

Joint WP TE and WP PWIE Technical Meeting on Plasma Wall Interactions in full W devices

High Heat Flux devices capabilities for W damage studies

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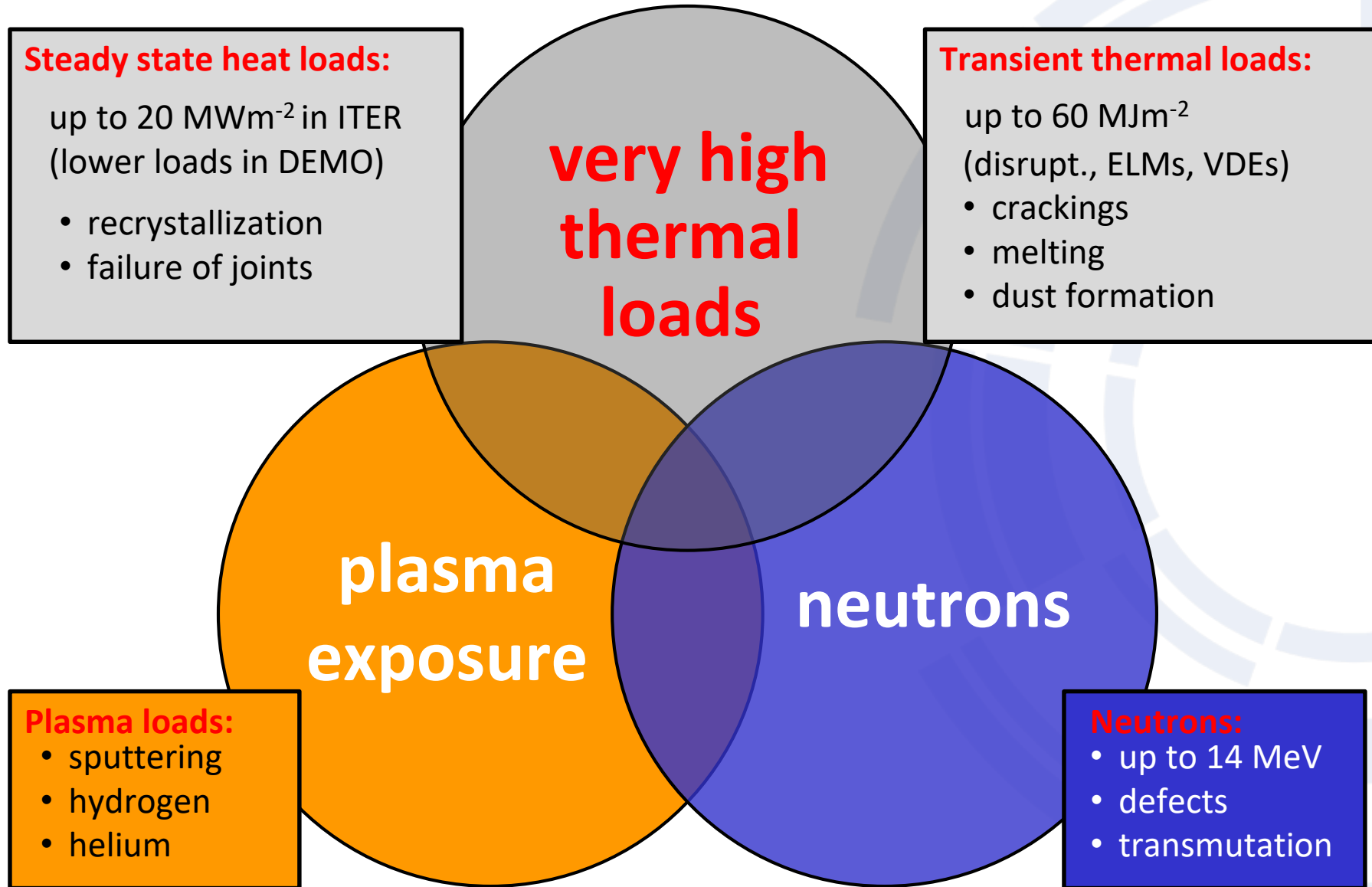


This work has been carried out within the framework of the EUROfusion Consortium, funded by the European Union via the Euratom Research and Training Programme (Grant Agreement No 101052200 – EUROfusion). Views and opinions expressed are however those of the author(s) only and do not necessarily reflect those of the European Union or the European Commission. Neither the European Union nor the European Commission can be held responsible for them.





Environmental conditions





Outline

QSPA

HADES

JUDITH 2

PSI-2

GLADIS

MAGNUM-PSI

OLMAT

JUDITH 3 (under construction)

JULE-PSI (under construction)





QSPA Kh-50

Energy density [MJ/m ²]	(0.5-30)
Pulse duration [ms]	0.25
Magnetic field [T]	0.54
Plasma pressure [MPa]	(0.3-1.8)
Particle flux [ions×(m ⁻² s ⁻¹)]	up to 10 ²⁷
Diameter of the plasma stream [cm]	18 cm

S.S. Herashchenko et al. 2023 Fus. Eng. & Des. 190 113527



QSPA- M

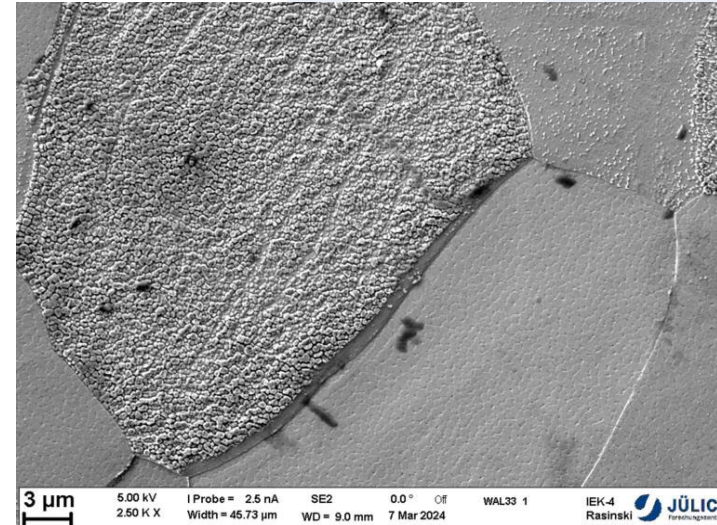
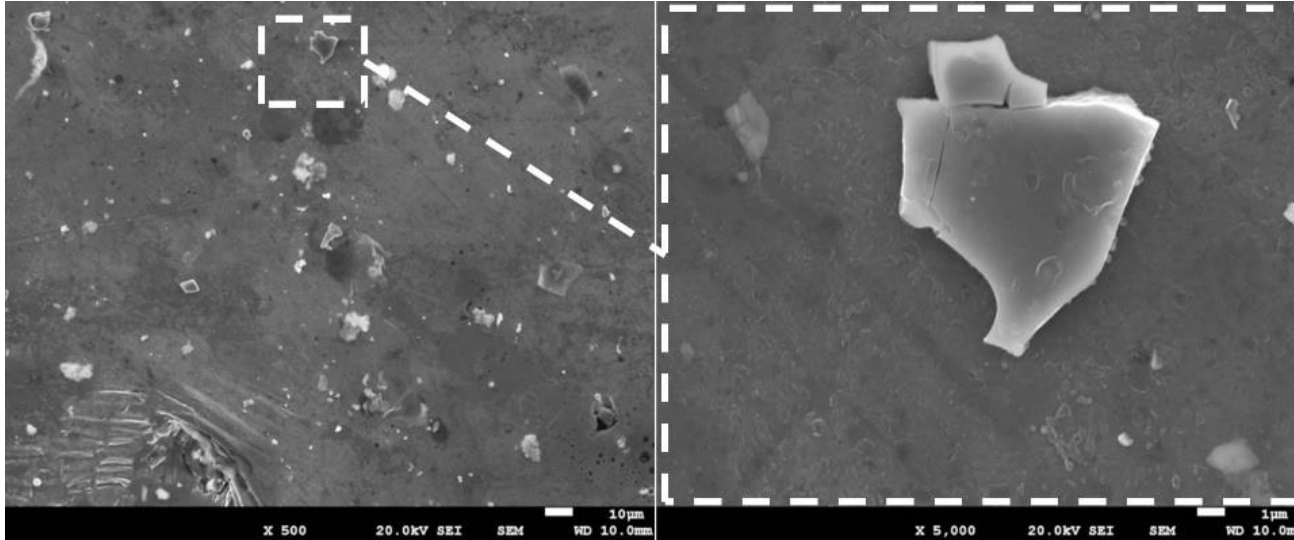
Energy density [MJ/m ²]	(0.3-1)
Pulse duration [ms]	0.10
Magnetic field [T]	up to 1
Plasma pressure [MPa]	0.3
Particle flux [ions×(m ⁻² s ⁻¹)]	(0.5-2)10 ²⁶
Diameter of the plasma stream [cm]	6 cm

