



W dust studies at IPP: On collected AUG dust and produced by arcing



M. Balden, V. Rohde, A. Castillo Castillo



This work has been carried out within the framework of the EUROfusion Consortium, funded by the European Union via the Euratom Research and Training Programme (Grant Agreement No 101052200 — EUROfusion). Views and opinions expressed are however those of the author(s) only and do not necessarily reflect those of the European Union or the European Commission. Neither the European Union nor the European Commission can be held responsible for them.

Motivation

Dust: Safety & operational issue

- **Knowledge of amount, composition, microstructure & ... of dust particles needed**
- **Production processes to be elucidated** (*peeling-off of deposits, arcing, melting, cracking ...*)
and changes during transport in device (*change in microstructure, composition, surface area, ...*)
- Prediction for future devices
- Risk assessment

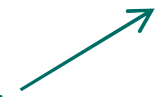
Here focus on two topics

- **Collected dust from AUG**
- **Studies of arcing on W in AUG and lab**

Preliminary notes to “dust”

- How to define “dust”?
- What has to be counted as “dust”?
 - *only mobile / loose particles vs. deposits*
 - *particles from working in device vs. due to plasma operation*
- Which production processes are possible / relevant (*flaking deposits, arcing, melting, agglomeration in plasma, ...*)?
- How to separate particles from different processes?
- What are the “right” properties, (*e.g. mass, number, surface area, T retention, ...*) describing dust for which assessed risk?
 - Carbon time
 - *large amounts; flaking off of deposits*
 - W surface (AUG)
 - *strong reduction of dust amount*
 - *deposits, droplets (arcing, melting)*
 - WEST: thick deposits
 - *with C, O, B, W, ... but also nearly pure W*
 - *operational issue!*
 - Dust collection: *vacuum cleaning sticky tapes, collector plates*
 - Biased by their collection efficiency!
 - Microscopy on individual particles for statistically relevant number of particles
- ...

“debris”
“dust”



A decorative background consisting of a grid of small, semi-transparent yellow circles arranged in a regular pattern across the entire page. The circles are slightly larger than the text, creating a subtle texture.

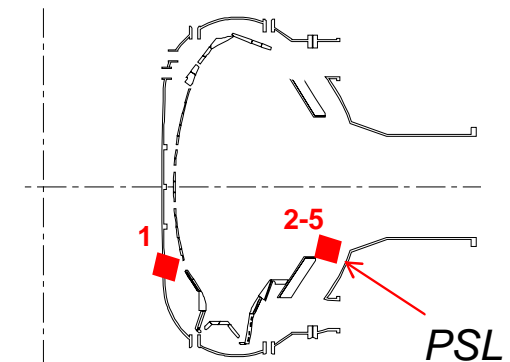
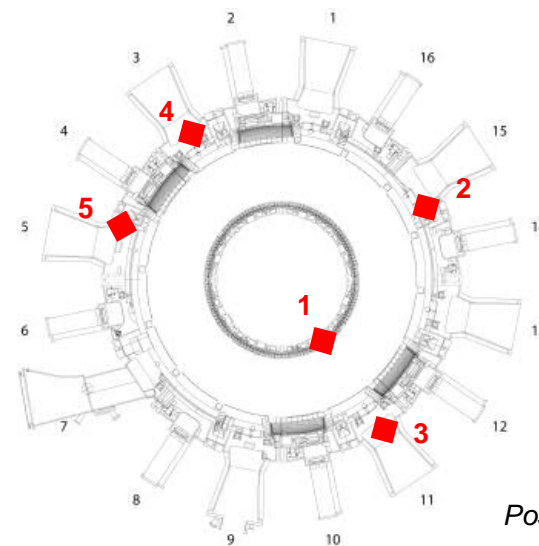
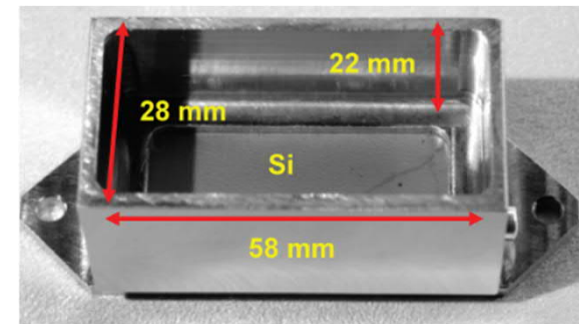
Collected dust from AUG

Strategy of dust collection at AUG with W wall & analyses

- **Collector boxes with Si plates**
installed at various positions around the torus (campaign-integrated)
- **The more collectors the better the predictions (How representative?)**
- **For many campaigns: 5 boxes**
(still used to collect on Si plates; not all analyzed)
- **SEM with EDX on Si plates with particles**

Note:

