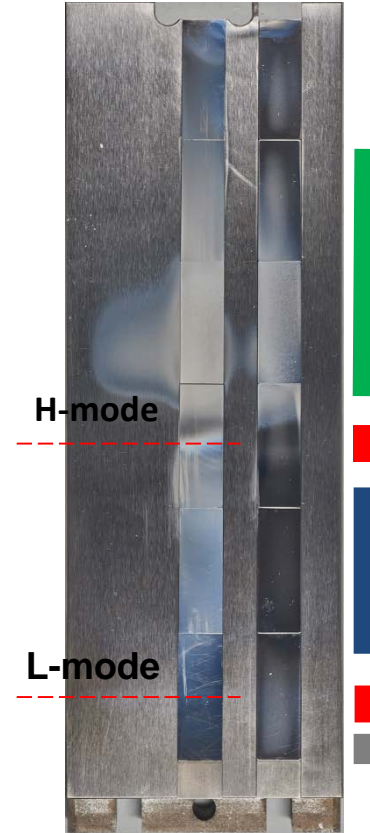
Arc removing the fuzz

No damage to underlying regions in the bulk

Summary



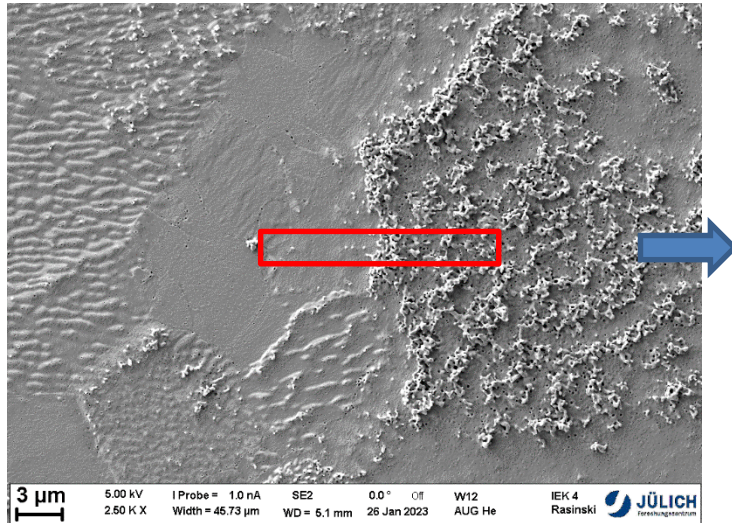
- During **PSI-2 He** plasma exposure **fuzz** with thickness of **600 – 800 nm** was produced
 - 48 **FIB cross-section** with line marking was prepared on 6 polished and 6 samples with PSI-2 fuzz
 - Prepared samples exposed to 8 H-mode and 6 L-mode **AUG He** discharges
- L-mode**
- **Below L-mode** OSP **no visible** surface modification
 - **Near the L-mode** OSP **erosion** of PSI-2 fuzz as well polished surface was observed
 - **Above L-mode** OSP **deposition** of W was found.
- H-mode**
- **Below H-mode** OSP **deposition** of W was found
 - **Near the H-mode** OSP **erosion** of PSI-2 fuzz as well polished surface was observed
 - **Above H-mode** OSP **new fuzz** was formed. Fuzz from PSI-2 removed/modified.
- No traces of Mo was found
 - Visible traces of **arcing**, mostly at fuzzy surfaces. Arcs removed the fuzz but did not damage underlying material.