I.E. Garkusha et al 2024 Nucl. Fusion 64 056010

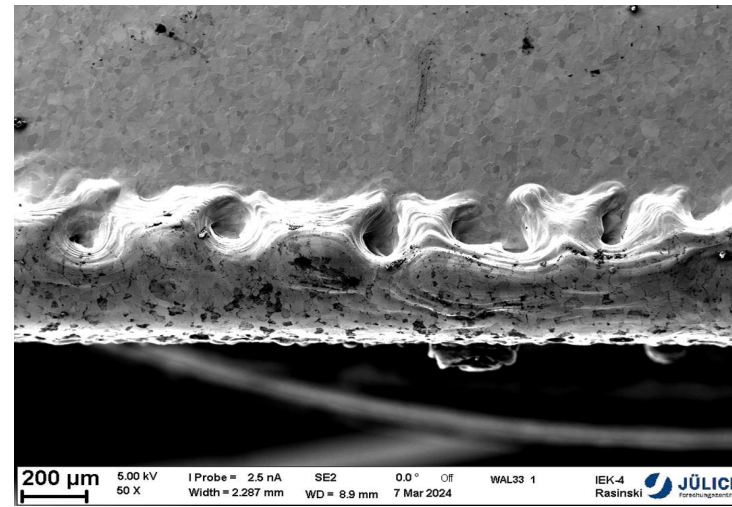
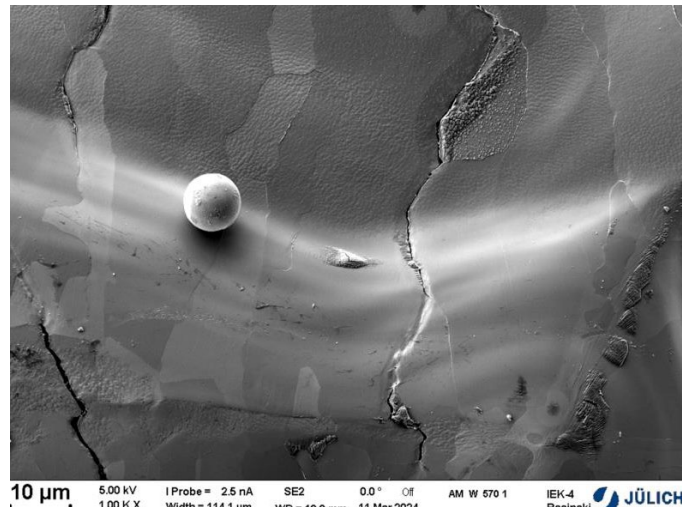
Capable reproducing disruptions and ELM loads both in terms of energy and particle fluxes!



Studies of erosion mechanisms: evaporation and melt motion, droplets and W dust generation. Surface modification effects induced



SEM images of dust and droplets with different magnification, collaboration with FZJ



Both the re-solidified droplets as well as the dust particles have been collected.

Solid dust is overwhelming majority of the particles ejected from castellated tungsten surfaces. It is mainly attributed to the cracking during the surface cooling.

V.A. Makhlai et. al. Phys. Scr. 96 (2021) 124043



After a 2.5 year break, QSPA is producing plasma again!



More than one month of successful plasma operation during the summer 2024



CEA: HADES

Electron Beam Gun

Power = 10 - **150 kW**

Steady state mode / Pulse mode

Thermal flux = up to a **few 10 MW/m²** (stationary)
up to 1GW/m² (transient)

Beam deflection angle = $\pm 25^\circ$, sweeping frequency = 10kHz

Minimum beam diameter = ~ 10 mm @ 45kV

Thermal flux (MW/m ²) @150kW (max EB power)	Max loaded area (mm ²)
Material	W
Absorption coefficient	~ 0.55
5	$\sim 100 \times 160$
10	$\sim 100 \times 80$
20	$\sim 100 \times 40$
40	$\sim 100 \times 20$

Diagnostics

IR camera (1.5-5.5 μ m), 30-1500°C @ $\epsilon = 1$

Visible CCD camera

Thermocouples: calorimetry, embedded

In-situ ϵ measurement @low temperature

Water cooling loop

Pressure = 0.8 – **3.5 MPa**

Temperature = 50 - **220°C**

Max water flow = **6kg/s**

Vacuum chamber

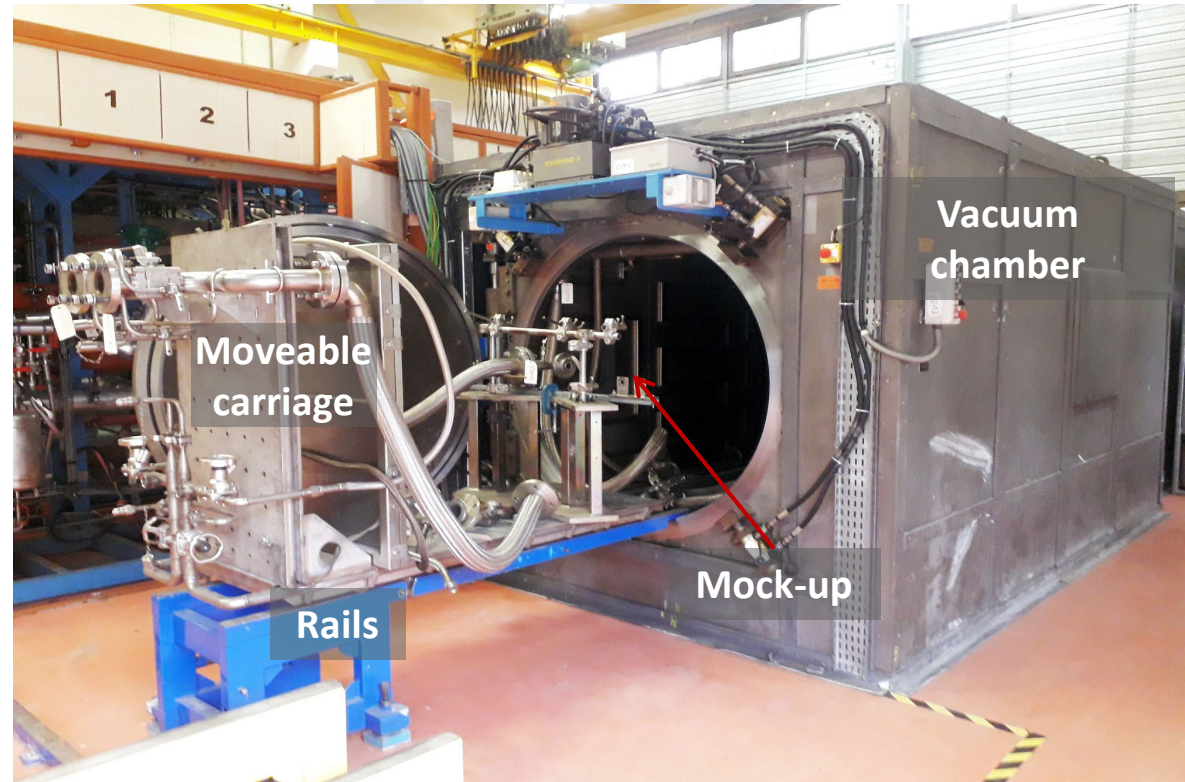
Volume $\sim 8\text{m}^3$

Door diameter $\sim 1.3\text{m}$

Mock-up – gun distance = 1 – 2m

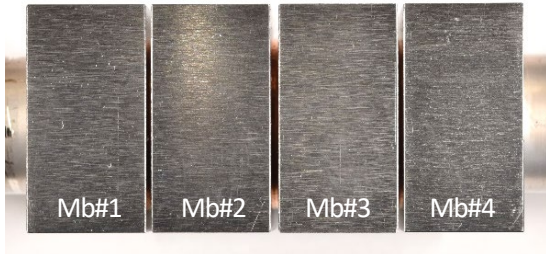
Inner panels cooled

Pressure $\sim 10^{-3}$ Pa

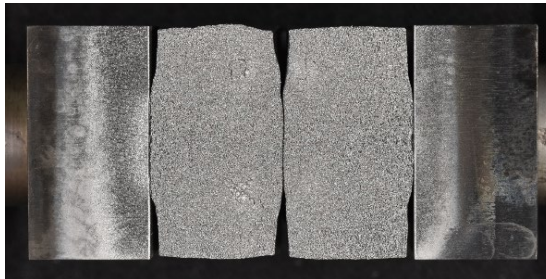




EXPERIMENTAL CAMPAIGN	TASK
Extra fatigue test, 500 cycles @25MW/m ² , 4 W blocks (23 x 13mm ²), 2 blocks loaded	2021 - DIV-2.8.3-T003
Fatigue tests, 2000cycles @20MW/m², 4 W blocks (23 x 12mm²), 2 blocks loaded Illustrated bellow ↓	2021 - DIV-2.8.3-T005

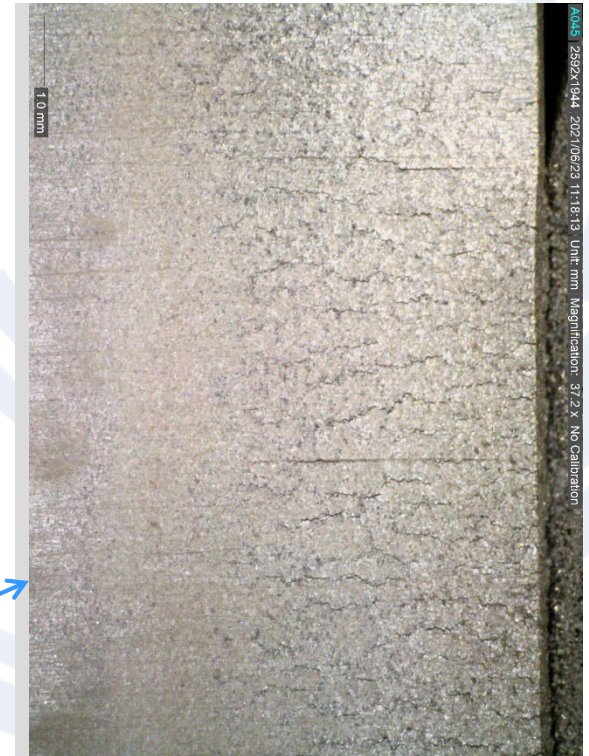


BEFORE



AFTER

- No serious defect occurred during thermal cycling.
- No (evident) damaging of the heat extraction capacity after thermal cycling.
- Noticeable change in the surface condition, and surface roughening during 20 MW/m² cycling, in particular during the first 800 cycles.
- Strong deformation of Mb#2 and Mb#3 is observed particularly along the cooling tube.
- Gaps are completely obstructed by the swelling at the top surface along the cooling tube.
- Localized cracks on two W monoblock occurred during 20 MW/m² cycling, beginning after 1600 cycles.
- Micro cracks appeared on Mb#1 and Mb#4 visible with a binocular microscopy.