- *Si plate ideal for analyses*
- *boxes: no collection efficiency problem (?)*

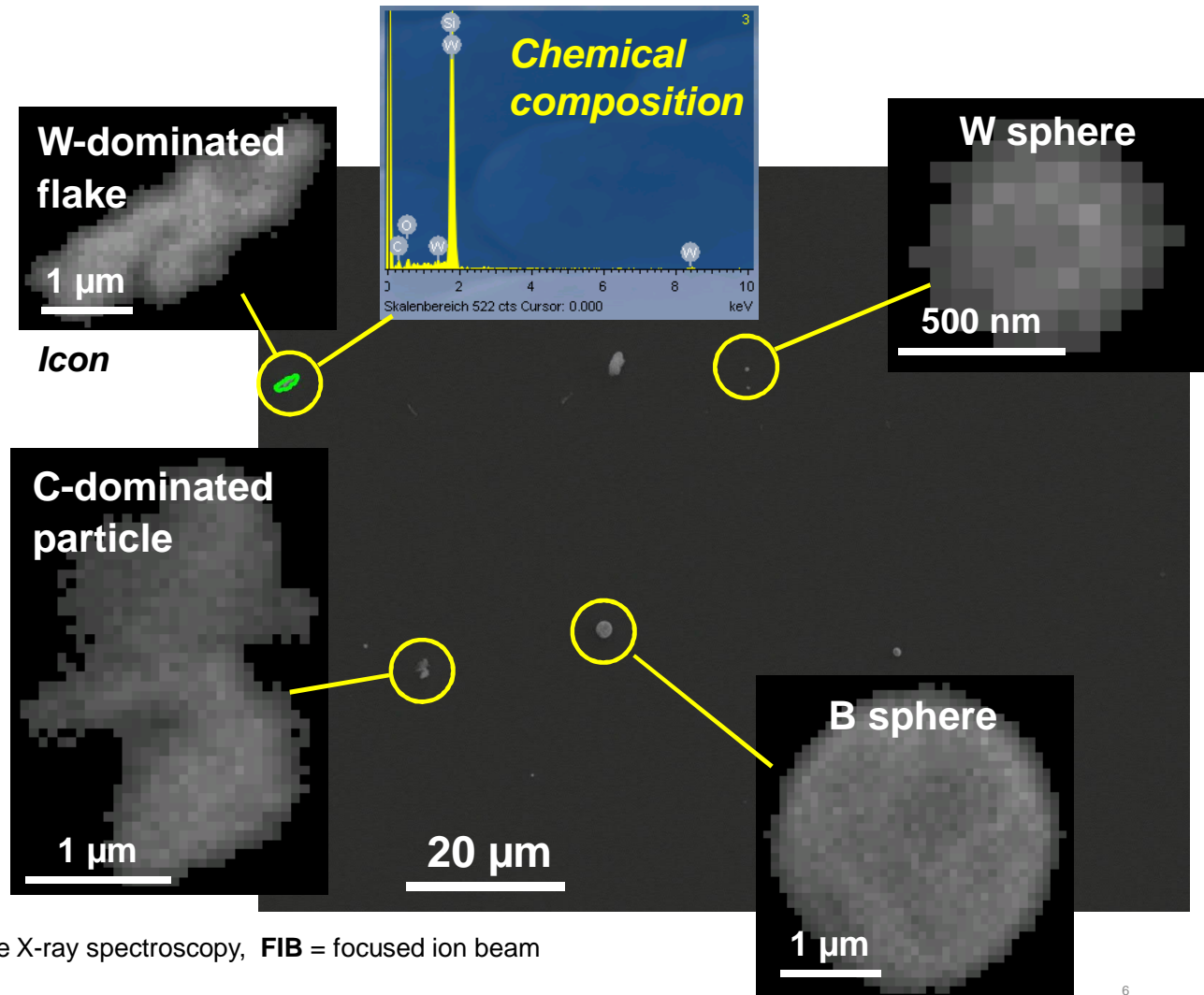


Positions 2009 in AUG

SEM = Scanning electron microscopy, **EDX** = Energy dispersive X-ray spectroscopy, **FIB** = focused ion beam

Dust in AUG: Analysis: Individual particles

- SEM / EDX on Si plates
- **Measure all particles** by scanning area (*several mm²*)
- **Automated particle detection** → EDX for each particle
- **10000 particle / weekend** → *statistically relevant number* → *filtering / classification* (e.g. W containing)
- **Detail investigations on selected particles**
 - *high resolution images*
 - *inner morphology (by FIB cutting)*

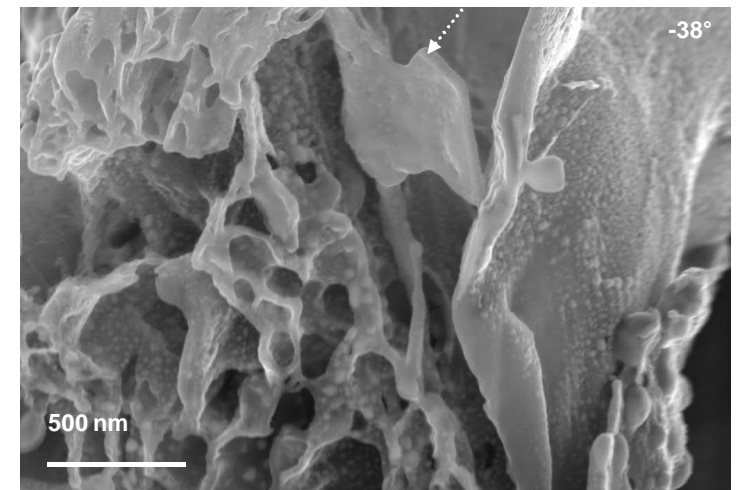
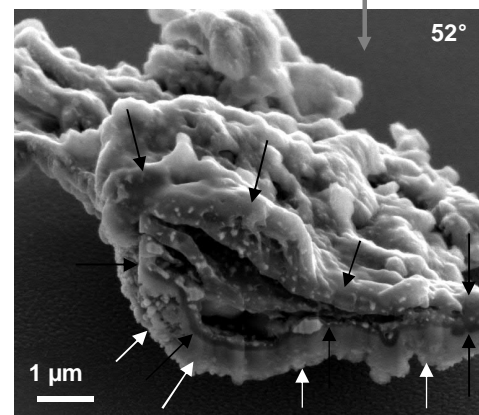
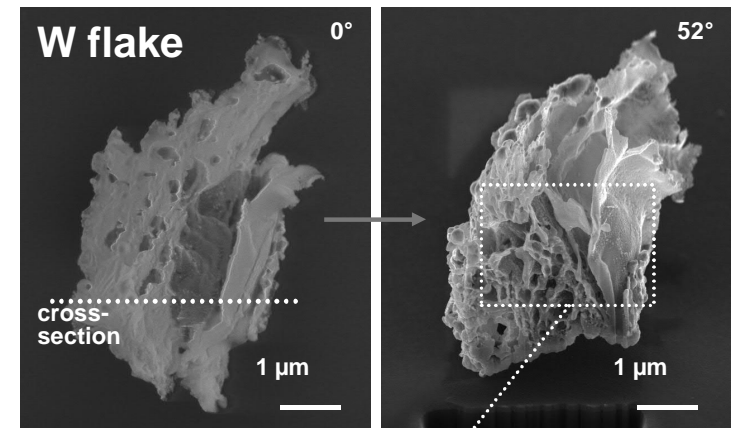
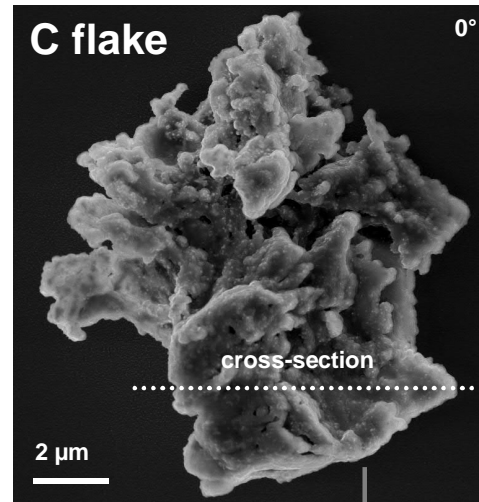


SEM = Scanning electron microscopy, EDX = Energy dispersive X-ray spectroscopy, FIB = focused ion beam

Dust in AUG: Analysis: individual particles

- Zoo of different particles
 - Even fragile particle
 - Mix of B, C, O, W
 - Analysis of interesting particle versus typical particle
- Statistical relevance due to huge data base

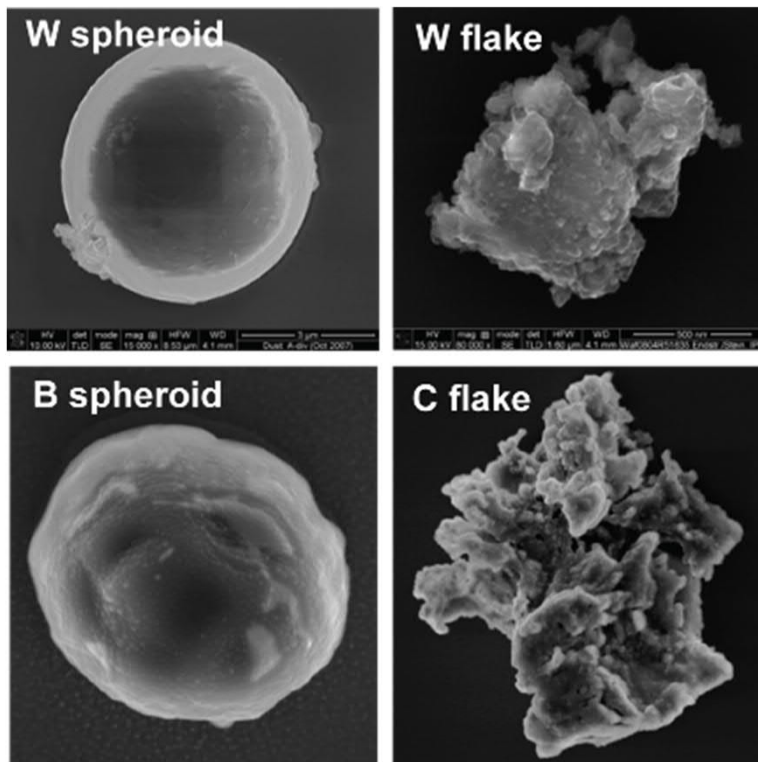
- **Detail investigations** on selected particles
 - high resolution images
 - inner morphology (by FIB cutting)