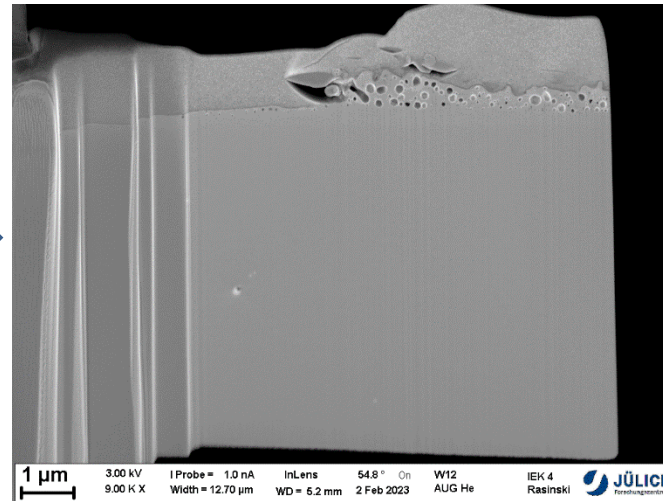
Outlook for 2023



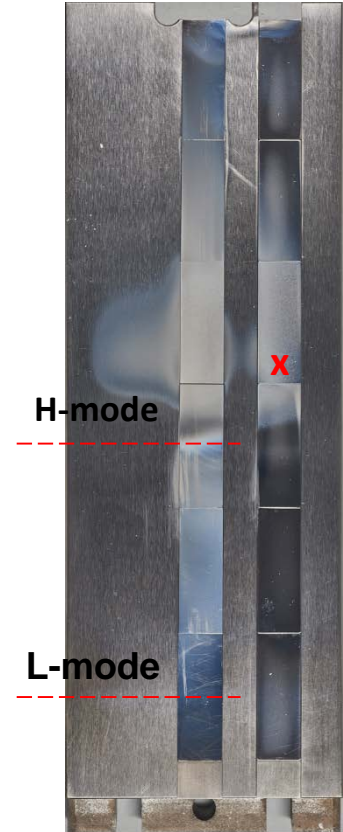
- Correlation between exposure conditions (surface temperature, ion flux, etc.) and fuzz formation.
- Comparison between linear devices and tokamak environment fuzz formation.
- Investigation on the W grain orientation and fuzz formation by means of TEM/EBSD



SEM image of a AUG He exposed surface. Visible localized fuzz formation



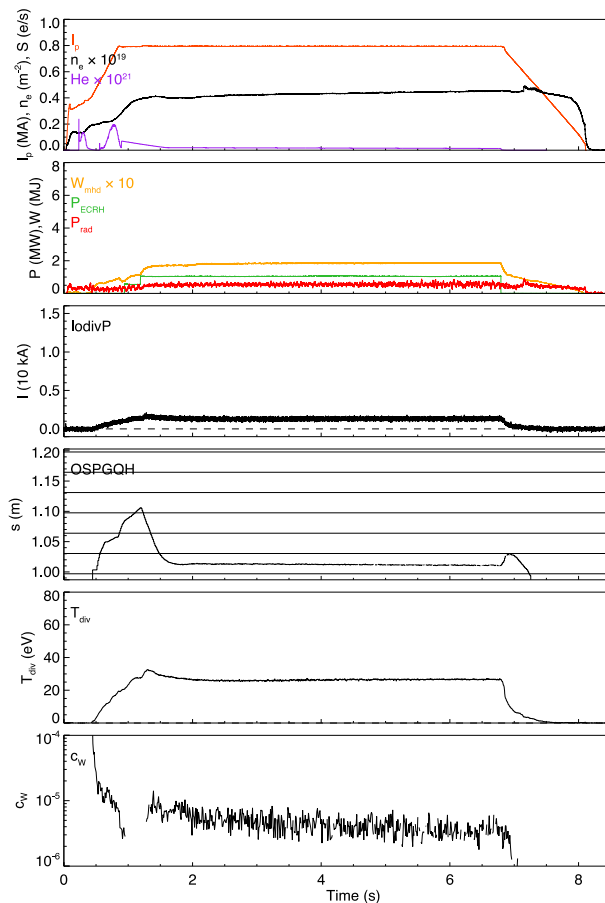
SEM image of a prepared TEM lamella.



Scenario – long flat-top 0.8 MA, -2.5 T



L-mode
#41480



H-mode
#41471