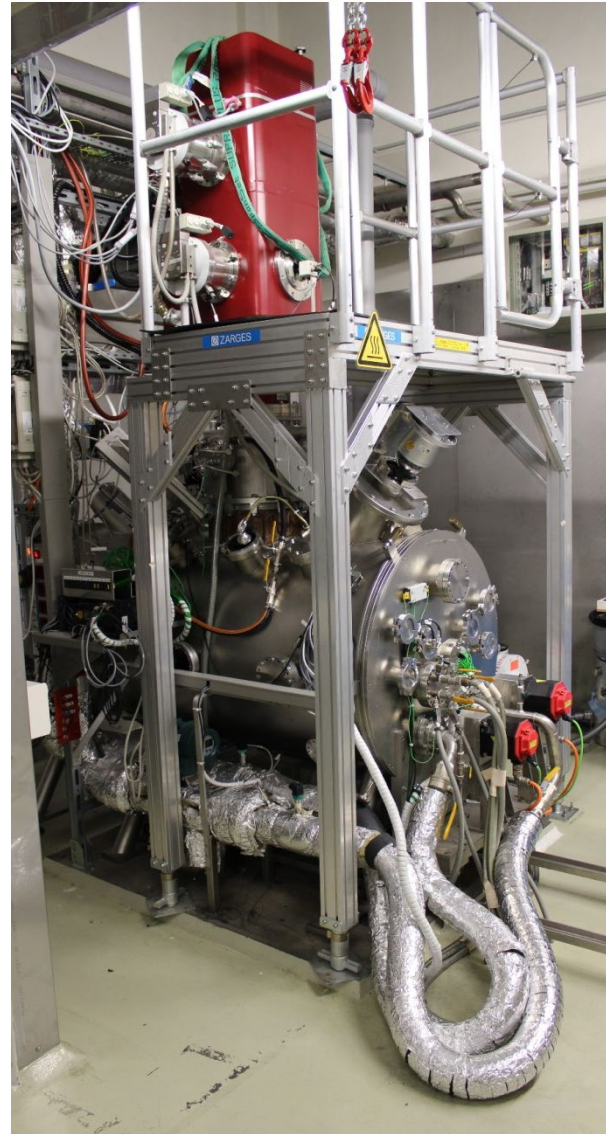
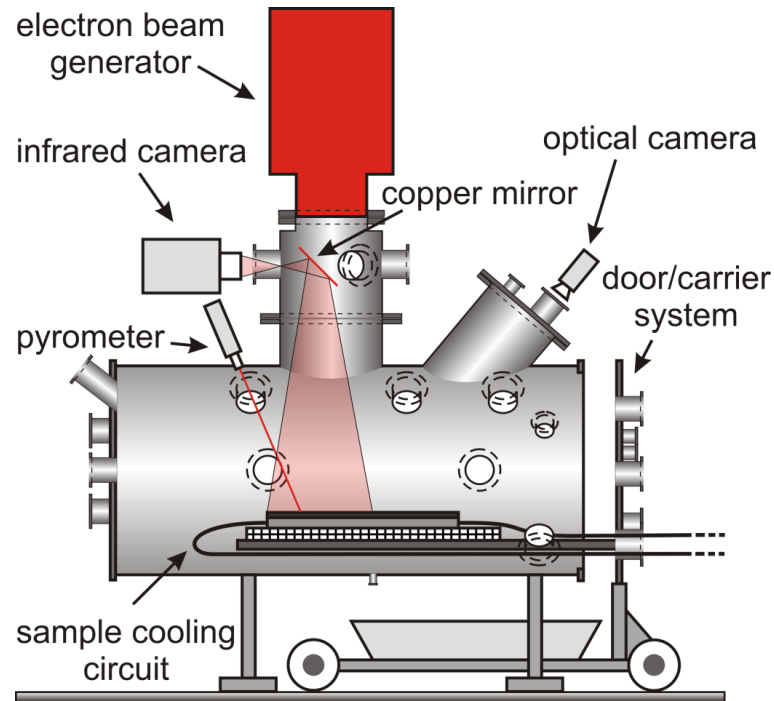




FZJ: JUDITH 2

JUDITH 2 – machine parameters

max. beam power: 200 kW
 acceleration voltage: 40 – 60 kV
 irradiation area: 40 x 40 cm²
 power density: ≤ 2 GWm⁻²
 pulse length: 5 μs – cont.
 beam diameter: > 3 mm



suited for toxic materials, e.g. Be

JUDITH 2 – cooling circuit

temperature: RT – 120 °C
 pressure: ≤ 4 MPa
 flow rate: ≤ 200 l/min

in-situ high purity control

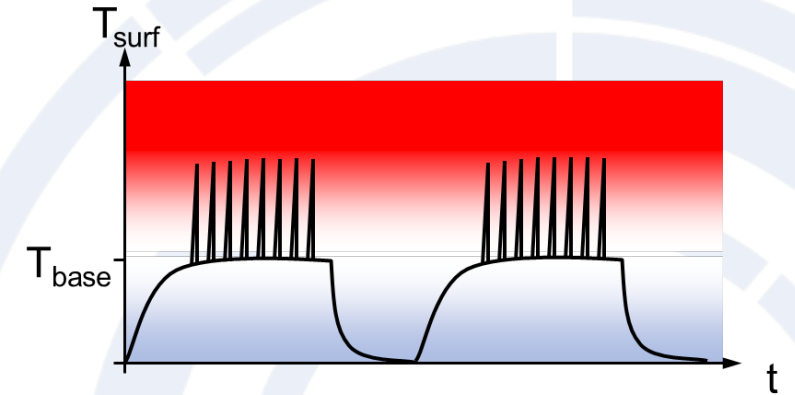
conductivity: < 0.3 μS/cm
 oxygen content: < 0.04 mg/l





Definition of standard testing procedure (benchmarking tests):

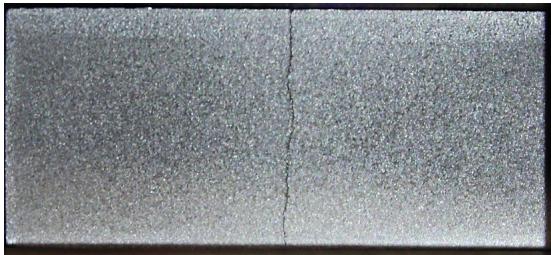
300 cycles at 20 MW/m² (10s/10s), continuation to 1000 cycles on survival, long hold time test (creep) at 10 MW/m² (e.g. 10 × 400 s loading), continue with 20 MW/m²



Generation of macro cracks within the WEST PFU MBs

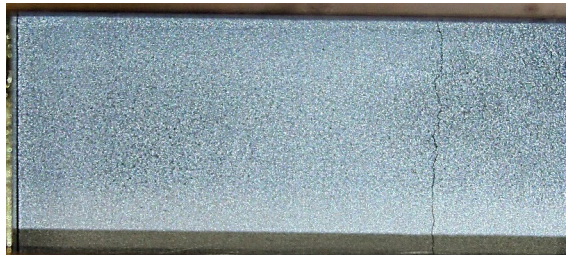
MB 27: @ 24 MW/m²

Cycle: 1 - 20



MB 32: @ 20 MW/m²

Cycle: 21 - 40

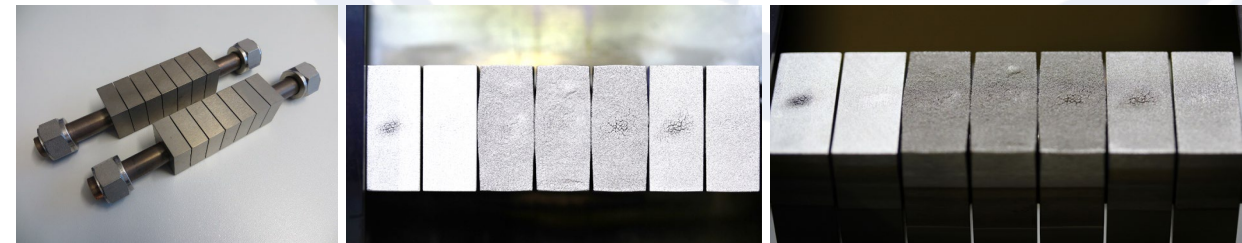


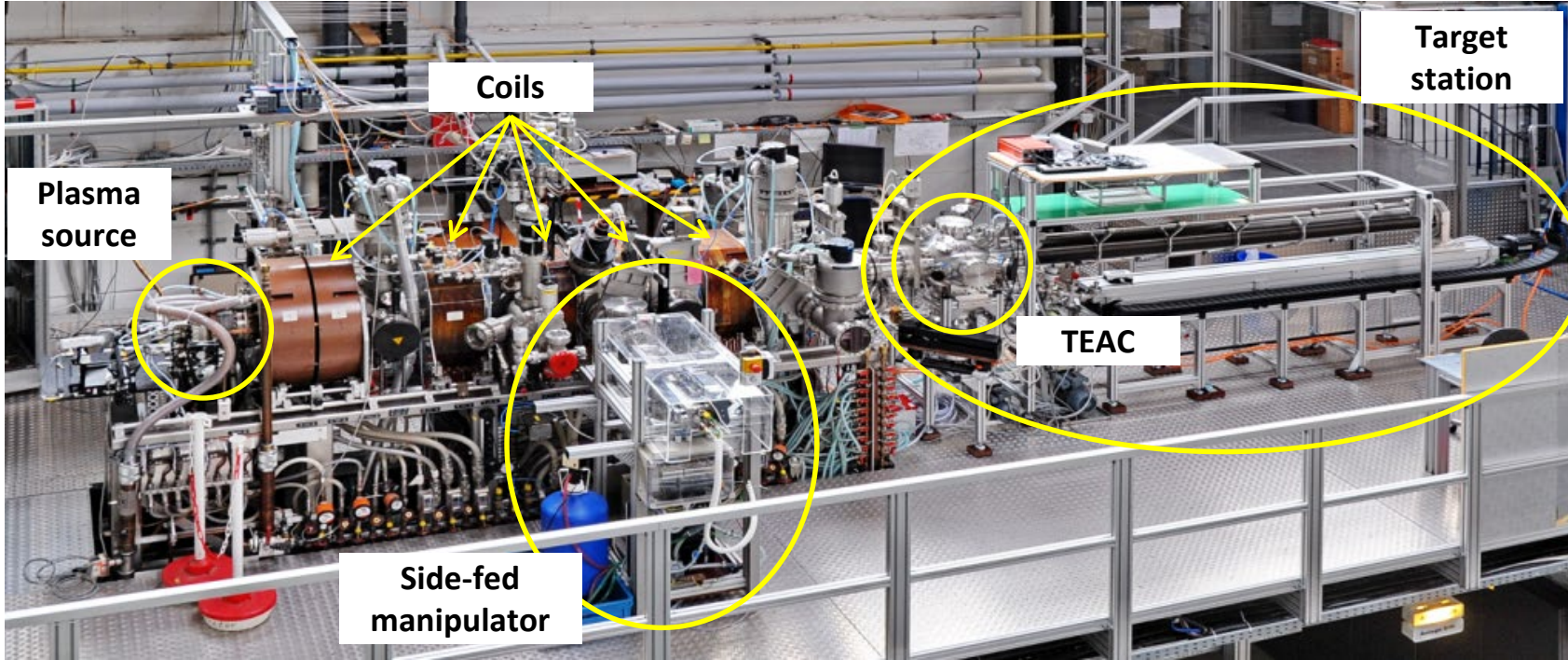
MB width has influence on the power density/stresses needed to generate a macro crack