SEM = Scanning electron microscopy, EDX = Energy dispersive X-ray spectroscopy, FIB = focused ion beam

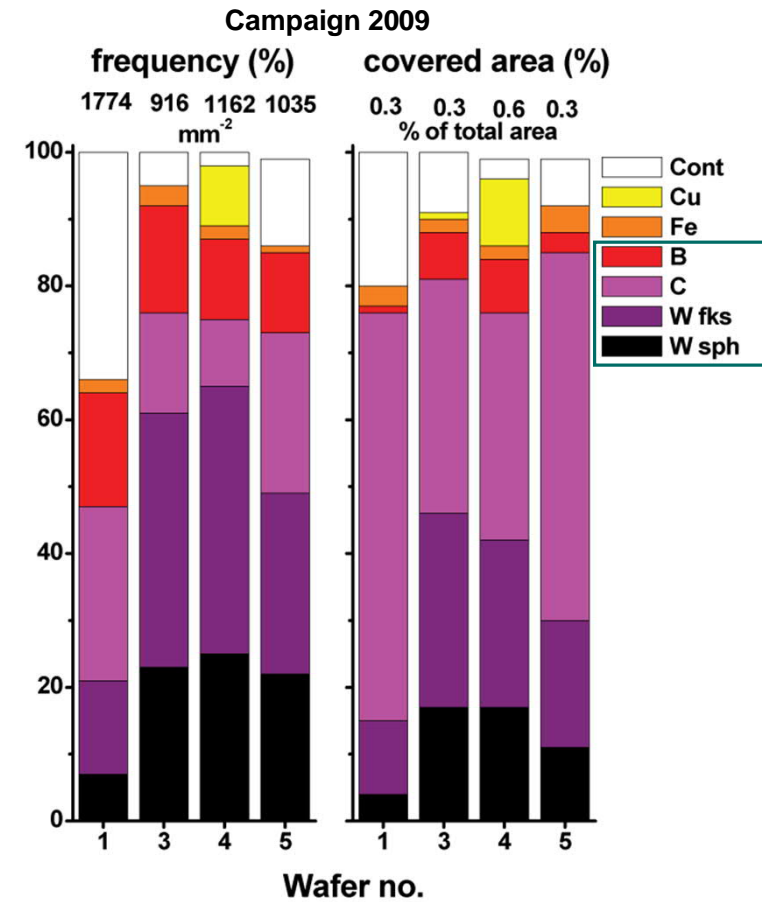
[Balden et al., 2014, Nuclear Fusion 54]

Dust in AUG: Classification



[Balden et al., 2014, Nuclear Fusion 54]

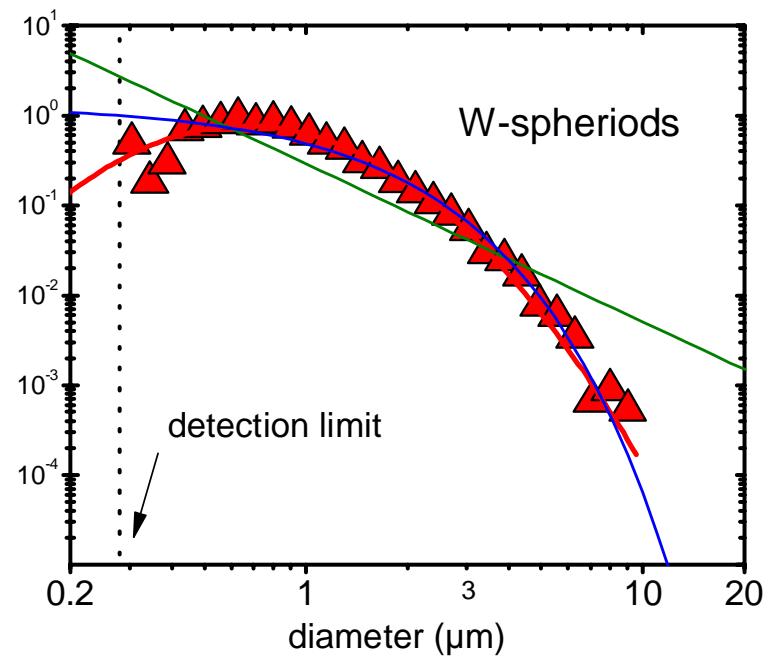
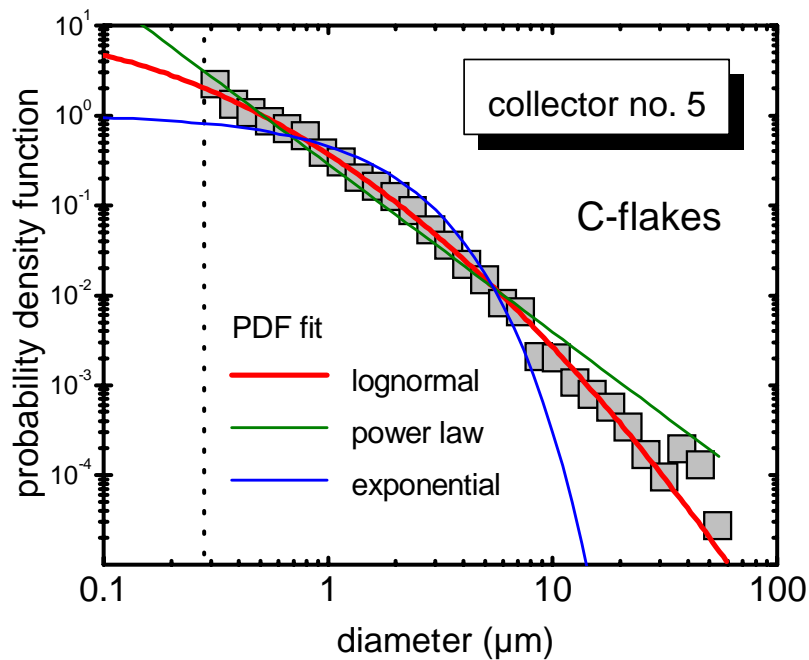
- Si wafer technique, automated analysis of some 1000 particles
 - at 5 locations
 - over several years
- Classification by shape & composition
 - ~90% of dust consist out of 4 classes



[Endstrasser et al., 2011, J. Nucl. Mater. 414]

Dust in AUG: Distribution functions

- Particle size distribution: Selective for shape + composition → filtering (*statistical relevance!*)
- Assessment of amount



example of collector #5, campaign 2009

[Balden et al., 2014, Nuclear Fusion 54]