Influence of thermal shock cracks on the macro-crack formation during stationary heat loads in ITER

Surface cracks seem to have no influence on initiation macro cracks (≤ 1000 @ 20 MW/m²).

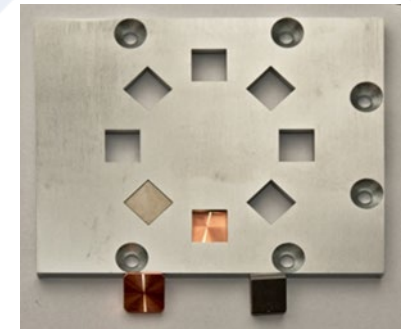
However, surface damages become more pronounced and sever plastic deformation (creep) of the MB occurs.





Target Exchange and Analysis Chamber (TEAC):

- Energy-Dispersive X-ray Sp. (EDX)
- Laser Induced Breakdown Sp. (LIBS)
- Laser Induced Desorption-QMS (plan)



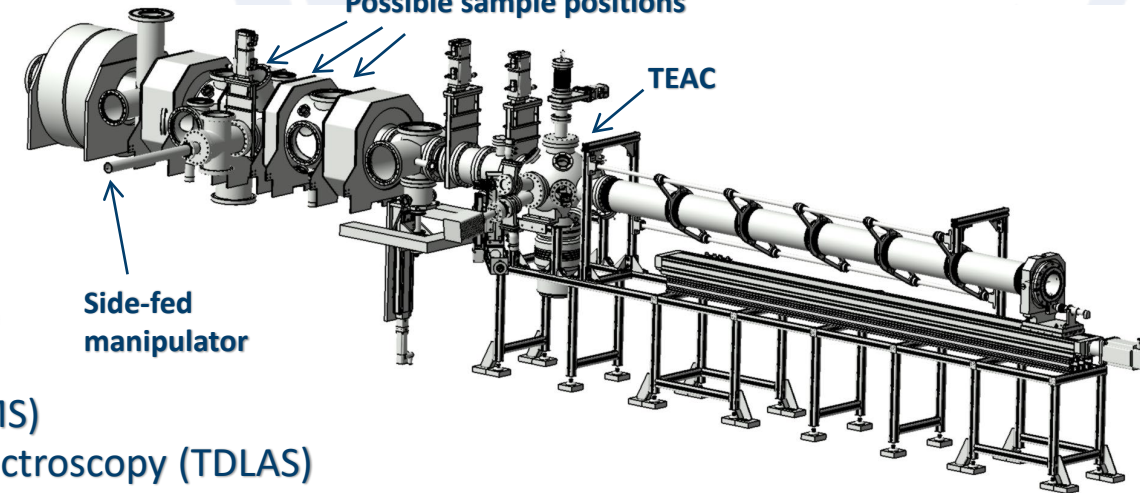
Possible sample positions

Steady-state

- D, He, Ar plasma
- plasma column diameter 60 mm
- ion flux $\leq 10^{23} \text{ m}^{-2}\text{s}^{-1}$
- incident ion energy (bias) 10 – 300 eV

Plasma chamber:

- Langmuir probe
- Nd:YAG laser (1064 nm, 32 J)
- Infrared (IR) camera
- Optical Emission Spectroscopy (OES)
- Quartz Micro Balance (QMB)
- Quadrupole Mass Spectroscopy (QMS)
- Tunable Diode Laser Absorption Spectroscopy (TDLAS)





Laser beam

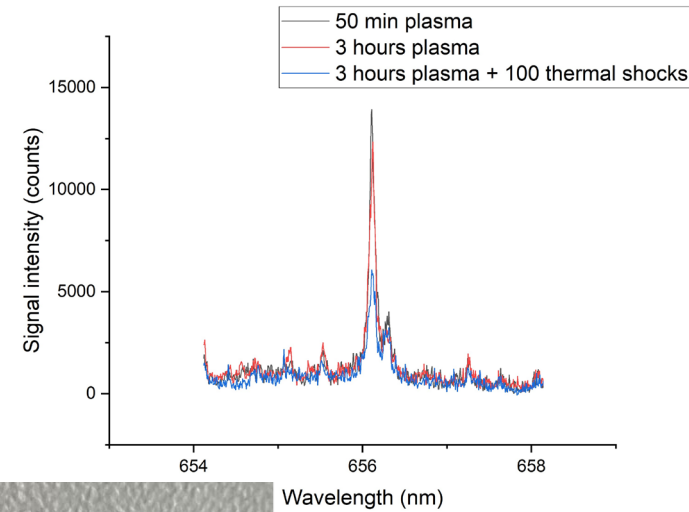
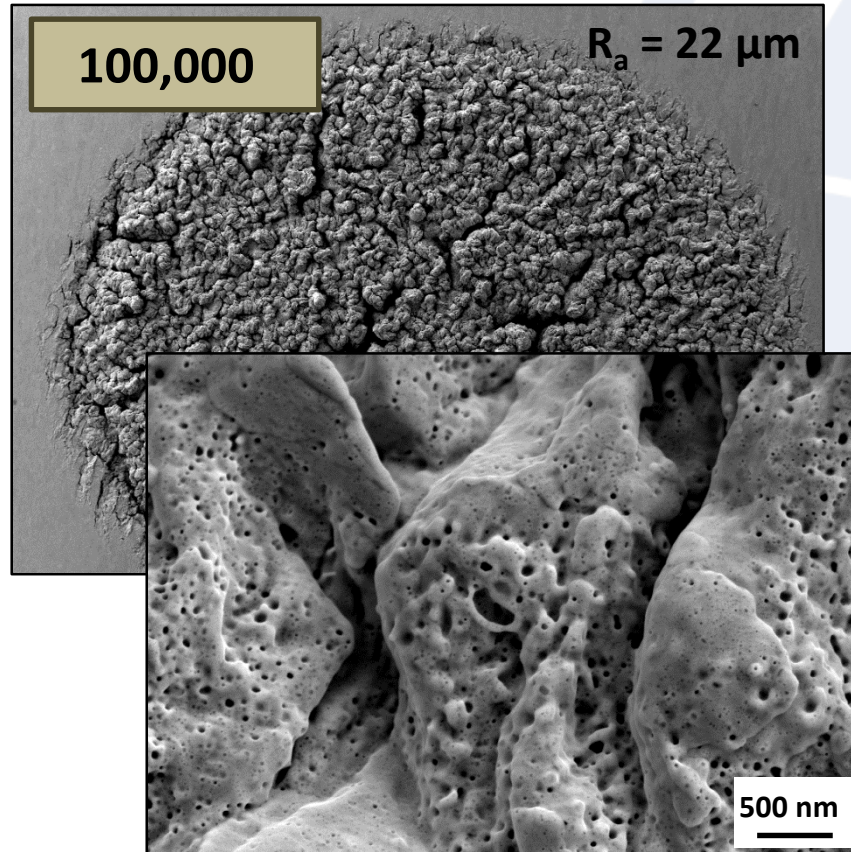
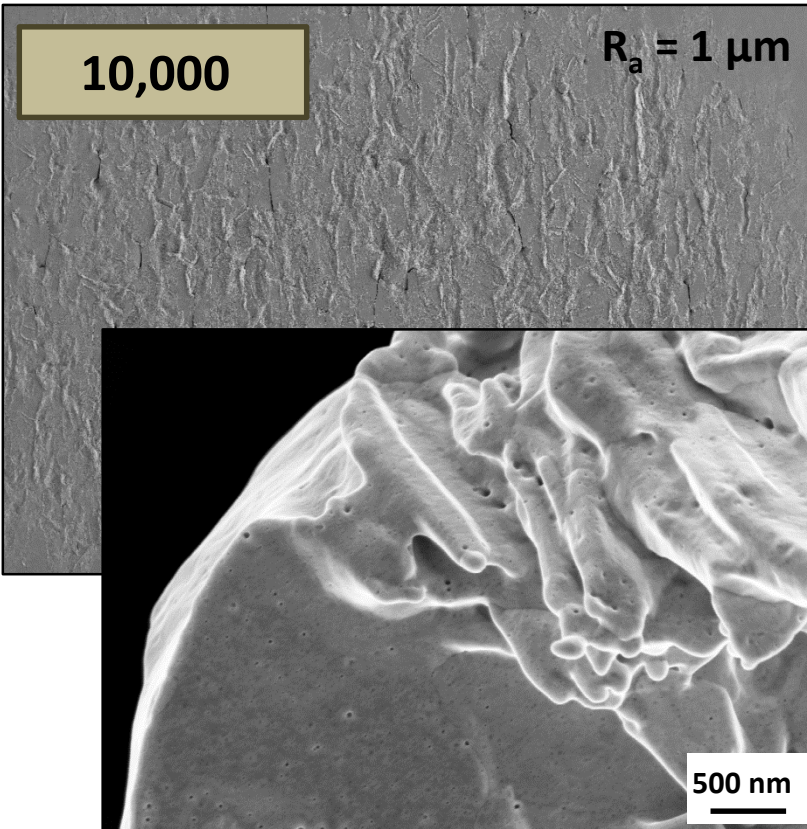
ELM-like heat loads at 730 °C
 absorbed power density: 0.38 GW/m²
 pulse duration: 0.5 ms (f = 10 Hz)

H/He (6 %) - Plasma

particle energy ≈ 35 eV
 plasma flux $\approx 6.0 \times 10^{21} \text{ m}^{-2}\text{s}^{-1}$
 fluence $\approx 9.0 \times 10^{24} \text{ m}^{-2} / 6.0 \times 10^{25} \text{ m}^{-2}$

Measurement of deuterium retention *in-situ* via laser-induced breakdown spectroscopy (LIBS).

Enables measurement of dynamic deuterium retention at different times, also after thermal shock tests



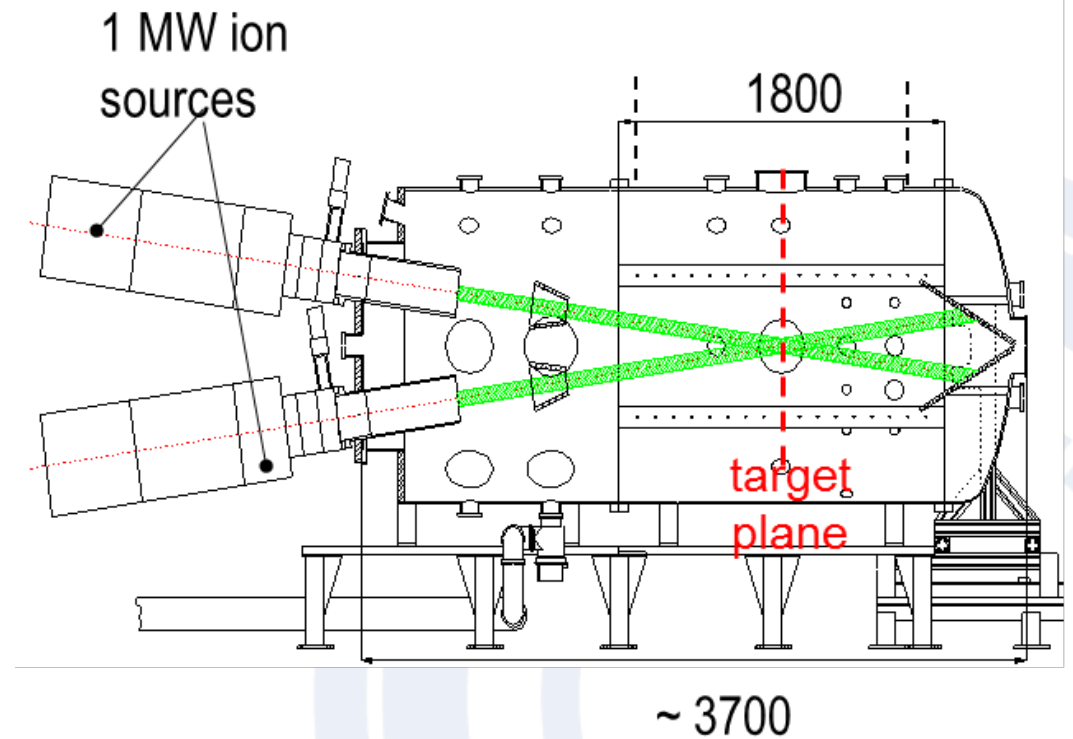
Laser ablation spots



IPP: GLADIS

- Power 2 x 1 MW ion source
- Capability to operate with H/ He
- U_{ex} 15 – 55 kV
- Heat flux 3 - 45 MW/m² p. source
- Beam \varnothing 7 cm (80% of q'_{max})
- Pulse length 1 ms - 45 s
- Cycle rate 80 - 100 /h
- Target dim. cm size up to 2 m
- Target cooling: < 8 l/s, 10 – 25 bar

Simultaneous loading with high heat AND H/He particle flux



Nucl. Fusion 57 (2017) 092012





IPP: GLADIS

- Mock-up “Optimized”: optimized honeycomb structure with attached W tiles (grains perpendicular to surface)
- Mock-up “Heuristic”: standard honeycomb structure on building plate (grains parallel to surface), optimised infiltration
- Design and manufacturing details shown by R. Lürbke

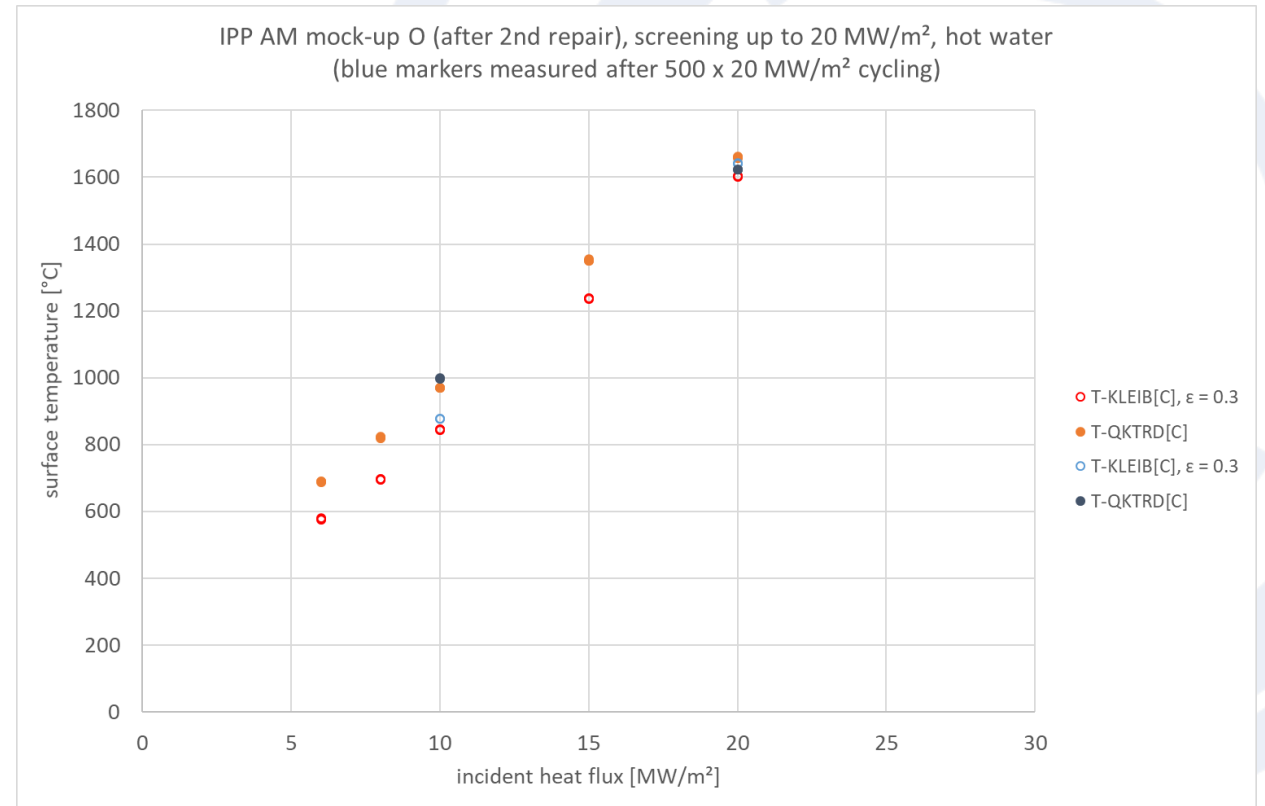
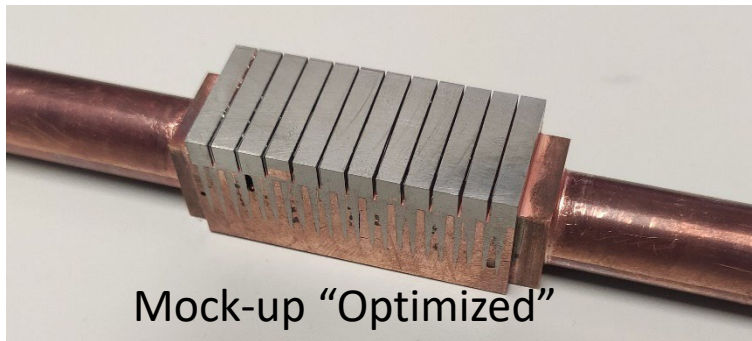
Performed tests:

cold water cooling, $T_{in} = 15 - 27 \text{ }^\circ\text{C}$, $p = 10 \text{ bar}$, 12 m/s