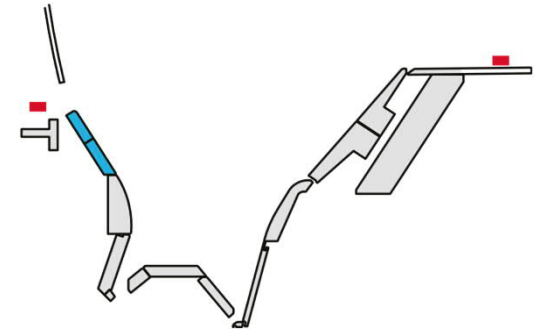
Dust in AUG: Amounts

- Particle size distribution: Selective for shape + composition → filtering (*statistical relevance!*)
- Assessment of amount
- Geometrical extrapolation → 1 g / campaign in AUG
→ 0.5 g / 400 s ITER shot

Would that mass be collectable e.g. by vacuum cleaning?

	directly from data			extrapolated from lognormal fit				
	ECD of largest particle (μm)	dust volume (100 μm ³ /m ²)	surface area (100 μm ² /m ²)	dust mass (mg/m ²)	$d_{75\%vol}$ ($d_{90\%vol}$), diameter describing 75% (90%) of the total dust volume	R_d , fraction of particles with diameter below d_{min}	R_{vol} , fraction of particle volume with diameter below d_{min}	dust mass (mg/m ²)
1-W-sph	15	3.8	5.5	7.4	4 (7)	11%	0.056%	8
345-W-sph	35	11.5	22.6	22.2	5 (8)	1%	0.002%	29
1-WCB-isp	29	24.6	43.5	7.4	29 (58)	47%	0.028%	15
345-WCB-isp	53	70.7	55.9	21.2	80 (171)	46%	0.006%	37

[Balden et al., 2014, Nuclear Fusion 54]



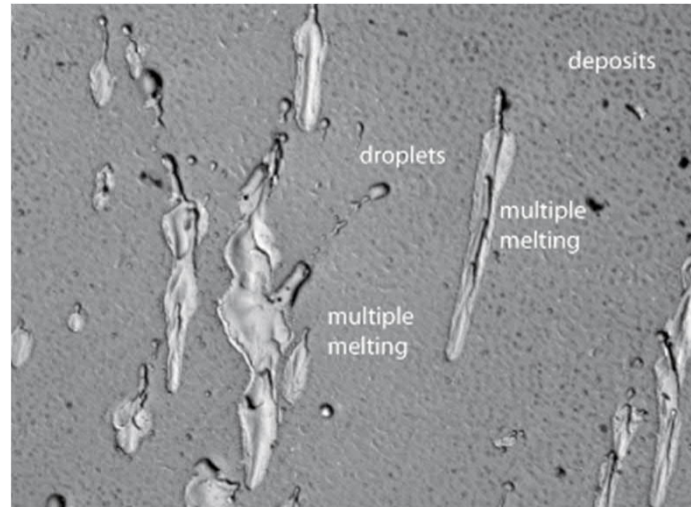
Thickness assessment from SEM



Arcing studies in AUG

Arcing studies in AUG: Intro

- Arc traces found in all devices
- Neglected since carbon use as PFCs

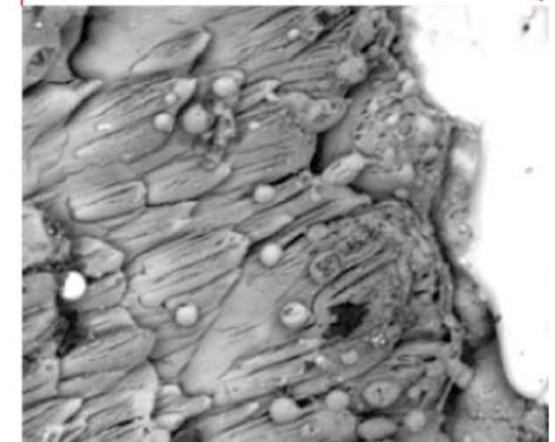
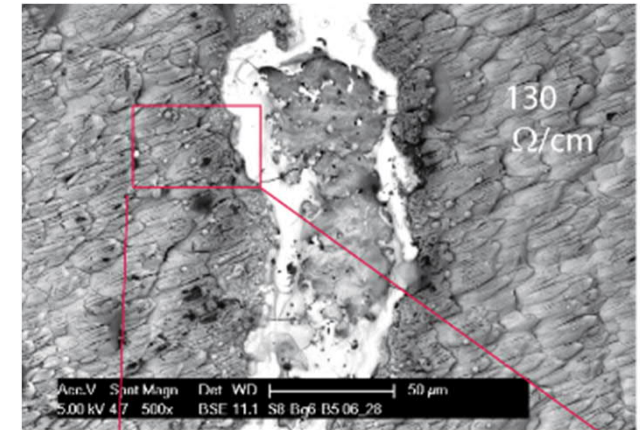


[Rohde et al.,2021, Nucl. Mater. Energy 29]

- Arc: local plasma fed from PFC

- *non linear, high dynamic*
- *melting, droplet production*

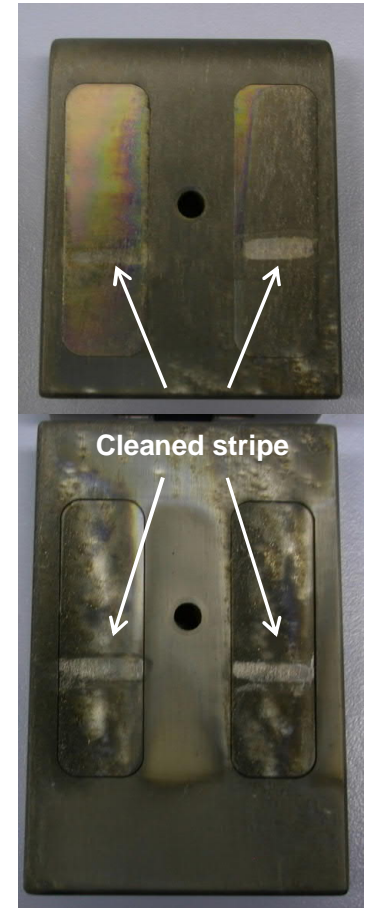
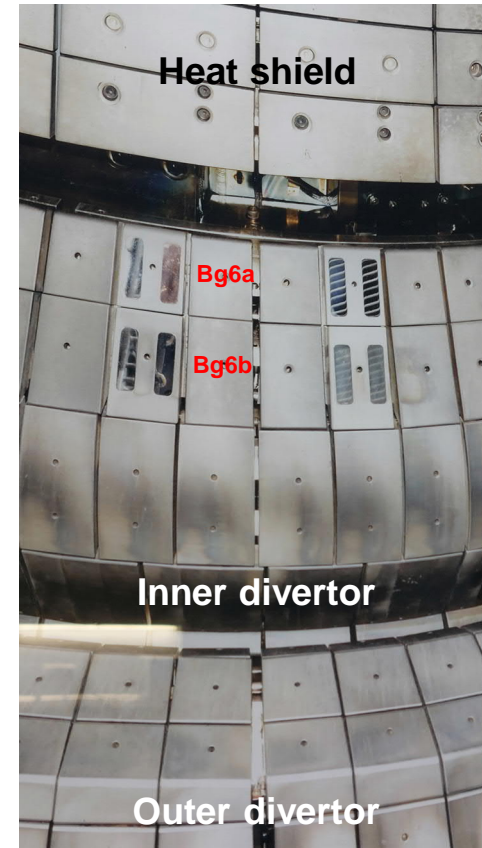
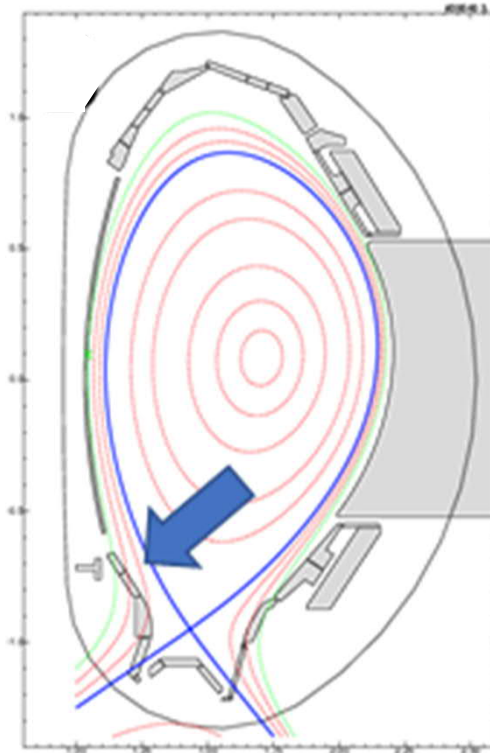
→ W spheres found as dust in AUG