1. Screening up to 25 MW/m^2
2. Cyclic loading: 100 pulses @ 10 MW/m^2 , 10 sec.

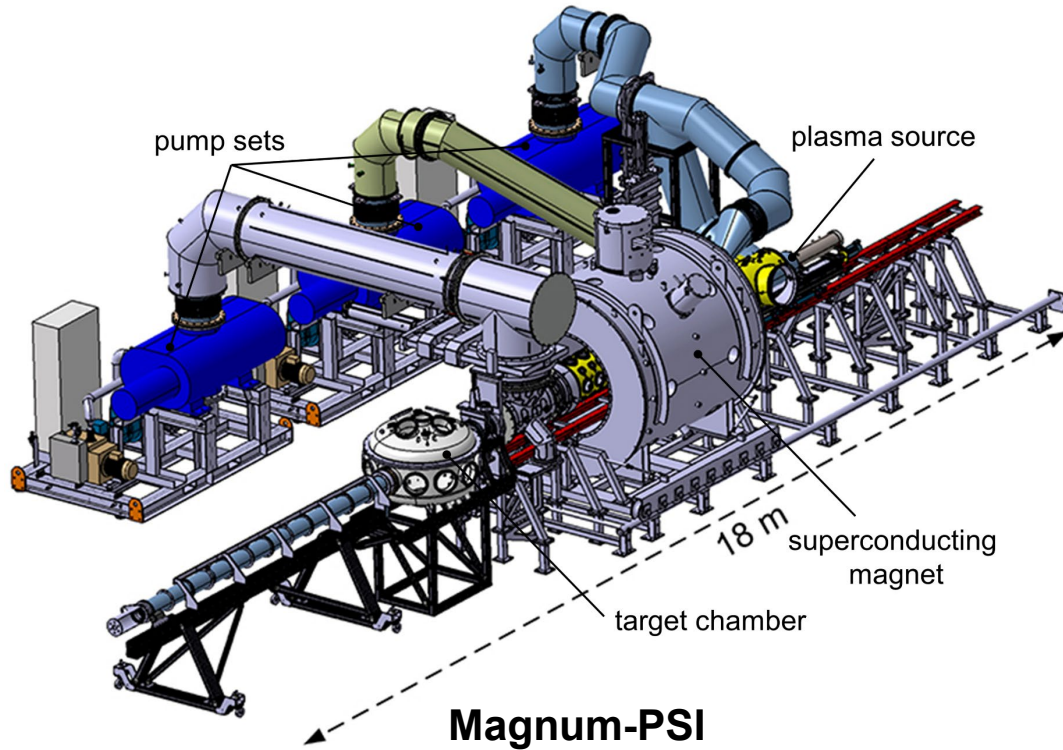
hot water cooling, $T_{in} = 130 \text{ }^\circ\text{C}$, $p = 40 \text{ bar}$, 16 m/s

1. Screening up to 20 MW/m^2
2. Cyclic loading: 500 pulses @ 20 MW/m^2 , 10 sec.



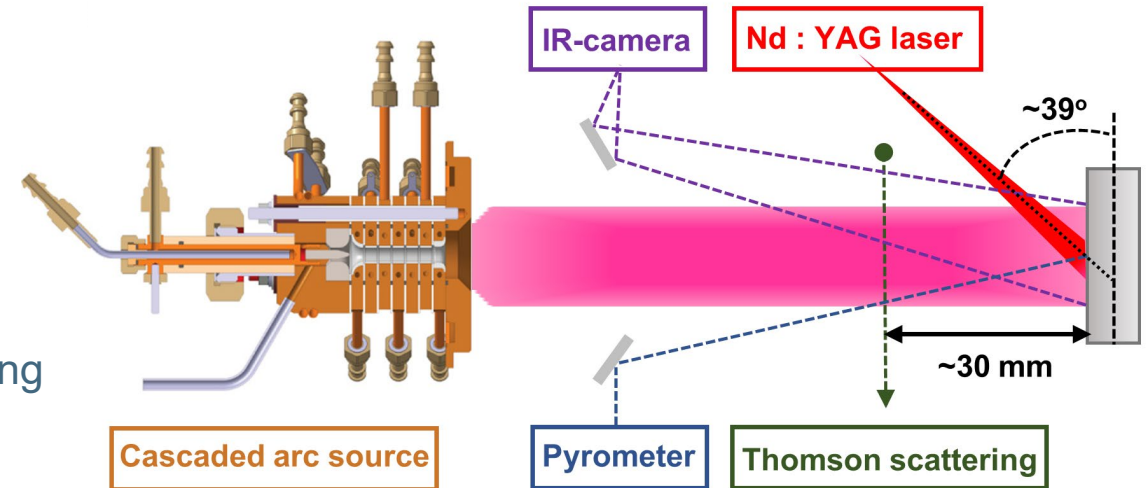


DIFFER: MAGNUM-PSI



Use Magnum-PSI to recreate aspects of slow-transient loading and high-power laser for ELM-like loading:
good fidelity simulation of divertor plasma conditions

Property	Typical values
Electron density (n_e)	$10^{19} - 10^{21} \text{ m}^{-3}$
Electron temperature (T_e)	0.1 - 5 eV
Particle flux density (Γ)	$10^{23} - 10^{25} \text{ m}^{-2} \text{ s}^{-1}$
Heat flux density (q)	1 - 50 MW m^{-2}
Magnetic field (B)	0 - 2.5 T
Pulse length (s)	continuous





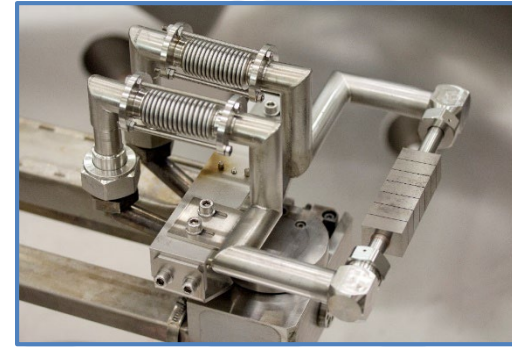
DIFFER: MAGNUM-PSI

Increasing base temperature leads to decrease in fatigue cracking threshold (H plasma, 4.0×10^5 pulses)

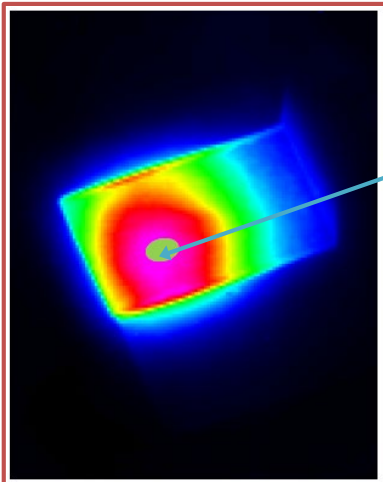
Take advantage of steady-state operations of Magnum-PSI with superconducting magnet

Use a high-power welding laser to recreate up to 10^6 ELM-like loading events (1 ms)

ITER monoblock mock-up chain mounted in Magnum-PSI

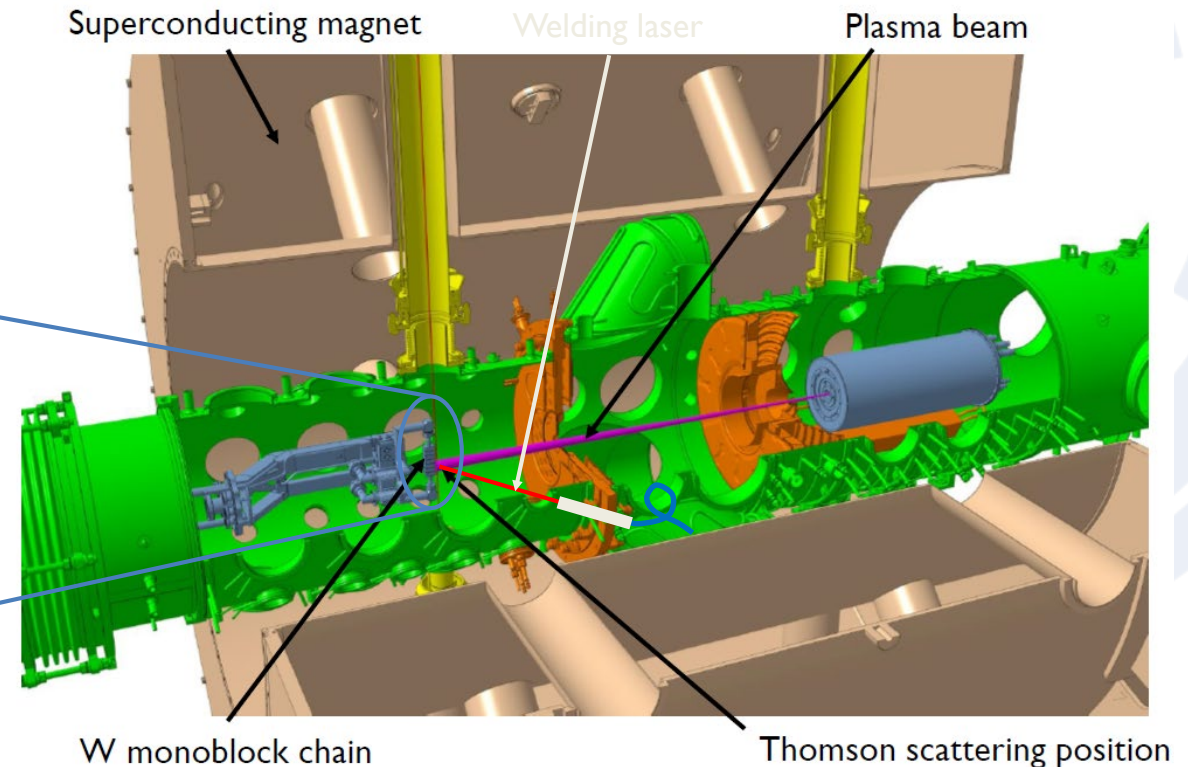
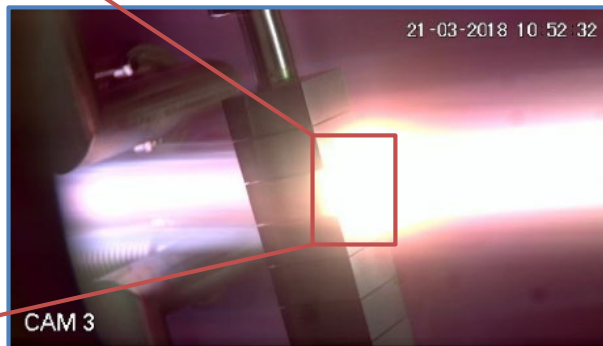