[Rohde et al.,2011, J. Nucl. Mater. 415]

Arcing studies in AUG: Experiment

- **Polished inserts** at inner divertor baffle (*different metals*)
- **Exposed for one entire campaign**
- **Microscopic analysis**
- **Thick deposit with arc traces**
- **Cleaned stripe for erosion measurement** (*polished metal surface*)

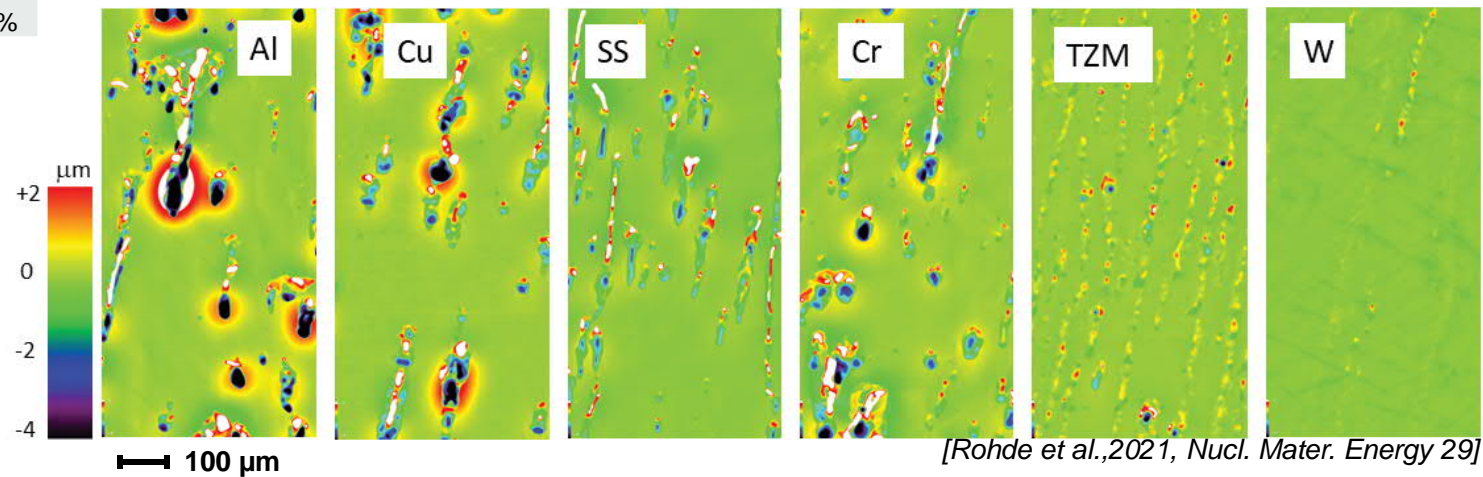
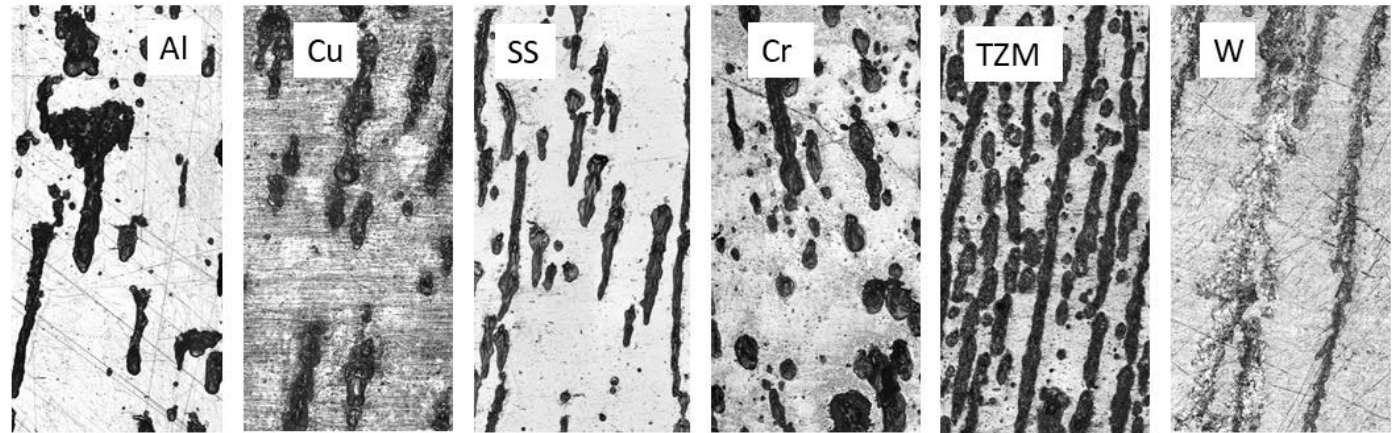


Arcing studies in AUG: Depth maps

- Deposit cleaned away
- Not all dark structures do correspond to erosion
- Effected area different for studies metals

	Al	Cu	SS	Cr	TZM	W
optical erosion	24%	21%	13%	23%	41%	12%
>0.4 μm	14%	13%	7%	8%	10%	5%

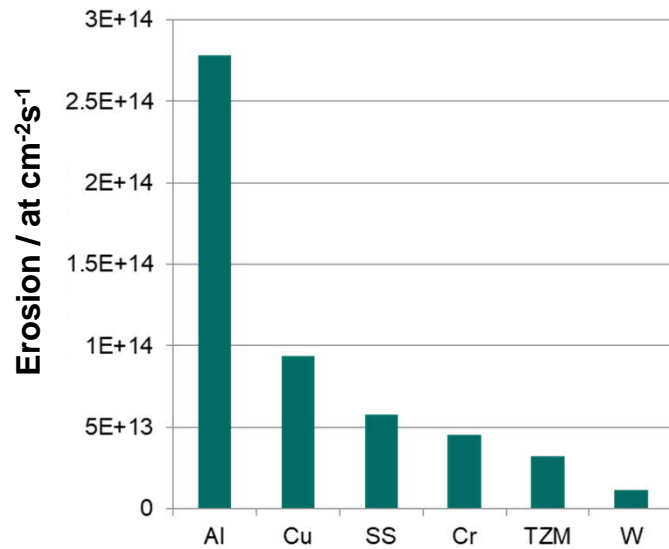
- Visible rims mostly close to deep structures
- Depth varies with metal
- W lowest erosion