Typical IR-cam image



T.W. Morgan et al., *Phys. Scr.* (2020)

Laser spot dimensions ($\sim 4 \times 2$ mm)





NBI BEAM

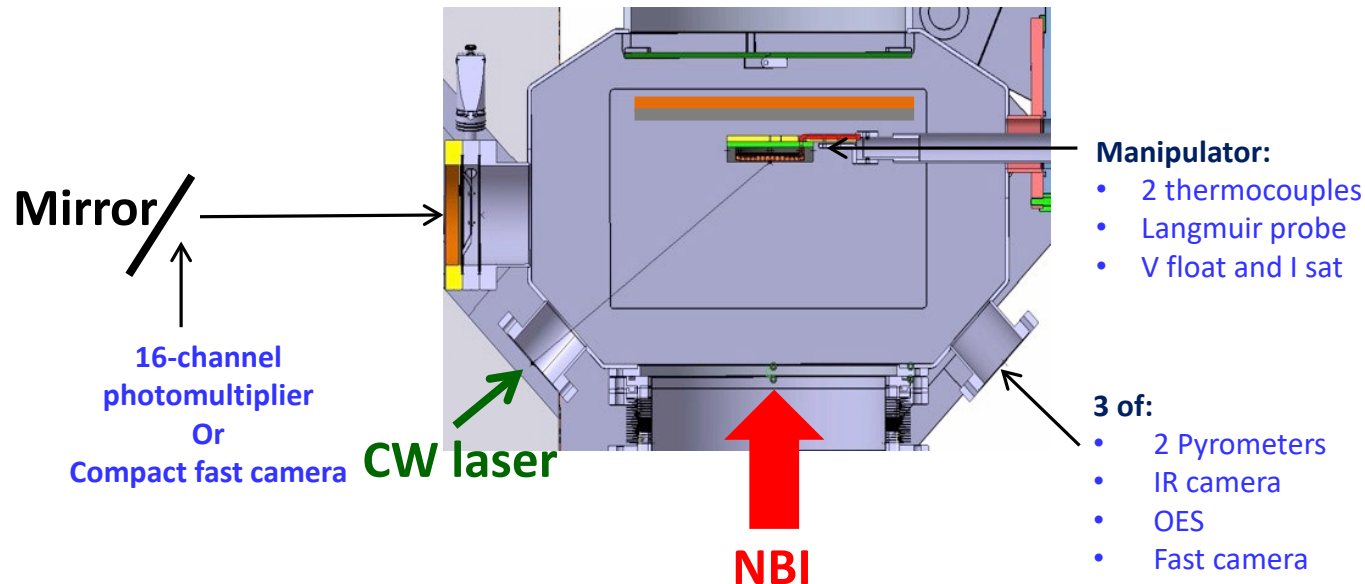
For steady state and slow transients simulation

- Beam power: 705 kW; 8 ± 2 to 40 ± 5 MW/m²
- H⁺ energy: 8-40 keV. H⁺ flux : $1.7 \cdot 10^{22}$ 1/m²s.
- Wide beam: gaussian with 1/e width of 20 cm.
- Pulse duration: up to 150 ms. Every 30-120 s.

LASER

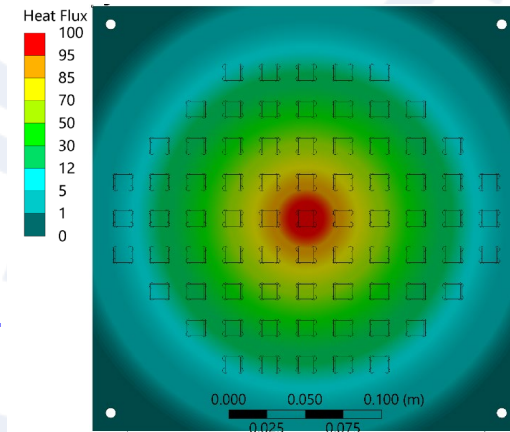
Simulate steady state to few GW/m² disruptions.

- Y fiber CW laser from IPG. Spot at focus: 0.67 mm
- Power: 930 W continuous; 9300 W pulsed.
- Pulses: 0.2-10 ms; 90 J energy; 1-2000 Hz
 - Spot size (defocusing) and laser power (software) to control power density.
 - But then laser beam is **Gaussian: complex interpretation**



Large holder (new):

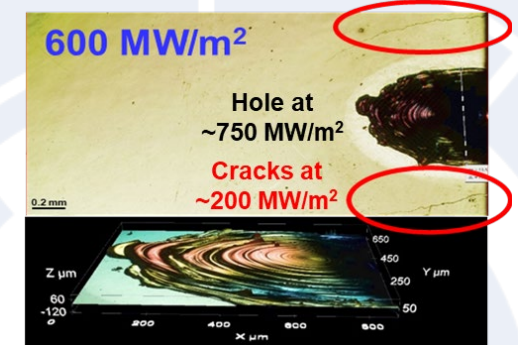
- Refrigerated: but no heating
- 90° irradiation angle.
- 75 samples by 200 mm beam.
- Gaussian power distribution





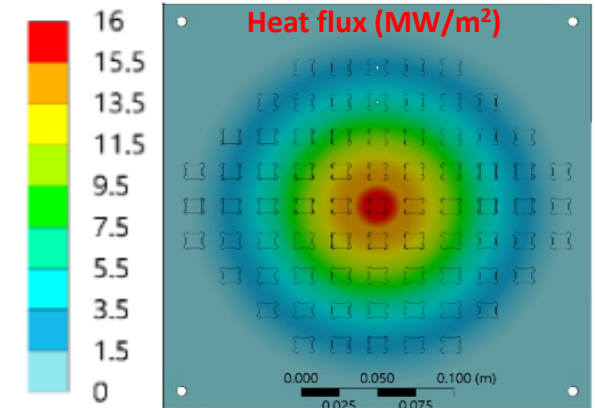
LASER: TRANSIENT SIMULATION ON W

- Past experiments suffered thermal ablation at center by Gaussian beam shape (2x mean energy). No realistic!
- After careful beam profiling we learned laser had flat profile at focus point.
- Future: use fibers of larger diameter to have larger spots at focus point.
- We are also trying to simulate DEMO mitigated ELMs 0.1 MJ/m^2 : $7 \cdot 10^8$ pulses in armor lifetime. At our laser up to $\sim 6 \cdot 10^7$ pulses/day



NBI: SIMULATION OF FATIGUE BY STEADY STATE LOADS

- Successful experiments in the past, but only 4 samples at the same time.
- Now up to 75 cooled samples at the same time! Gaussian NBI power shape allow for a power distribution along the samples (divertor to main wall)
- But difficult assembling: only one operation day, and inefficient cooling.
- We expect to solve these issues in October campaign.

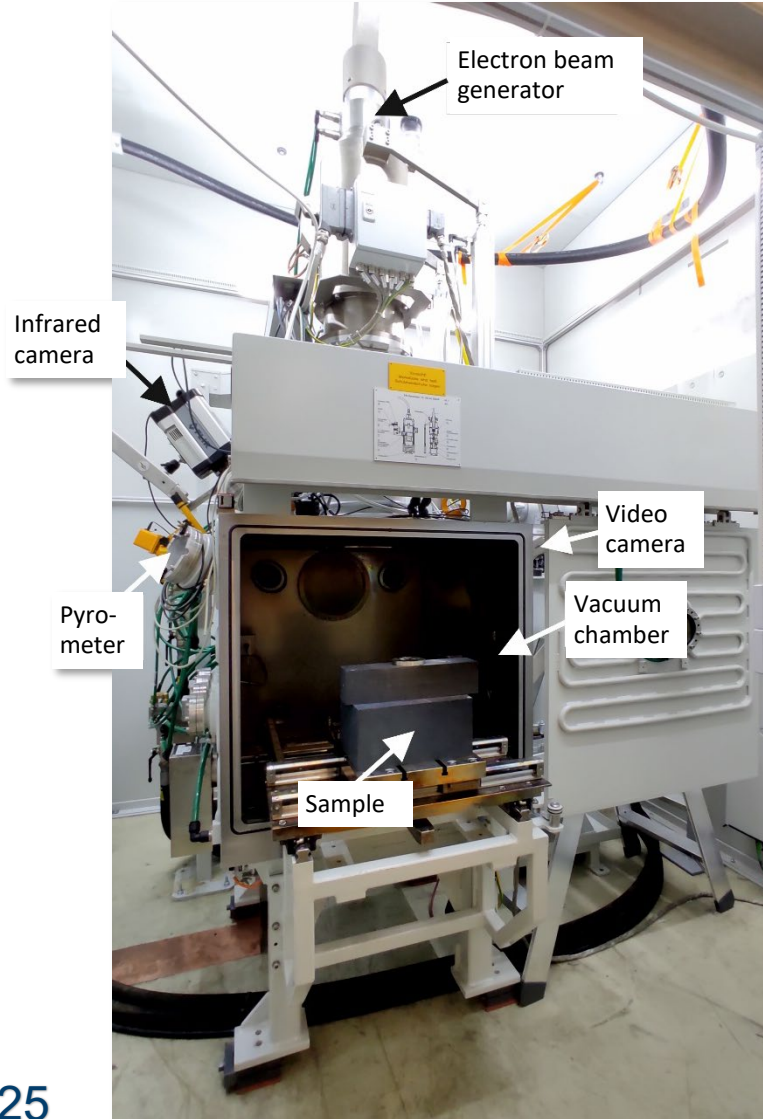




Under construction FZJ: JUDITH 3

JUDITH 3 – machine parameters

max. beam power:	60 kW
acceleration voltage:	≤ 150 kV
irradiation area:	15×15 cm ²
power density:	≤ 2 GWm ⁻²
pulse length:	5 μ s – cont.
beam diameter:	~1 mm FWHM