[Rohde et al., 2021, Nucl. Mater. Energy 29]

Arcing studies in AUG: Erosion

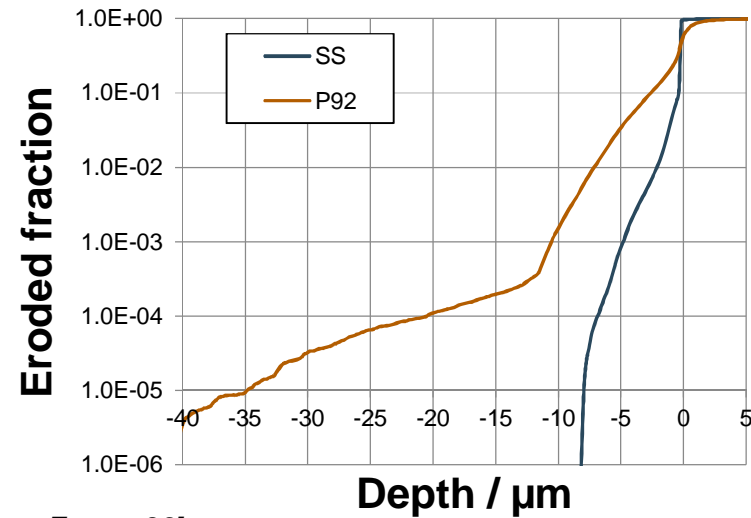
- Erosion by arcing depends on melting temperature
- Arcing at AUG inner baffle region
 - W erosion: 1.2×10^{13} at $\text{cm}^{-2} \text{s}^{-1}$



[Rohde et al., 2021, Nucl. Mater. Energy 29]

Side remark

- Magnetic steel shows higher erosion
- Modification of local magnetic field
- Deep holes (> 0.05 mm)
- ➔ More investigations needed..





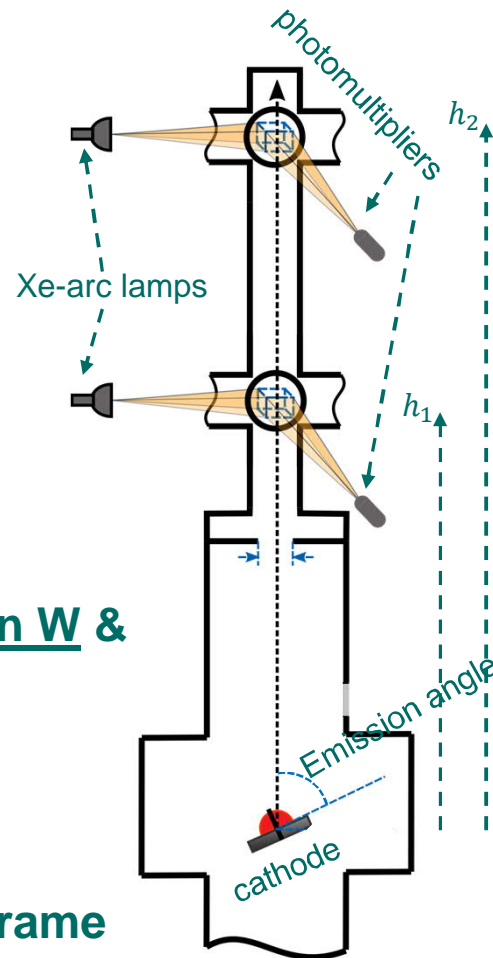
Arcing on W in lab

Arcing on W in lab

Topic: Distributions of size, velocity, emission angle & temperature of emitted particles and their shape (microstructure)

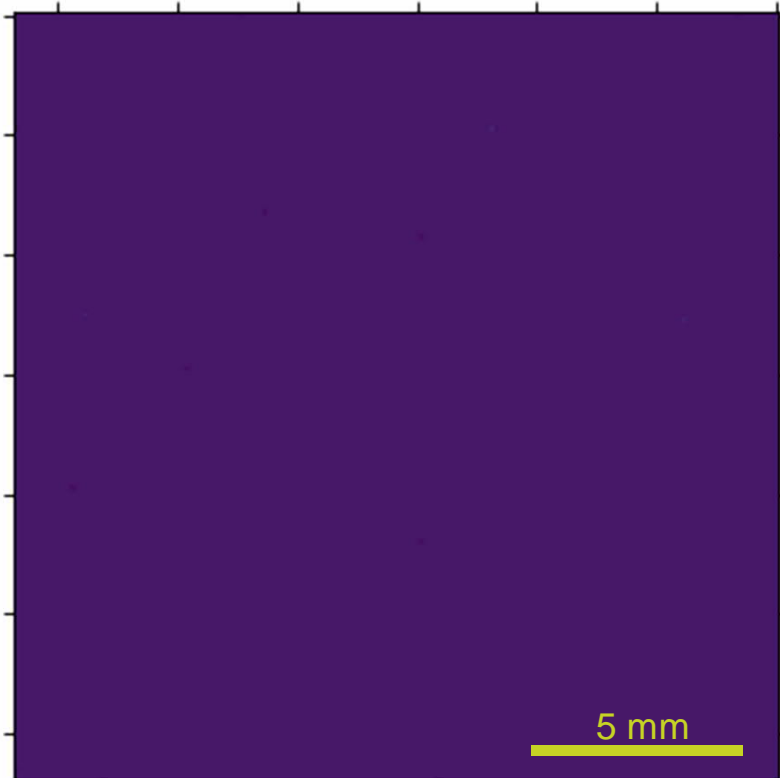
→ Input for calculations to access transport & impact on plasma

- Devoted device to ignite & burn arcs on W & to detect released particles by
 - light scattering (all materials)
 - high-speed videos (good for W)
 - Si plates
- Data & videos taken and evaluated in frame of PhD thesis A. Castillo Castillo



High-speed video of particle emission

430 kfps => 2.3 μ s per frame (1 μ s exposure)

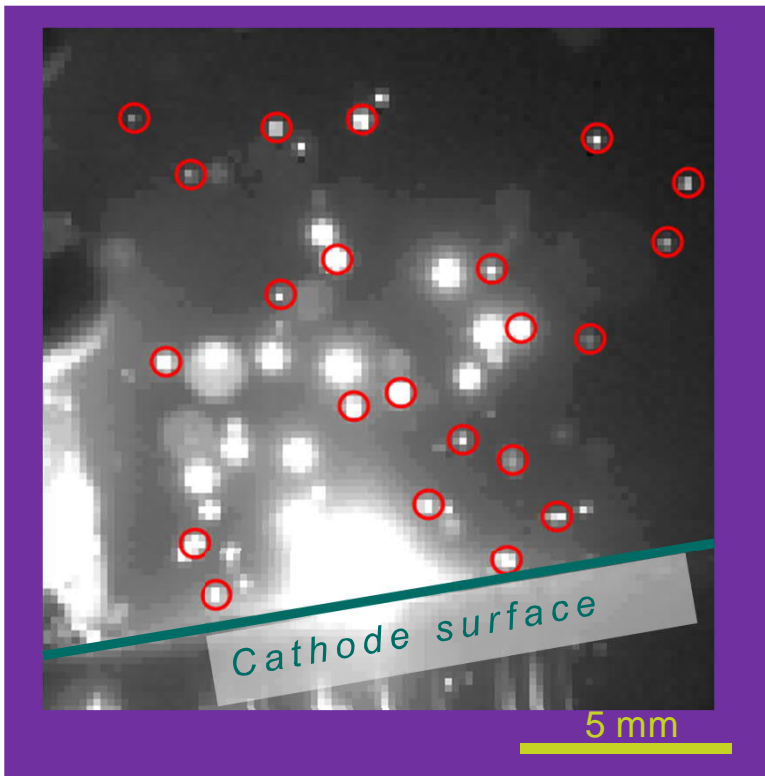


- **Track particle** (*Python program developed*)
- **Filtering to in focal plane**
- **Obtain direction, speed, time trace of intensity, reconstruction of starting time/point**

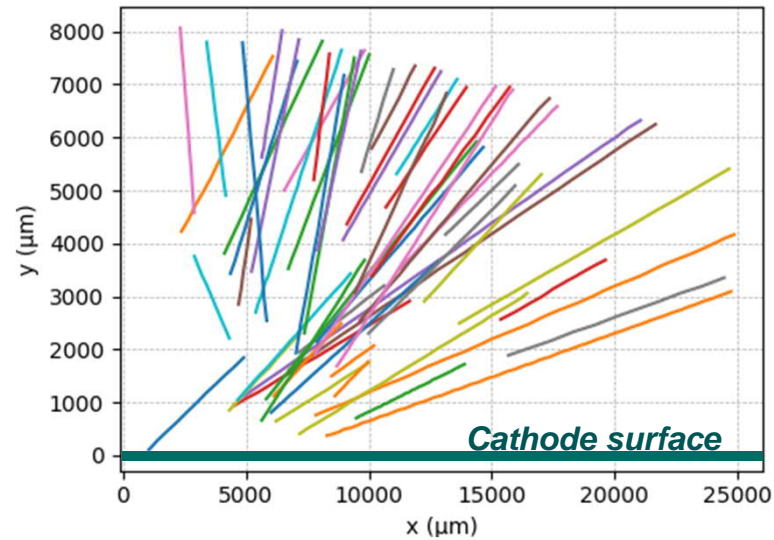
Example video of particles produced during one discharge

High-speed video of particle emission

430 kfps => 2.3 μ s per frame (1 μ s exposure)

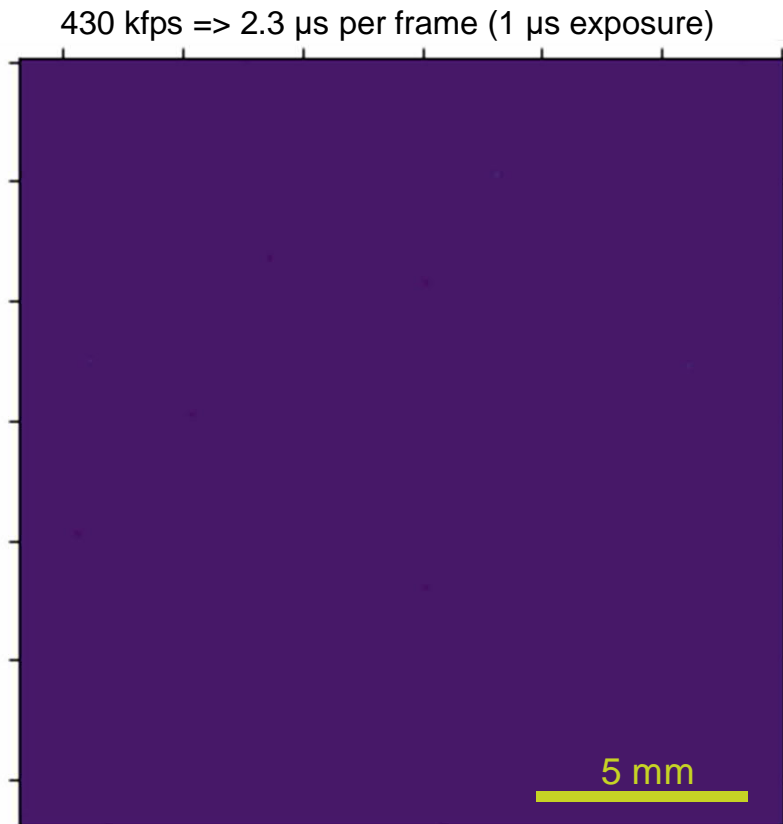


- **Track particle** (*Python program developed*)
- **Filtering to in focal plane**
- **Obtain direction, speed, time trace of intensity, reconstruction of starting time/point**



Example video of particles produced during one discharge

High-speed video of particle emission



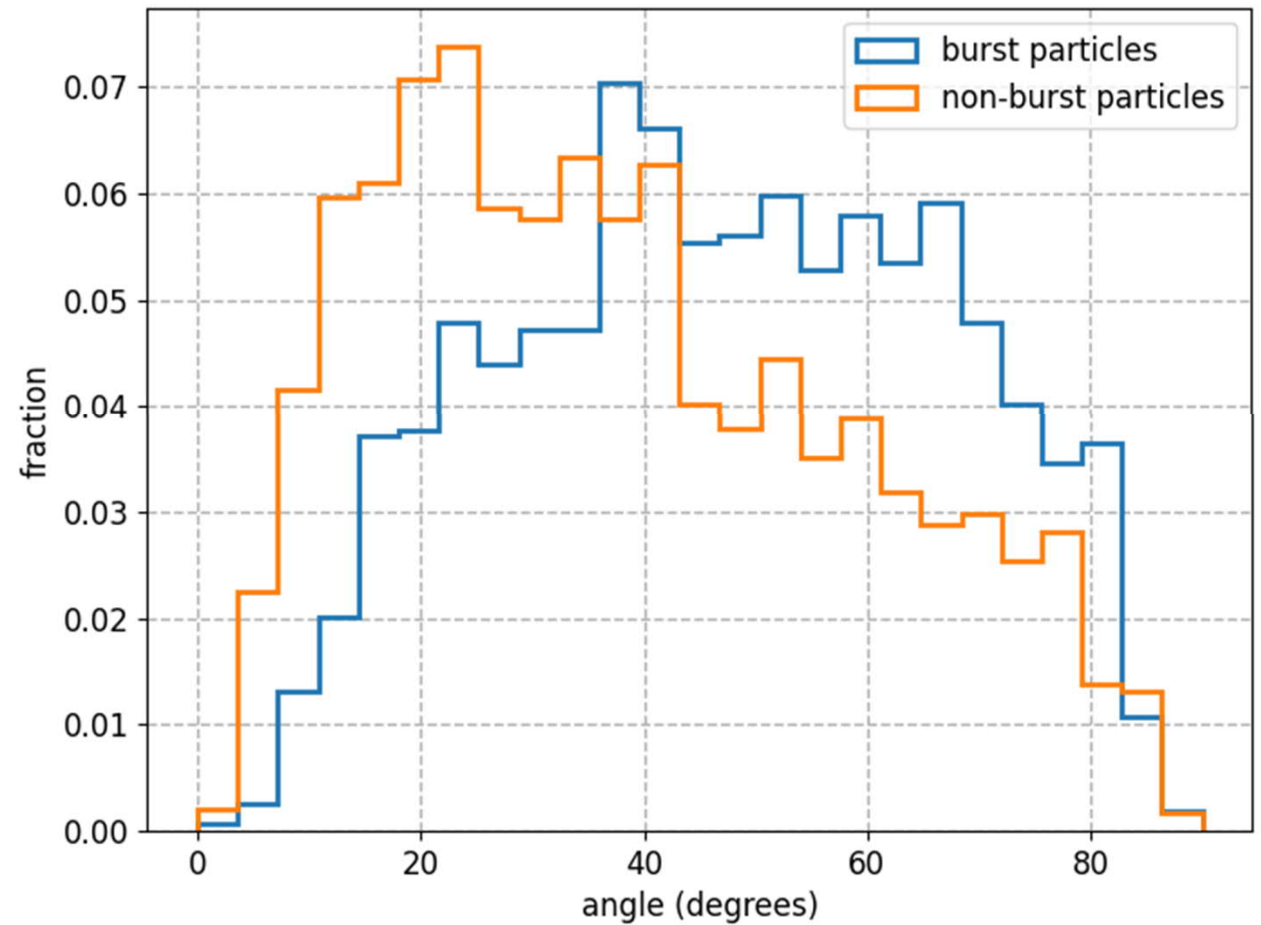
- **Track particle** (*Python program developed*)
- **Filtering to in focal plane**
 - Obtain direction, speed, time trace of intensity, reconstruction of starting time/point
 - Modelled time trace to separate size & temperature
- **Particles not emitted at a constant rate: “bursts”**
 - *Increased number of particles emitted in a single event*
 - *Account for significant fraction of total particles emitted (1/3)*
 - *Source of largest particles (>3 μ m) observed on video*
 - *All particles emitted by an event have similar velocities*