JUDITH 3 – cooling circuit (to be installed in 2023)

temperature:	RT – 120 °C
pressure:	≤ 4 MPa
flow rate:	≤ 80 -100 l/min

in-situ high purity control

conductivity:	< 0.3 μ S/cm
oxygen content:	< 0.04 mg/l

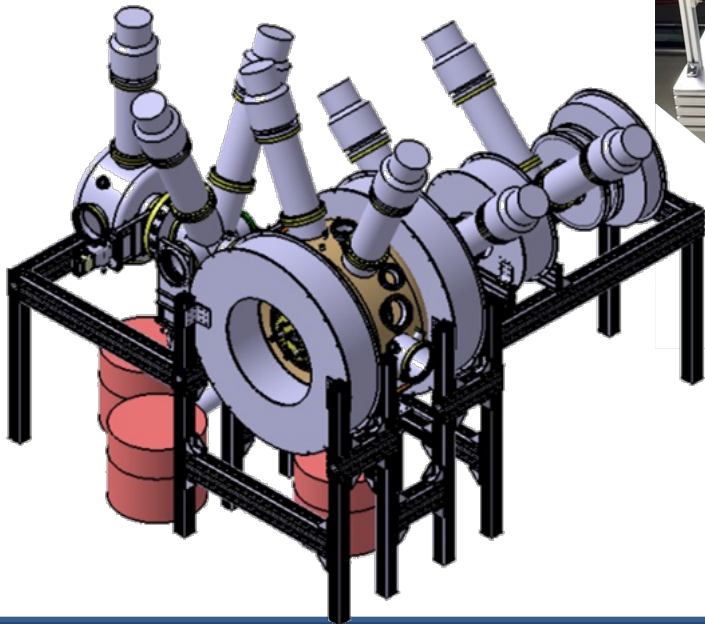
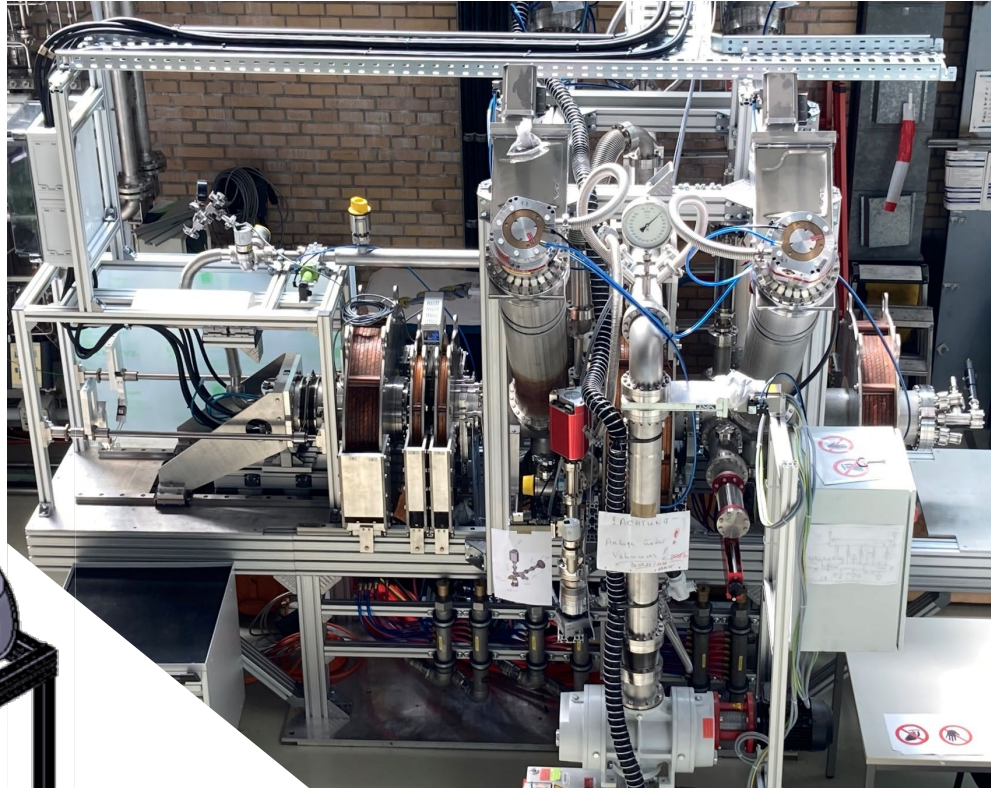
Provisional set-up in controlled area

To be installed in new hot-cell until 2025



Under construction FZJ: JULE-PSI

Linear plasma device (under construction for implementation in a hot cell)



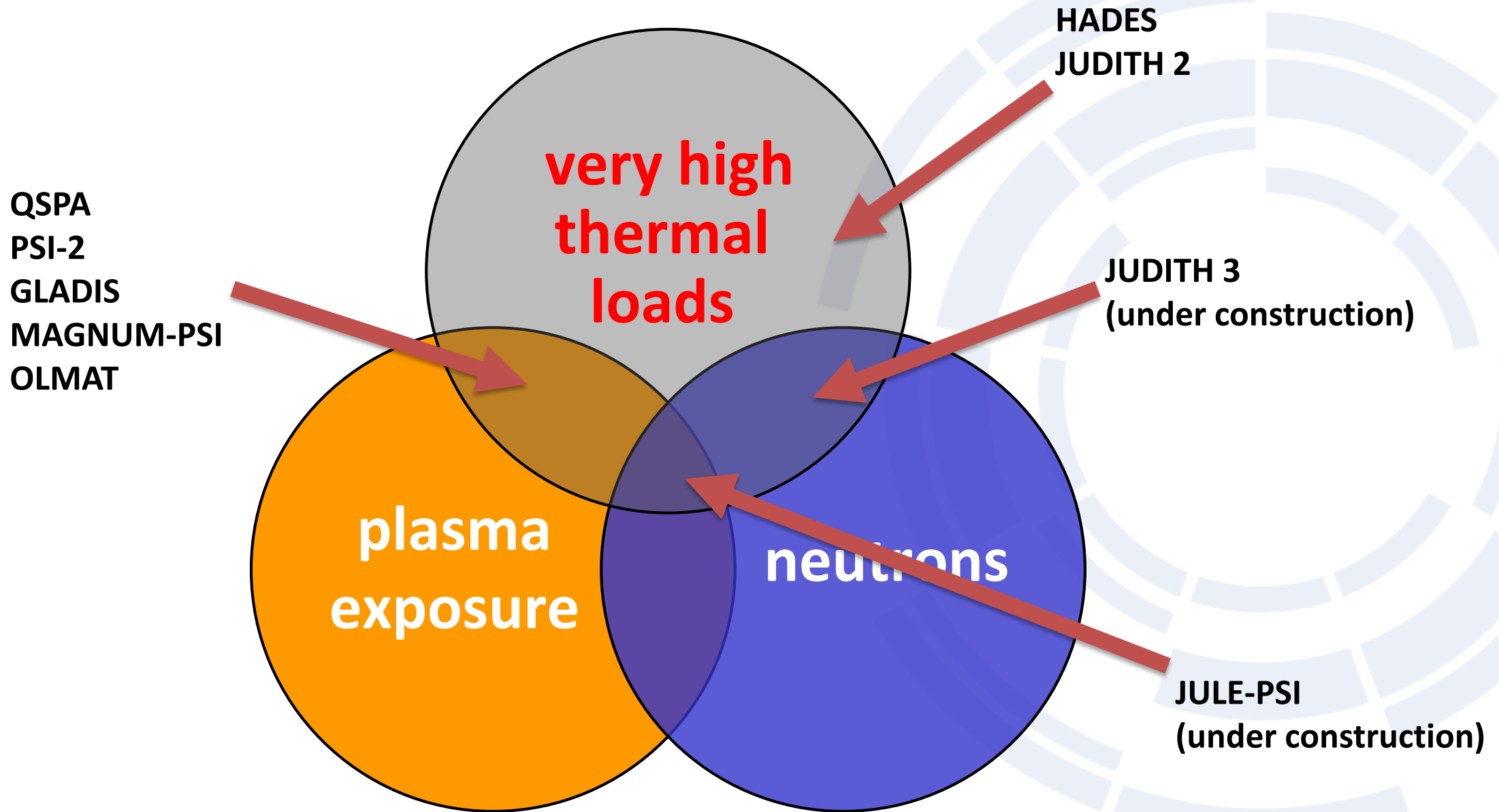
Similar options planned as for PSI-2:

- Langmuir probe
- Infrared (IR) camera
- Tunable Diode Laser Absorption Spectroscopy (TDLAS)
- Optical Emission Spectroscopy (OES)
- Quartz Micro Balance (QMB)
- Quadrupole Mass Spectroscopy (QMS)

- Energy-Dispersive X-ray Sp. (EDX)
- Laser Induced Breakdown Sp. (LIBS)
- Laser Induced Desorption-QMS (LIDS)



Summary & Conclusion





Summary & Conclusion

	Stationary heat loads	Number of cycles	Transient heat loads	Number of pulses	Synergistic loads (heat/particles)	Components size	Actively cooled	Neutrons/activated samples
QSPA	Green	>10 ³	Green	>10 ³	Green	several cm	Red	Red
HADES	Green	>10 ³	Green	>10 ⁶	Red	>1 m, up to ITER divertor full scale	Green	Red
JUDITH 2	Green	>10 ³	Green	>10 ⁶	Red	up to 1 m	Green	Red
PSI-2	Green	-	Green	>10 ⁶	Green	several mm up to cm	Diagonal pattern	Red
GLADIS	Green	>10 ³	Red	-	Green	up to 1m	Green	Red
MAGNUM-PSI	Green	>10 ³	Green	>10 ⁶	Green	up to ~20 cm	Green	Red
OLMAT	Green	>10 ³	Green	~100/day	Green	up to 28 cm	Diagonal pattern	Red
JUDITH 3	Green	>10 ³	Green	>10 ⁶	Red	?	Green	Green
JULE-PSI	Green	?	Green	>10 ⁶	Green	?	Diagonal pattern	Green