Example video of particles produced during one discharge

Arcing on W in lab

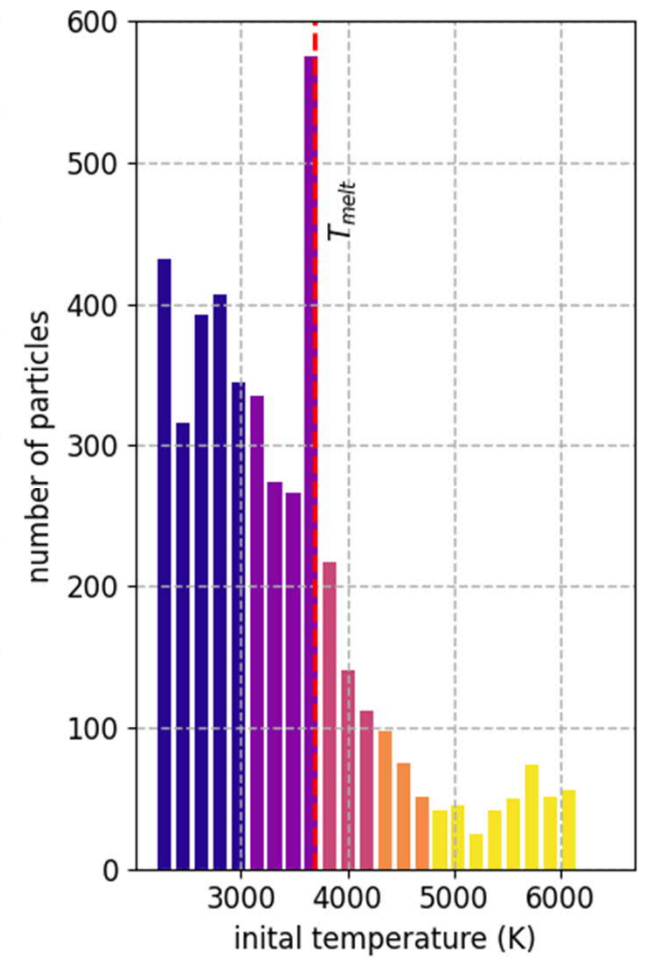
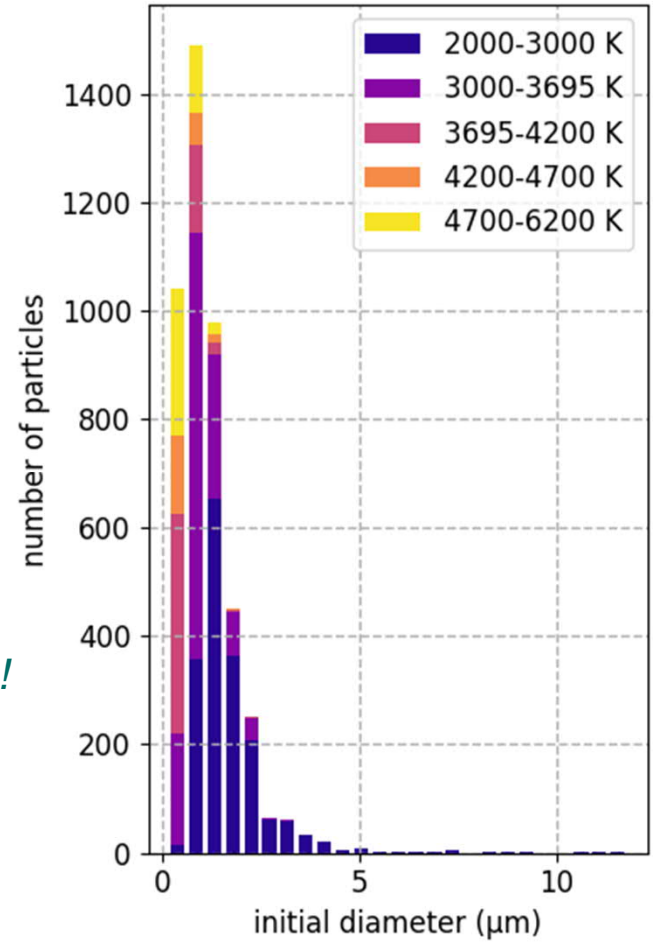


- Data evaluation ongoing
- Data sets of particles evaluated regarding different questions
- 1st unexpected results
 - Bursts in emission
 - other distribution angle
 - other mechanisms



Arcing on W in lab

- Data evaluation ongoing
- Data sets of particles evaluated regarding different questions
- 1st unexpected results
 - **Bursts in emission**
 - other distribution angle
 - other mechanisms
 - **Starting temperature**
 - also below melting temperature!



Summary / Capabilities

- **Collection & analyses strategy developed** (*and assessable*)
- **Classification of dust due to large data base**
→ *Size distributions resolved by shape & composition allow prediction of amounts*
- **Production mechanisms**
 - **Flaking off of deposits** (*by layer stress, thermo-mechanical stresses, arcing, ...*)
 - **Melt events** (*by arcing, VDEs, misalignment, hot optical spots, cracking with degradation of thermal properties ...*)
 - ...
- **Judge of risk for various dust classes** (*T inventory, radio nucleotides, chemical activity, ...*)
- **Erosion (of W) by arcing determined in AUG**
- **Particle emission by arcing studied** (*distribution of size, temperature, emission angle, ...*)

*Side remark: Fuel retention only very sparsely measured (in individual particles)
→ more (particle-resolved) studies needed for risk assessment*

Thank you for your attention !

